Version: 3.0 Effective Date: Jul-25-2016

Previous Date: Jun-23-2016



SAFETY DATA SHEET

CORTROL* OS5700

1. Identification

Product identifier CORTROL OS5700

Other means of identification None.

Recommended use Water based dissolved oxygen scavenger/ metal passivator

Recommended restrictionsNone known.

Company/undertaking identification

GE Betz, Inc. 4636 Somerton Road Trevose, PA 19053 T 215 355 3300, F 215 953 5524

Emergency telephone

(800) 877 1940

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 2
Germ cell mutagenicity Category 2

Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

OSHA defined hazards Not classified.

Label elements



Signal word Warning

Hazard statement Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation. Suspected of

causing genetic defects.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and

understood. Avoid breathing mist or vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.

ResponseIf on skin: Wash with plenty of water/. If inhaled: Remove person to fresh air and keep comfortable for

breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. Call a POISON CENTER or doctor/physician if you feel unwell. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before

reuse.

Storage Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified

(HNOC)

None known.

Supplemental information

None.

3. Composition/information on ingredients

Mixtures

Components	CAS#	Percent	
HYDROXYPROPYL HYDROXYLAMINE	97173-34-7	20 - 40	
N,N Diethylhydroxylamine	3710-84-7	2.5 - 10	_

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Composition comments

Information for specific product ingredients as required by the U.S. OSHA HAZARD COMMUNICATION STANDARD is listed. Refer to additional sections of this SDS for our assessment of the potential hazards of this formulation.

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON

CENTER or doctor/physician if you feel unwell.

Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. Take off Skin contact

contaminated clothing and wash before reuse.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present Eve contact

and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. If ingestion of a large amount does occur, call a poison control center immediately.

Most important

symptoms/effects, acute and

delayed

Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. May cause redness and pain.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the

material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media Unsuitable extinguishing media

Specific hazards arising from the

chemical

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire.

During fire, gases hazardous to health may be formed.

Special protective equipment and

precautions for firefighters

Fire fighting

equipment/instructions

Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask.

In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Cool containers / tanks with water spray. Move containers from fire area if you can do so without risk.

Use standard firefighting procedures and consider the hazards of other involved materials. Specific methods

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of vapors or mists. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk, Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

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Environmental precautions

Avoid discharge into drains, water courses or onto the ground. Water contaminated with this product may be sent to a sanitary sewer treatment facility, or a permitted waste treatment facility, in

accordance with any local agreements.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing mist or vapor. Avoid contact with skin. Avoid contact with eyes. Avoid prolonged exposure. Avoid contact with clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Store in accordance with local/regional/national/international regulation.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Туре	Value	
N,N Diethylhydroxylamine	TWA	2 ppm	
(CAS 3710-84-7)			

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Eye wash facilities and emergency shower must be available when handling this product. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Chemical resistant gloves. The choice of an appropriate glove does not only depend on its material but

also on other quality features and is different from one producer to the other. Glove selection must take

into account any solvents and other hazards present.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection If engineering controls do not maintain airborne concentrations below recommended exposure limits

(where applicable) or to an acceptable level (in countries where exposure limits have not been

established), an approved respirator must be worn. A RESPIRATORY PROTECTION PROGRAM THAT MEETS OSHA'S 29 CFR 1910.134 AND ANSI Z88.2 REQUIREMENTS MUST BE FOLLOWED WHENEVER WORKPLACE

CONDITIONS WARRANT A RESPIRATOR'S USE.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Color Colorless to yellow

Physical state Liquid
Odor Mild

Odor threshold Not available.

pH (concentrated product) 9.8

pH in aqueous solution 9.4 (5% SOL.) Melting point/freezing point 14 °F (-10 °C) Initial boiling point and boiling 212 °F (100 °C)

range

Flash point $> 200 \,^{\circ}\text{F} (> 93 \,^{\circ}\text{C}) \,^{\circ}\text{P-M(CC)}$

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

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Flammability limit - upper

10%

Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 18 mm Hg

Vapor pressure temp. $70 \, ^{\circ}\text{F} \, (21 \, ^{\circ}\text{C})$ Vapor density $> 1 \, (\text{Air} = 1)$

Relative density 1.03

Relative density temperature

Solubility (water)

Solubility(ies)

100 %

70 °F (21 °C)

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperatureNot available.Decomposition temperatureNot available.

Viscosity 17 cps Viscosity temperature 70 °F (21 °C)

Other information

Percent volatile 29 (Calculated)
Pour point 19 °F (-7 °C)
Specific gravity 1.035

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions Hazardous polymerization does not occur.

Conditions to avoid Avoid temperatures exceeding the flash point. Contact with incompatible materials. None under normal

conditions.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful. May cause irritation to the respiratory system.

Skin contact Causes skin irritation.

Eye contact Causes serious eye irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

May cause redness and pain. May cause respiratory irritation. Symptoms may include stinging, tearing,

redness, swelling, and blurred vision.

Information on toxicological effects

Acute toxicity May cause respiratory irritation.

Components Species Test Results

N,N Diethylhydroxylamine (CAS 3710-84-7)

Acute Dermal

LD50 Rabbit 1300 mg/kg

Inhalation

LC50 Rat 9.5 mg/L, 4 Hour

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 Components
 Species
 Test Results

 Oral
 LD50
 Rat
 2190 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritationCauses skin irritation.Serious eye damage/eye irritationCauses serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization This product is not expected to cause respiratory sensitization.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity Suspected of causing genetic defects.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity

May cause respiratory irritation.

- single exposure

Specific target organ toxicity

Not classified.

- repeated exposure

Aspiration hazard Based on available data, the classification criteria are not met.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity

Product		Species	Test Results		
CORTROL OS5700 (CAS Mixture)					
	LC50	Fathead Minnow	200 mg/L, Acute Toxicity, 96 hour, (Estimated)		
	NOEL	Fathead Minnow	110 mg/L, Acute Toxicity, 96 hour, (Estimated)		
Aquatic					
Crustacea	LC50	Daphnia magna	69 mg/L, Acute Toxicity, 48 hour, (Estimated)		

^{*} Estimates for product may be based on additional component data not shown.

Bioaccumulative potentialNo data available.Mobility in soilNo data available.Other adverse effectsNot available.

Persistence and degradability

COD (mgO2/g)
 BOD 5 (mgO2/g)
 BOD 28 (mgO2/g)
 Closed Bottle Test (% Degradation in 28 days)
 771 (calculated data)
 202 (calculated data)
 31 (calculated data)

- Zahn-Wellens Test (% Degradation in 28 days) 9 (calculated data)

- TOC (mg C/g) 182 (calculated data)

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13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste codeThe waste code should be assigned in discussion between the user, the producer and the waste disposal

company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product

residues. This material and its container must be disposed of in a safe manner (see: Disposal

instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since

emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

Not regulated as dangerous goods.

Some containers may be exempt from Dangerous Goods/Hazmat Transport Regulations, please check BOL for exact container

classification.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29

CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

Delayed Hazard - Yes Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

Nο

chemical

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act Not regulated.

(SDWA)

Inventory status

 Country(s) or region
 Inventory name
 On inventory (yes/no)*

 Canada
 Domestic Substances List (DSL)
 No

No

Canada Non-Domestic Substances List (NDSL)

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Country(s) or region Inventory name On inventory (yes/no)*

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing

country(s).

Food and drug administration All ingredients in this product are authorized in 21 CFR176.170 for use in boilers where the steam will be

used for manufacturing paper or paperboard.

US state regulationsCalifornia Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not

known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US - Massachusetts RTK - Substance List

Not regulated.

US - Pennsylvania RTK - Hazardous Substances

Not regulated.

US - Rhode Island RTK

Not regulated.

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. New Jersey Worker and Community Right-to-Know Act

Not listed

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Developmental toxin

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Female reproductive toxin

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

No ingredient listed.

16. Other information, including date of preparation or last revision

Issue dateDec-16-2014Revision dateJul-25-2016

Version # 3.0

List of abbreviations CAS: Chemical Abstract Service Registration Number

TSRN indicates a Trade Secret Registry Number is used in place of the CAS number.

ACGIH: American Conference of Governmental Industrial Hygienists

NOEL: No Observed Effect Level STEL: Short Term Exposure Limit LC50: Lethal Concentration, 50% TWA: Time Weighted Average BOD: Biochemical Oxygen Demand COD: Chemical Oxygen Demand TOC: Total Organic Carbon

IATA: International Air Transport Association

IMDG: International Maritime Dangerous Goods Code

LD50: Lethal Dose, 50%

References: No data available

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information

and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process,

unless specified in the text.

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Hazard(s) identification: Prevention **Revision information**

Hazard(s) identification: Response

Composition / Information on Ingredients: Ingredients
Fire-fighting measures: Fire fighting equipment/instructions
Exposure controls/personal protection: Appropriate engineering controls

Exposure controls/personal protection: Respiratory protection

Toxicological information: Respiratory sensitization

GHS: Classification

Prepared by This SDS has been prepared by GE Water & Process Technologies Regulatory Department

(1-215-355-3300).

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