

Printed: 10/29/2019 Revision: 03/26/2019 Supersedes Revision: 09/26/2016

SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

| Product Code: | 251116 | | | |
|------------------------------------|---|--|--|--|
| Product Name: | Chemstream FA-282HP | Chemstream FA-282HP | | |
| Category: | Corrosion Inhibitor for High Pressure S | Corrosion Inhibitor for High Pressure Steam Generators and Boilers | | |
| Company Name: | Chemstream, Inc. 166 Commerce Drive Stoystown, PA 15563 | | | |
| Emergency Contact: Information: | CHEMTREC EPA #: 92757 | (800)424-9300 | | |

2. HAZARDS IDENTIFICATION

Skin Corrosion/Irritation, Category 1B Serious Eye Damage/Eye Irritation, Category 1 Toxic To Reproduction, Category 2 Specific Target Organ Toxicity (single exposure), Category 3 Specific Target Organ Toxicity (repeated exposure), Category 2 Aquatic Toxicity (Acute), Category 2 Aquatic Toxicity (Chronic), Category 3



| GHS Signal Word: | Danger |
|----------------------------|---|
| GHS Hazard Phrases: | H314 - Causes severe skin burns and eye damage. |
| | H318 - Causes serious eye damage. |
| | H335 - May cause respiratory irritation. |
| | H361 - Suspected of damaging fertility or the unborn child . |
| | H373 - May cause damage to through prolonged or repeated exposure. |
| | H401 - Toxic to aquatic life. |
| | H412 - Harmful to aquatic life with long lasting effects. |
| GHS Precautionary Phrases: | P201 - Obtain special instructions before use. |
| | P202 - Do not handle until all safety precautions have been read and understood. |
| | P260 - Do not breathe dust/fume/gas/mist/vapors/spray. |
| | P264 - Wash hands thoroughly after handling. |
| | P271 - Use only outdoors or in a well-ventilated area. |
| | P273 - Avoid release to the environment. |
| | P280 - Wear protective gloves/protective clothing/eye protection/face protection. |
| GHS Response Phrases: | P301+330+331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. |
| | P303+361+353 - IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower. |
| | P304+340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. |
| | P305+351+338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove |
| | contact lenses, if present and easy to do. Continue rinsing. |
| | P308+313 - IF exposed or concerned: Get medical attention/advice. |
| | P363 - Wash contaminated clothing before reuse. |
| GHS Storage and Disposal | P403+233 - Store container tightly closed in well-ventilated place. |
| Phrases: | P405 - Store locked up. |



Hazard Rating System:

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P501 - Dispose of contents/container to an approved waste disposal site.

| HEALTH | 2 |
|--------------|---|
| FLAMMABILITY | 1 |
| PHYSICAL | 0 |
| PPE | D |

HMIS:

| Potential Health Effects (Acute and Chronic): | |
|---|---|
| Inhalation: | May cause respiratory irritation. |
| Skin Contact: | Causes skin burns. |
| Eye Contact: | Causes serious eye damage. |
| Ingestion: | May cause gastrointestinal irritation with nausea, vomiting and diarrhea. |
| 3. | COMPOSITION/INFORMATION ON INGREDIENTS |

| CAS # | Ingredient(s) | Concentration |
|------------|--|---------------|
| 141-43-5 | Ethanol, 2-Amino- | 10.0 -25.0 % |
| 108-91-8 | Cyclohexylamine | 2.5 -10.0 % |
| 7173-62-8 | 1,3-Propanediamine, N-9-octadecenyl-, (Z)- | < 2.5 % |
| 61791-26-2 | Ethoxylated tallow amine | < 1.0 % |

4. FIRST AID MEASURES

| Emergency and First Aid Procedures: | |
|--|--|
| In Case of Inhalation: | Remove to fresh air and keep at rest in a position comfortable for breathing. If breathing is difficult, give oxygen. Seek medical advice/attention if you feel unwell. |
| In Case of Skin Contact: | Wash exposed area with soap and water thoroughly. Remove contaminated clothing and wash before reuse. Seek medical advice/attention if irritation develops or persists. |
| In Case of Eye Contact: | Immediately flush eyes with running water for at least 15 minutes. Remove contact lenses if present after the first 5 minutes. Seek medical advice/attention immediately. |
| In Case of Ingestion: | Rinse mouth with water. Do NOT induce vomiting. Give plenty of water. Never give anything to an unconscious person. Seek medical advice/attention immediately. |
| Note to Physician: | Based on the individual reactions of the patient, the physician's judgment should be used to treat symptomatically and supportively. |
| | |
| | 5. FIRE FIGHTING MEASURES |
| Flash Pt: | 5. FIRE FIGHTING MEASURES > 93.3 C (> 200.00 F) Method Used: ASTM D Closed Cup |
| Flash Pt: Explosive Limits: | |
| | > 93.3 C (> 200.00 F) Method Used: ASTM D Closed Cup |
| Explosive Limits: Autoignition Pt: | > 93.3 C (> 200.00 F) Method Used: ASTM D Closed Cup LEL: No data. UEL: No data. |
| Explosive Limits: Autoignition Pt: | > 93.3 C (> 200.00 F) Method Used: ASTM D Closed Cup LEL: No data. UEL: No data. No data. ia: Use water spray, dry chemical, carbon dioxide, or alcohol-resistant foam. Use very large quantities (flooding) of water applied as a mist or spray; solid streams of water may be |



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6. ACCIDENTAL RELEASE MEASURES

| Protective Precautions, Protective Equipment and Emergency Procedures: | Avoid contact with spilled material. Avoid breathing vapors, mist, or gas. Ventilate area of leak or spill. Wear appropriate personal protection equipment. | | |
|--|---|--|--|
| Environmental Precautions: | Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided. | | |
| Steps To Be Taken In Case Material Is Released Or Spilled: | Collect liquid by absorbing with an inert material (e.g. vermiculite, dry sand, earth), clean contaiminated surface thoroughly, and place in a container for disposal according to local regulations. | | |
| 7. HANDLING AND STORAGE | | | |
| Precautions To Be Taken in Handling: | Avoid prolonged or repeated contact with eyes, skin, or clothing. Wash thoroughly after handling. Avoid breathing product vapors or mists. Use with adequate ventilation. Keep containers closed when not in use. | | |
| Precautions To Be Taken in Storing: | Store in a dry, cool, and well ventilated area away from heat sources and incompatible materials. Keep containers securely sealed. Protect containers from physical damage and check regularly for leaks. | | |
| | Product should be stored at temperatures above 40°F (5°C). At temperatures below 40°F (5°C), surfactant stratification is possible, giving the appearance of product separation. | | |

 return to original homogeneous state.

 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

The product should then be slowly heated to above 40°F (5°C) and then gently agitated to

| CAS # | Components (Cl | nemical Name) | OSHA TWA | ACGIH TWA | Other Limits |
|--|--|--|---|--|-------------------------------------|
| 141-43-5 | Ethanol, 2-Amino- | | PEL: 3 ppm | TLV: 3 ppm STEL: 6 ppm | No data. |
| 108-91-8 | Cyclohexylamine | | No data. | TLV: 10 ppm | No data. |
| 7173-62-8 | 1,3-Propanediamine, N-9-octadecenyl-, (Z)- | | No data. | No data. | No data. |
| 61791-26-2 | Ethoxylated tallow | v amine | No data. | No data. | No data. |
| Respiratory E (Specify Type Eye Protection | e): | | A or European Standard El rritation or other symptoms I/or face shield. | | r if exposure limits |
| Protective Gloves: Wear appropriate gloves to prevent skin exposure. | | | | | |
| Other Protec | Other Protective Clothing: Wear appropriate protective clothing to prevent skin exposure. | | | | |
| Engineering (Ventilation e | | Use local and/or general exhaust ventilation to maintain airborne concentrations below irritating levels or airborne exposure limits, whichever is lower. Local exhaust is generally preferred because it can control the emission of the contaminant at its source, preventing dispersion of it into the general work area. | | | |
| Work/Hygien Practices: | ic/Maintenance | good personal hygie eating, drinking, and | n should be accessible in the ene measures, such as wa d/or smoking. Routinely wa nants. Discard contaminate good housekeeping. | shing after handling the m sh work clothing and prote | aterial and before ective equipment |



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Environmental Exposure Controls: Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

9. PHYSICAL AND CHEMICAL PROPERTIES

| Physical States: | []Gas [X]Liquid []Solid | | | |
|-------------------------------|--|--|--|--|
| Appearance and Odor: | Colorless to pale yellow. | | | |
| | amine-like. | | | |
| Freeze Point/Pour Point: | -6.7 C (20.00 F) - 0.0 C (32.00 F) | | | |
| Boiling Point: | > 93.3 C (> 200.00 F) | | | |
| Autoignition Pt: | No data. | | | |
| Flash Pt: | > 93.3 C (> 200.00 F) Method Used: ASTM D Closed Cup | | | |
| Explosive Limits: | LEL: No data. UEL: No data. | | | |
| Specific Gravity (Water = 1): | 1.00+/-0.05 | | | |
| Vapor Pressure (vs. Air or | No data. | | | |
| mm Hg): | | | | |
| Vapor Density (vs. Air = 1): | No data. | | | |
| Evaporation Rate: | No data. | | | |
| Solubility in Water: | completely miscible | | | |
| pH: | 11.0 - 12.0 - (1%) | | | |
| Percent Volatile: | No data. | | | |

10. STABILITY AND REACTIVITY

| Reactivity: | No data available. |
|---|---|
| Stability: | Unstable [] Stable [X] |
| Conditions To Avoid - Instability: | Extremes of temperature and direct sunlight. flames and sparks. |
| Incompatibility - Materials To Avoid: | Strong acids, Strong oxidizing agents, Mineral acids. |
| Hazardous Decomposition or | Carbon monoxide, Carbon dioxide, Nitrogen oxides, Ammonia. |
| Byproducts: | Will occur [] Will not occur [X] |
| Possibility of Hazardous Reactions: | No data available. |
| Conditions To Avoid - Hazardous Reactions: | |



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| | 11. TOXICOLOGICAL INFORMATION | |
|----------------------------|--|--|
| Toxicological Information: | The product has not been tested. Any statements on toxicology have been derived from products of a similar structure and composition. | |
| A | CAS# 141-43-5: Acute toxicity, LD50, Oral, Rat, 1720. MG/KG. | |
| Carcinogenicity: | Result: | |
| | Behavioral: Coma. | |
| | Lungs, Thorax, or Respiration:Cyanosis. | |
| | Gastrointestinal:Nausea or vomiting. | |
| | - Toxicology and Applied Pharmacology, Academic Press, Inc., 1 E. First St., Duluth, MN | |
| | 55802, Vol/p/yr: 42,417, 1977 | |
| | Acute toxicity, LD50, Skin, Species: Rabbit, 1.000 ML/KG. | |
| | Result: | |
| | Sense Organs and Special Senses (Nose, Eye, Ear, and Taste):Olfaction:Other changes. - Union Carbide Data Sheet, Union Carbide Corp., 39 Old Ridgebury Rd., Danbury, CT | |
| | 06817, Vol/p/yr: 1/13, 1972 | |
| | CAS# 108-91-8: | |
| | Acute toxicity, LD50, Oral, Rat, 11.00 MG/KG. | |
| | Result: | |
| | Behavioral: Food intake (animal). | |
| | Lungs, Thorax, or Respiration:Pulmonary emboli. | |
| | Gastrointestinal:Other changes. | |
| | - National Technical Information Service, Vol/p/yr: OTS05, 4836 | |
| | Acute toxicity, LC50, Inhalation, Rat, 7500. MG/M3. | |
| | Result: | |
| | Behavioral: Excitement. | |
| | Behavioral: Muscle contraction or spasticity. | |
| | - Gigiena Truda i Professional'nye Zabolevaniya.(Labor Hygiene and Occupational | |
| | Disease), V/O Mezhdunarodnaya Kniga, Moscow 113095 Russia, Vol/p/yr: 7(11),51, 1963 | |
| | Acute toxicity, LD50, Skin, Species: Rabbit, 320.0 UL/KG. | |
| | Result: | |
| | Kidney, Ureter, Bladder: Changes in liver weight. | |
| | Kidney, Ureter, Bladder:Hematuria. | |
| | Blood:Other changes. | |
| | - American Industrial Hygiene Association Journal., AIHA, 475 Wolf Ledges Pkwy., | |
| | Akron, OH 44311, Vol/p/yr: 30,470, 1969 | |



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| 12. ECOLOGICAL INFORMATION | | | | |
|--|---|--------------|--|--|
| General Ecological Information: Results of PBT and vPvB assessment: | The product has not been tested. Any statements on eco-toxicology have been from products of a similar structure and composition. CAS# 141-43-5: LC50, Bluegill (Lepomis macrochirus), 345900. UG/L, 72 H, Mortality, Water 22.00 C (71.6 F) C. Result: | | | |
| | Age Effects. - Toxicity of CS-2 Decontamination Products, Wolverton, B.C., D.D. Harrison Voight, 1970 | , and R.C. | | |
| | CAS# 108-91-8: LC50, Rainbow Trout (Oncorhynchus mykiss), 44000. UG/L, 96 H, Mortality, temperature: 15.00 C (59.0 F) C, pH: 7.40, Hardness: 20.00 MG/L. Result: No loss of equilibrium observed. - Biodegradation and Toxicity of Selected Amines on Aquatic Organisms, Cal | | | |
| | R.D. Gasso, S. Galassi, A. Provini, and M. Vighi, 1980 LC50, Water Flea (Daphnia magna), 80.00 MG/L, 24 H, Intoxication,, Water 1 20.00 C (68.0 F) - 22.00 C (71.6 F) C, pH: 7.70, Hardness: 16.00 dH. Result: Abnormal development. Results of the Damaging Effect of Water Pollutants on Daphnia magna (Bet Schadwirkung Wassergefahrdender Stoffe Gegen Daphnia magna), Bringma R. Kuhn, 1977 | funde der | | |
| | 13. DISPOSAL CONSIDERATIONS | | | |
| Waste Disposal Method: | RCRA: It is the responsibility of the product user to determine at the time of d whether a material containing the product or derived from the product should classified as a hazardous waste (40 CFR 261.20-24). | | | |
| | Disposal: Whatever cannot be saved for recovery or recycling should be disp accordance with local, state, and federal regulations. Consult state or local re any additional handling, treatment, or disposal requirements. For disposal, c properly licensed waste treatment, storage, disposal, or recycling facility. | gulation for | | |
| | 14. TRANSPORT INFORMATION | | | |
| LAND TRANSPORT (US DO | Т): | | | |
| DOT Proper Shipping Na DOT Hazard Class: UN/NA Number: | ame:Amines, liquid, corrosive, n.o.s., Ethanolamine, Cyclohexylamine8CORROSIVEUN2735Packing Group: | | | |



| CHEMSTREAM |
|--------------------------|
| |
| |
| |
| WATER TREATMENT AND DUST |
| SUPPRESSION SOLUTIONS |
| |

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| TDG Shipping Name: | Amines, liquid, corrosive, n.o.s., (Ethanolamine, Cyclohexylamine | | | |
|--------------------|---|---------------------|-----|--|
| UN Number: | 2735 | Packing Group: | III | |
| Hazard Class: | 8 - CORROSIVE | TDG Classification: | | |

MARINE TRANSPORT (IMDG/IMO):

| IMDG/IMO Shipping Name: | Amines, liquid, corrosive, i | n.o.s., (Ethanolamine, Cyclohex | ylamine) |
|-------------------------|------------------------------|---------------------------------|----------|
| UN Number: | 2735 | Packing Group: | |
| Hazard Class: | 8 - CORROSIVE | | |
| | | IMDG MFAG Number: | |

IMDG EMS Page:

AIR TRANSPORT (ICAO/IATA):

| ICAO/IATA Shipping Name: | Amines, liquid, corrosive, n.o.s., (Ethanolamine, Cyclohexylamine | | | | | |
|--------------------------|---|----------------|-----|--|--|--|
| UN Number: | 2735 | Packing Group: | III | | | |
| Hazard Class: | 8 - CORROSIVE | | | | | |
| | | | | | | |

15. REGULATORY INFORMATION

EPA SARA (Superfund Amendments and Reauthorization Act of 1986) Lists

| CAS # | Ingredient(s) | | | | S. 302 (EHS) | S. 304 RQ | S. 313 (TRI) |
|---------------|--------------------|--|--|---|---|---|--------------|
| 141-43-5 | Ethanol, 2-Amino- | | | No | No | No | |
| 108-91-8 | Cyclohexylamine | | | | Yes 10000 LB | No | No |
| 7173-62-8 | 1,3-Propanediam | ine, N-9-octa | adecer | ıyl-, (Z)- | No | No | No |
| 61791-26-2 | Ethoxylated tallov | w amine | | | No | No | No |
| 'Hazard Categ | e III Sections | [] Yes [X [] Yes [X] [| () No () No | Flammable (Oxidizer (liqui Self-reactive Pyrophoric (li Pyrophoric gi Self-heating Organic pero Corrosive to Gas under pri In contact wit Combustible (Physical) Ha Acute toxicity Skin Corrosid Serious eye of Respiratory of Germ cell mu Carcinogenic Reproductive Specific targe Aspiration Ha | as xide metal ressure (compress th water emits flan Dust azard Not Otherwis (any route of exp on or Irritation damage or eye irri or Skin Sensitizatio utagenicity sity to toxicity et organ toxicity (s azard yxiant | sed gas) nmable gas se Classified (HNOC osure) tation | (posure) |



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| CAS # | Ingredient(s) | Canadian NPRI | Canadian IDL | Canadian DSL |
|------------|--|---------------|--------------|--------------|
| 141-43-5 | Ethanol, 2-Amino- | No | Yes | Yes |
| 108-91-8 | Cyclohexylamine | No | Yes | Yes |
| 7173-62-8 | 1,3-Propanediamine, N-9-octadecenyl-, (Z)- | No | No | Yes |
| 61791-26-2 | Ethoxylated tallow amine | No | No | Yes |

Canadian WHMIS Classification:



CLASS D, DIVISION 2: Materials Causing Other Toxic Effects CLASS E: Corrosive Materials

Regulatory Information:

Canadian regulations: This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulations (CPR) and the SDS contains all the information required by the CPR.

Revision Date:03/26/2019Additional Information AboutNo data available.This Product:

Company Policy orThe information accumulated herein is believed to be accurate based on the information
provided, although no guarantee or warranty, either expressed or implied is made as to
the accuracy or completeness of this information, whether originating with this company
or not. Recipients are advised to confirm in advance of need that the information is
correct, applicable and suitable to their circumstances. The conditions or methods of
handling, storage, use and disposal of the product and container are beyond our control
and may be beyond our knowledge. For this and other reasons, we do not assume
responsibility and expressly disclaim liability for loss, damage or expense arising out of or
in any way connected with the handling, storage or use of this information or product. If
the product is used as a component in another product, this information may not be
applicable.