




## Safety Data Sheet

# Scale-Out 2240

### 1. IDENTIFICATION

<b>Product name</b>	Scale-Out 2240
<b>Description</b>	Proprietary aqueous solution
<b>Product class</b>	Specialty
<b>Supplier address</b>	511 Railroad Ave Homer City, PA 15748
<b>Telephone numbers</b>	
<u>Company Phone Number</u>	(724) 915-8388
<u>Emergency Telephone</u>	CHEMTREC 800-424-9300

### 2. HAZARDS IDENTIFICATION

<b>Hazard classification</b>	Skin Corrosion, Category 1 Serious Eye Damage, Category 1 Specific Organ Toxicity: Single Exposure, Respiratory, Category 3
<b>Signal word</b>	Danger
<b>Hazard statements</b>	Causes severe skin burns and eye damage. Causes serious eye damage. May cause respiratory irritation.
<b>Pictograms of related hazards</b>	

#### Precautionary statements

##### Prevention

Wash skin thoroughly after handling.  
Wear protective gloves, protective clothing, eye protection, and face protection.  
Avoid breathing fumes, mist, vapors, or spray.  
Use only outdoors or in a well-ventilated area.

##### Response

Wash contaminated clothing before reuse.  
IF SWALLOWED: Rinse mouth. DO NOT induce vomiting. Immediately contact a POISON CENTER or health care provider.  
IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse skin with water or emergency shower.  
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing. Immediately contact a POISON CENTER or health care provider.

Storage

Store locked up.  
Store in a well-ventilated place. Keep container tightly closed.

Disposal

Dispose of contents and container in accordance with local, state, and federal regulations.

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical Name	CAS #	Weight %
Hexamethylenediamine tetra(methylene phosphonic acid), potassium salt	38820-59-6	10–20
Sodium hydroxide	1310-73-2	<3
Non-hazardous substances	Proprietary	>80

**4. FIRST-AID MEASURES**

<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes, lifting lower and upper eyelids occasionally to ensure complete rinsing. Remove contact lenses if present and easy to do, then resume rinsing. Get medical attention immediately.
<b>Skin contact</b>	Immediately remove all contaminated clothing. Rinse with copious amounts of water; use an emergency shower if available. Wash contaminated clothing before reuse.
<b>Ingestion</b>	If swallowed, DO NOT induce vomiting. Rinse mouth and get emergency medical attention. Do not give anything by mouth unless instructed to do so by a poison center or health care provider.
<b>Inhalation</b>	If inhaled, move victim to fresh air. Seek emergency medical attention if breathing is difficult; perform artificial respiration if breathing stops.
<b>Note to health care provider</b>	Esophageal corrosion may contraindicate the use of gastric lavage and/or activated charcoal.

**5. FIRE-FIGHTING MEASURES**

<b>Suitable extinguishing media</b>	Water spray, foam, dry chemical, carbon dioxide
<b>Unsuitable extinguishing media</b>	Water jet may spread fire
<b>Protective equipment and precautions for firefighters</b>	Stay upwind of the fire. Full protective equipment including self-contained breathing apparatus should be used. Use water to cool closed containers. Contain water runoff if possible.
<b>Specific hazards</b>	Combustion may produce toxic gases.
<b>Hazardous combustion products</b>	Carbon oxides, nitrogen oxides, sulfur oxides, phosphorous oxides

## 6. ACCIDENTAL RELEASE MEASURES

<b>Personal precautions</b>	Evacuate the area of all non-essential personnel. Do not touch spilled material without proper protective equipment. Ventilate the area and mitigate further release if it is safe to do so. Avoid contact with eyes.
<b>Methods for clean-up</b>	
<u>Small spills</u>	Contain spill and soak up with an inert absorbent material and place residues in a properly labeled container for disposal. Avoid discharge into sewer or surface water.
<u>Large spills</u>	Contain spill using trenches, diking, or absorption with an inert material (i.e. sand or earth). Reclaim spilled material into recovery or salvage drums or tank truck for proper disposal.

## 7. HANDLING AND STORAGE

<b>Advice on safe handling</b>	Avoid contact with eyes, skin, and clothing. Avoid breathing vapor or mist. Wash hands thoroughly after handling.
<b>Storage conditions</b>	Store in a cool, dry, well-ventilated area away from incompatible materials. Keep containers closed when not in use.
<b>Suitable materials of construction</b>	No information available
<b>Unsuitable materials of construction</b>	No information available

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<b>Eye/face protection</b>	Chemical splash goggles
<b>Skin protection</b>	Chemical-resistant gloves and body-covering clothing
<b>Respiratory protection</b>	Observe published airborne exposure limits. NIOSH approved respirator should be used in accordance with OSHA respiratory protection requirements (29 CFR 1910.134).
<b>Engineering controls</b>	Adequate ventilation, eye-wash station, and emergency shower
<b>General hygiene considerations</b>	Do not eat, drink, or smoke while handling this product. Wash hands thoroughly after handling.

Chemical Name	OSHA PEL	ACGIH TLV
Hexamethylenediamine tetra(methylene phosphonic acid), potassium salt	None established	None established
Sodium hydroxide	2 mg/m <sup>3</sup>	Ceiling: 2 mg/m <sup>3</sup>
Non-hazardous substances	None established	None established

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>pH</b>	>12.5
<b>Appearance</b>	Clear colorless to pale yellow liquid

<b>Odor</b>	Mild
<b>Odor Threshold</b>	No information available
<b>Melting/freezing point</b>	No information available
<b>Initial boiling point/boiling range</b>	No information available
<b>Flash point</b>	No information available
<b>Evaporation rate</b>	No information available
<b>Flammability (solid, gas)</b>	No information available
<b>Upper/lower flammability or explosive limits</b>	No information available
<b>Vapor pressure</b>	No information available
<b>Vapor density</b>	No information available
<b>VOC content</b>	No information available
<b>Specific gravity</b>	1.090-1.170
<b>Solubility</b>	No information available
<b>Partition coefficient n-octanol/water</b>	No information available
<b>Auto-ignition temperature</b>	No information available
<b>Decomposition temperature</b>	No information available
<b>Viscosity</b>	No information available

## 10. STABILITY AND REACTIVITY

<b>Chemical stability</b>	Stable under normal conditions of storage and handling.
<b>Hazardous polymerization</b>	Polymerization will not occur.
<b>Conditions to avoid</b>	Extreme temperatures, incompatibilities
<b>Incompatibilities</b>	Strong acids, oxidizers
<b>Hazardous decomposition products</b>	No known non-thermal decomposition hazards.

## 11. TOXICOLOGICAL INFORMATION

**Likely routes of exposure** Skin, eyes, ingestion

### Acute toxicity

#### *Hexamethylenediamine tetra(methylene phosphonic acid), potassium salt*

Parameter	Result
LD <sub>50</sub> , Dermal (rabbit)	>7,940 mg/kg

#### *Sodium hydroxide*

Parameter	Result
LD <sub>50</sub> , Oral (rat)	140-340 mg/kg
LD <sub>50</sub> , Dermal (rabbit)	1,350 mg/kg

### Acute symptoms and effects

#### Eye

Eye irritation with or without pain, burning, itching, redness, discharge, and serious eye damage.

<b>Skin</b>	Skin irritation with or without pain, burning, itching, redness, and swelling. Symptoms may be exacerbated by open wounds, excoriations, rashes, or other skin breaches.
<b>Ingestion</b>	Gastrointestinal distress with or without nausea, vomiting, and diarrhea.
<b>Inhalation</b>	Upper respiratory irritation with or without cough, watering of the eyes, and postnasal drip.
<b>Reproductive effects</b>	No information available
<b>Teratogenicity</b>	No information available
<b>Mutagenicity</b>	No information available
<b>Embryotoxicity</b>	No information available
<b>Sensitization to product</b>	No information available
<b>Synergistic products</b>	No information available
<b>Carcinogenicity</b>	No components have been identified as carcinogenic by OSHA, NTP, or IARC.
<b>Chronic</b>	No information available

## 12. ECOLOGICAL INFORMATION

### Aquatic toxicity

#### *Sodium hydroxide*

Parameter	Result
96 hr LC <sub>50</sub> , Bluegill sunfish	43 mg/L
96 hr LC <sub>50</sub> , Rainbow trout	260 mg/L

<b>Persistence</b>	No information available
<b>Bioaccumulative potential</b>	No information available
<b>Mobility</b>	No information available

## 13. DISPOSAL CONSIDERATIONS

<b>Disposal</b>	Dispose of in accordance with federal, state, and local regulations.
<b>RCRA status</b>	As sold, discarded product would be considered a RCRA hazardous waste based on the corrosive characteristics. The EPA hazardous waste number is D002.

## 14. TRANSPORT INFORMATION

### US Department of Transportation (DOT)

<b>UN Number</b>	UN3266
<b>Proper shipping name</b>	Corrosive liquid, basic, inorganic, n.o.s. (contains sodium hydroxide)
<b>Primary hazard class/division</b>	8
<b>Secondary hazard</b>	None
<b>Packing group</b>	III
<b>Label</b>	Corrosive

### 15. REGULATORY INFORMATION

**OSHA Hazard Communication Status** Skin Corrosion, Category 1  
 Serious Eye Damage, Category 1  
 Specific Organ Toxicity: Single Exposure, Respiratory, Category 3

**EPA Registration Number** Not applicable

**TSCA** The ingredients of this product are listed on the Toxic Substances Control Act (TSCA) Chemical Substances Inventory.

**CERCLA**EPA Hazardous Substances (40 CFR 302)

Chemical Name	Reportable Quantity (RQ)
Hexamethylenediamine tetra(methylene phosphonic acid), potassium salt	None
Sodium hydroxide	1,000 lb
Non-hazardous substances	None
Product (Notify the EPA of spills exceeding this amount.)	33,000 lbs

SARA Title III (Sections 302, 311, 312, and 313)

## Section 302 Extremely Hazardous Substances (40 CFR 355)

Chemical Name	CAS#	RQ	TPQ
None			

## Section 311 and 312 Health and Physical Hazards

Immediate	Delayed	Fire	Pressure	Reactivity
Yes	No	No	No	No

## Section 313 Toxic Chemicals (40 CFR 372)

Chemical Name	CAS Number	Percent by Weight
None		

### 16. OTHER INFORMATION

**HMIS Ratings** Health—2; Flammability—0; Reactivity—0

**NFPA Ratings** Health—2; Flammability—0; Reactivity—0

**HMIS/NFPA Rating Scale** Minimal—0; Slight—1; Moderate—2; Serious—3; Severe—4

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**Version** 1

*The information provided in this Safety Data Sheet is correct to the best of our knowledge, information, and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal, and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.*