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29 CFR 1910.1200 (OSHA HazCom 2012)

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Trade name

 Millsperse™ MS7400 CORROSION INHIBITOR
 ™ Trademark, Solenis or its subsidiaries or affiliates, registered in various countries

Recommended use of the chemical and restrictions on use

Details of the supplier of the safety data sheet	Emergency telephone number 1-844-SOLENIS (844-765-3647) / 606-329-5705
Solenis LLC 500 Hercules Road Wilmington, Delaware 19808 United States of America (USA)	Product Information 1-844-SOLENIS (844-765-3647)
RegulatoryRequestsNA@solenis.com	

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification Acute toxicity (Oral)	: Category 4
Skin corrosion	: Category 1
Serious eye damage	: Category 1
GHS label elements Hazard pictograms	
Signal Word	: Danger
Hazard Statements	: Harmful if swallowed. Causes severe skin burns and eye damage. Causes serious eye damage.

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Precautionary Statements : **Prevention:** Wash skin thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/ protective clothing/ eye protection/ face protection. **Response:**

IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove person to fresh air and keep comfortable

for breathing. Immediately call a POISON CENTER/doctor. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. Wash contaminated clothing before reuse.

Storage:

Store locked up.

Disposal:

Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Classification	Concentration (%)
PHOSPHATE ACID	254504001-6403	Skin Corr. 1; H314	>= 30.00 - < 40.00
		Eye Dam. 1; H318	
INORGANIC SALT	254504001-6404	Acute Tox. 4; H302	>= 20.00 - < 30.00
		Skin Corr. 1; H314	
		<u> </u>	

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Trade Secret Composition - conceal identity + concentration

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance. Do not leave the victim unattended.
If inhaled	:	Move to fresh air. If breathed in, move person into fresh air. Keep patient warm and at rest. If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
In case of skin contact	:	If on skin, rinse well with water. Wash contaminated clothing before re-use.
In case of eye contact	:	In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Protect unharmed eye.
If swallowed	:	Get medical attention immediately. Do NOT induce vomiting. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	:	Pulmonary edema may be delayed. Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include: stomach or intestinal upset (nausea, vomiting, diarrhea) irritation (nose, throat, airways) Cough Shortness of breath lung edema (fluid buildup in the lung tissue) Difficulty in breathing Harmful if swallowed. Causes serious eye damage. Causes severe burns.

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Notes to physician

: No hazards which require special first aid measures.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Water spray Foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	High volume water jet
Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	Oxides of phosphorus hydrogen chloride zinc oxide zinc chloride fumes
Specific extinguishing methods	:	
		Product is compatible with standard fire-fighting agents.
Further information	:	Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	Jse personal protective equipment. Persons not wearing protective equipment should rom area of spill until clean-up has been complete	
Environmental precautions	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so f the product contaminates rivers and lakes or dra espective authorities.	
Methods and materials for	Keep in suitable, closed containers for disposal.	

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containment and cleaning up

Other information : Comply with all applicable federal, state, and local regulations.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling :	Do not breathe vapours/dust. Do not smoke. When diluting, always add the product to water. Never add water to the product. Container hazardous when empty. Avoid contact with skin and eyes. Smoking, eating and drinking should be prohibited in the application area. For personal protection see section 8. Dispose of rinse water in accordance with local and national regulations.
Conditions for safe storage :	Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
PHOSPHATE ACID	254504001- 6403	PEL	1 mg/m3	OSHA_TRA NS
		TWA	1 mg/m3	TN OEL
		STEL	3 mg/m3	TN OEL
INORGANIC SALT	254504001- 6404	TWA	1 mg/m3 Fume.	ACGIH
		STEL	2 mg/m3 Fume.	ACGIH
		REL	1 mg/m3 Fume.	NIOSH/GUID E

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STEL	2 mg/m3 Fume.	NIOSH/GUID E
PEL	1 mg/m3 Fume.	OSHA_TRA NS
TWA	1 mg/m3 Fume.	TN OEL
STEL	2 mg/m3 Fume.	TN OEL

Engineering measures	:	Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.
Personal protective equipme Hand protection Remarks		The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection	:	Wear chemical splash goggles and face shield when there is potential for exposure of the eyes or face to liquid, vapor or mist. Maintain eye wash station in immediate work area.
Skin and body protection	:	Wear resistant gloves (consult your safety equipment supplier). Wear as appropriate: Impervious clothing Chemical resistant apron Safety shoes Choose body protection according to the amount and concentration of the dangerous substance at the work place. Discard gloves that show tears, pinholes, or signs of wear.
Hygiene measures	:	Wash hands before breaks and at the end of workday. When using do not eat or drink. Ensure that eyewash stations and safety showers are close to the workstation location. When using do not smoke.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	:	liquid

Odour : No data available

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Odour Threshold	: No data available
рН	: 1.8
Melting point/freezing point	: 20 °F / -7 °C
Flash point	 212 °F / 100 °C (1,013.333333 hPa) Calculated Phase Transition Liquid/Gas Not applicable
Evaporation rate	: > 1 Ethyl Ether
Flammability (solid, gas)	: No data available
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Vapour pressure	: 23.33333333 hPa (20 °C) Calculated Vapor Pressure
Relative vapour density	: > 1AIR=1
Relative density	: No data available
Density	: 1.575 g/cm3 (25 °C)
Solubility(ies) Water solubility	: No data available
Solubility in other solvents	: No data available
Partition coefficient: n- octanol/water	: No data available
Thermal decomposition	: No data available
Viscosity Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Oxidizing properties	: No data available

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SECTION 10. STABILITY AND REACTIVITY

Reactivity	No decomposition if stored and applied as directed.
Chemical stability	Stable under recommended storage conditions.
Possibility of hazardous reactions	Product will not undergo hazardous polymerization.
Conditions to avoid	excessive heat Exposure to moisture
Incompatible materials	Cyanides Fluorine Metals nitromethane strong alkalis Strong oxidizing agents strong reducing agents Sulphides sulfides sulphites
Hazardous decomposition products	hydrogen chloride Oxides of phosphorus zinc oxide zinc chloride fumes

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	: Inhalation Skin contact Eye Contact Ingestion
Acute toxicity Harmful if swallowed. <u>Components:</u> PHOSPHATE ACID: Acute oral toxicity	: LD 50 (Rat): ca. 2,600 mg/kg
Acute inhalation toxicity	: Remarks: Corrosive to respiratory system.

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Acute dermal toxicity

: LD 50 (Rabbit): 2,740 mg/kg

INORGANIC SALT: Acute oral toxicity

: LD 50 (Rat): 350 mg/kg

Skin corrosion/irritation

Causes severe burns. <u>Product:</u> Remarks: Causes severe skin burns and eye damage.

Components:

PHOSPHATE ACID: Result: Corrosive to skin

INORGANIC SALT: Result: Corrosive to skin

Serious eye damage/eye irritation

Causes serious eye damage. <u>Product:</u> Remarks: May cause irreversible eye damage.

Components:

PHOSPHATE ACID: Result: Corrosive to eyes

INORGANIC SALT: Result: Possibly irritating to eyes

Respiratory or skin sensitisation

Skin sensitisation: Not classified based on available information. Respiratory sensitisation: Not classified based on available information. Germ cell mutagenicity Not classified based on available information. Carcinogenicity Not classified based on available information. **Reproductive toxicity** Not classified based on available information. STOT - single exposure Not classified based on available information. **STOT - repeated exposure** Not classified based on available information. Aspiration toxicity Not classified based on available information. Further information Product: Remarks: No data available

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<u>Components:</u> INORGANIC SALT: Remarks: Lung	
Carcinogenicity:	
IARC	No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
OSHA	No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.
ΝΤΡ	No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity	
Product:	
Toxicity to fish	 LC 50 (Oncorhynchus mykiss (rainbow trout)): 10.1 mg/l Exposure time: 96 h Test Type: static test
	LC 50 (Pimephales promelas (fathead minnow)): 3.30 mg/l Exposure time: 96 h Test Type: static test
Toxicity to daphnia and other aquatic invertebrates	: LC 50 (Daphnia magna (Water flea)): 4.59 mg/l Exposure time: 48 h Test Type: static test
INORGANIC SALT:	
Toxicity to fish	 LC 50 (Rainbow trout,donaldson trout (Oncorhynchus mykiss)): 0.082 - 0.245 mg/l Exposure time: 96 h Test Type: flow-through test
Persistence and degradabili	у
Product:	
Biochemical Oxygen	: Biochemical oxygen demand

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Demand (BOD)		< 100 mg/l
Chemical Oxygen Demand (COD)	:	11,150 mg/l
No data available		
Bioaccumulative potential INORGANIC SALT: Bioaccumulation	:	Species: Banded bream (Tilapia sparrmanii) Bioconcentration factor (BCF): 120 Exposure time: 28 d Concentration: 1.4 mg/l Method: Flow through
Mobility in soil No data available		
Other adverse effects No data available		
Product: Additional ecological information	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Toxic to aquatic life., Very toxic to aquatic life with long lasting effects.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods	
General advice :	The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
	Dispose of in accordance with all applicable local, state and federal regulations.
Contaminated packaging :	Empty remaining contents. Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

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SECTION 14. TRANSPORT INFORMATION

International transport regulations

REGULATION

ID NUMBER	PROPER SHIPPING NAME	*HAZARD CLASS	SUBSIDIARY HAZARDS	PACKING GROUP	MARINE POLLUTANT /
					LTD. QTY.

U.S. DOT - ROAD

	UN	3264	Corrosive liquid, acidic, inorganic, n.o.s. (PHOSPHORIC ACID, ZINC CHLORIDE)	8	III
--	----	------	---	---	-----

U.S. DOT - RAIL

UN	3264	Corrosive liquid, acidic,	8		
l		inorganic, n.o.s.			
		(PHOSPHORIC ACID, ZINC			
l		CHLORIDE)			

U.S. DOT - INLAND WATERWAYS

UN	3264	Corrosive liquid, acidic,	8	III
		inorganic, n.o.s.		
		(PHOSPHORIC ACID, ZINC		
		CHLORIDE)		

TRANSPORT CANADA - ROAD

UN	3264	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (PHOSPHORIC ACID, ZINC CHLORIDE)	8	III

TRANSPORT CANADA - RAIL

INORGANIC, N.O.S. (PHOSPHORIC ACID, ZINC CHLORIDE)	UN	3264	CORROSIVE LIQUID, ACIDIC,	8	III
			INORGANIC, N.O.S.		
			(PHOSPHORIC ACID, ZINC		
ONEORIDE)			CHLORIDE)		

INTERNATIONAL MARITIME DANGEROUS GOODS

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UN	3264	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (PHOSPHORIC ACID, ZINC CHLORIDE)	8	III

INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO

UN 3264	Corrosive liquid, acidic, inorganic, n.o.s. (PHOSPHORIC ACID, ZINC CHLORIDE)	8	III	
---------	---	---	-----	--

INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER

UN	3264	Corrosive liquid, acidic,	8	III	
		inorganic, n.o.s.			
		(PHOSPHORIC ACID, ZINC			
		CHLORIDE)			

MEXICAN REGULATION FOR THE LAND TRANSPORT OF HAZARDOUS MATERIALS AND WASTES

UN	3264	LIQUIDO CORROSIVO,	8	III
		ACIDO, INORGANICO, N.E.P.		
		(PHOSPHORIC ACID, ZINC		
		CHLORIDE)		

*ORM = ORM-D, CBL = COMBUSTIBLE LIQUID

Marine pollutant	yes

Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.		Calculated product RQ
		(lbs)	(lbs)
ZINC CHLORIDE	7646-85-7	1000	3898.635478

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SARA 311/312 Hazards	:	Acute Health Hazard		
SARA 313 Component(s)		ZINC CHLORIDE	7646-85-7	25.15 %
California Prop. 65		Proposition 65 warnings are based on the results of a ris	•	product
The components of this prod TSCA				
DSL	:	All components of this produ	uct are on the Canadi	an DSL
AUSTR	:	On the inventory, or in comp	pliance with the inven	tory
NZIOC	:	Not in compliance with the i	nventory	
ENCS	:	On the inventory, or in comp	pliance with the inven	tory
KECL	:	On the inventory, or in comp	pliance with the inven	tory
PHIL	:	On the inventory, or in comp	pliance with the inven	tory
IECSC	:	On the inventory, or in comp	pliance with the inven	tory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA) **Registration: Trade Secret**

Chemical name	Identification number
PHOSPHATE ACID	254504001-6403
INORGANIC SALT	254504001-6404

SECTION 16. OTHER INFORMATION

Further information

Revision Date: 01/04/2017

Full text of H-Statements referred to under sections 2 and 3.

- H302 Harmful if swallowed.
- H314 Causes severe skin burns and eye damage.
- H318 Causes serious eye damage.

Further information

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Sources of key data used to compile the Safety Data Sheet Key literature references and sources of data SOLENIS Internal data SOLENIS internal data including own and sponsored test reports The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. This MSDS has been prepared by the Solenis Environmental Health and Safety Department.

List of abbreviations and acronyms that could be, but not necessarily are, used in this safety data sheet :

ACGIH : American Conference of Industrial Hygienists **BEI : Biological Exposure Index** CAS : Chemical Abstracts Service (Division of the American Chemical Society). CMR : Carcinogenic, Mutagenic or Toxic for Reproduction FG : Food grade GHS : Globally Harmonized System of Classification and Labeling of Chemicals. H-statement : Hazard Statement IATA : International Air Transport Association. IATA-DGR : Dangerous Goods Regulation by the "International Air Transport Association" (IATA). ICAO : International Civil Aviation Organization ICAO-TI (ICAO): Technical Instructions by the "International Civil Aviation Organization" IMDG : International Maritime Code for Dangerous Goods ISO : International Organization for Standardization logPow : octanol-water partition coefficient LCxx : Lethal Concentration, for xx percent of test population LDxx : Lethal Dose, for xx percent of test population. ICxx : Inhibitory Concentration for xx of a substance Ecxx : Effective Concentration of xx N.O.S.: Not Otherwise Specified OECD : Organization for Economic Co-operation and Development **OEL** : Occupational Exposure Limit P-Statement : Precautionary Statement PBT : Persistent, Bioaccumulative and Toxic **PPE : Personal Protective Equipment** STEL : Short-term exposure limit STOT : Specific Target Organ Toxicity TLV : Threshold Limit Value TWA: Time-weighted average vPvB : Very Persistent and Very Bioaccumulative WEL : Workplace Exposure Level

CERCLA : Comprehensive Environmental Response, Compensation, and Liability Act

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DOT : Department of Transportation

FIFRA : Federal Insecticide, Fungicide, and Rodenticide Act HMIRC : Hazardous Materials Information Review Commission

HMIS : Hazardous Materials Identification System

NFPA : National Fire Protection Association

NIOSH : National Institute for Occupational Safety and Health

OSHA : Occupational Safety and Health Administration

PMRA : Health Canada Pest Management Regulatory Agency

RTK : Right to Know

WHMIS : Workplace Hazardous Materials Information System