Effective Date: Dec-08-2014 Previous Date: Sep-20-2013



SAFETY DATA SHEET

CONTINUUM* AT4505

1. Product and Company Identification

Material name CONTINUUM AT4505

Version # 2.0

Revision date Dec-08-2014 **Supersedes date** Sep-20-2013

Chemical description Aqueous alkaline solution of organic and inorganic salts

CAS # Mixture

Product application Corrosion inhibitor

Company/undertaking identification

GE Betz, Inc.

4636 Somerton Road Trevose, PA 19053

T 215 355 3300, F 215 953 5524

Emergency telephone

(800) 877 1940

2. Hazards Identification

Emergency overview Corrosive to skin. Corrosive to the eyes. Irritating to respiratory system. May be corrosive to metals.

Potential health effects

Eyes Corrosive to the eyes and may cause severe damage including blindness.

Skin Causes severe skin burns.

Inhalation Inhalation of vapor or mist may cause severe nose, throat, and respiratory tract irritation.

Ingestion May cause gastrointestinal irritation and abdominal pain. In solution, material may become corrosive to

tissues.

Medical conditions aggravated by

exposure

None known.

3. Composition / Information on Ingredients

Hazardous components	CAS#	Percent
Tetrasodium (1-hydroxyethylidene)bisphosphonate	3794-83-0	10 - 20
Chlorotolyltriazole sodium salt	202420-04-0	1 - 2.5
Sodium hydroxide	1310-73-2	1 - 2.5
Non-hazardous components	CAS#	
Water	7732-18-5	
2-Propenoic acid, polymer with 2-hydroxy-3-(2-propenyloxy)- 1-propanesulfonic acid monosodium salt and a-sulfo-w-(2-propenyloxy)poly (oxy-1,2-ethanediyl) ammonium salt, sodium salt	903573-39-7	

Information for specific product ingredients as required by the U.S. OSHA HAZARD COMMUNICATION Composition comments

STANDARD is listed. Refer to additional sections of this MSDS for our assessment of the potential hazards

of this formulation.

4. First Aid Measures

First aid procedures

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present Eye contact

and easy to do. Keep eyelids apart. Get medical attention immediately.

Wash off with soap and water. Get medical attention immediately. Take off contaminated clothing and Skin contact

wash before reuse.

Move to fresh air. If breathing stops, provide artificial respiration. For breathing difficulties, oxygen may Inhalation

be necessary. Get medical attention immediately.

Do NOT induce vomiting! Rinse mouth with water. Never give anything by mouth to a victim who is Ingestion

unconscious or is having convulsions. Dilute contents of stomach using 2-8 fluid ounces (60-240ml) of

milk or water. Call a physician or poison control center immediately.

Corrosive material It may not be advisable to induce vomiting. Possible mucosal damage may Notes to physician

contraindicate the use of gastric lavage.

5. Fire Fighting Measures

Extinguishing media

Dry chemical, CO2, water spray or regular foam. Suitable extinguishing media

Protection of firefighters

Protective equipment and precautions for firefighters Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand

breathing apparatus, protective clothing and face mask.

Fire fighting

equipment/instructions

In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.

Cool containers / tanks with water spray.

6. Accidental Release Measures

Wear appropriate protective equipment and clothing during clean-up. Avoid contact with spilled Personal precautions

material. See Section 8 of the MSDS for Personal Protective Equipment.

Environmental precautions Avoid discharge into drains, water courses or onto the ground. Water contaminated with this product

may be sent to a sanitary sewer treatment facility, or a permitted waste treatment facility, in

accordance with any local agreements.

Methods for cleaning up Ventilate the area. Flush with plenty of water. Absorb with earth, sand or other non-combustible material

and transfer to containers for later disposal. Wet area may be slippery. Spread sand/grit.

7. Handling and Storage

Alkaline. Do not mix with acidic material. Handling

Storage Keep container tightly closed in a dry and well-ventilated place. Do not freeze. Avoid moisture

contamination. Avoid atmospheric exposure. Avoid high temperatures.

8. Exposure Controls / Personal Protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Value Components Type Sodium hydroxide (CAS Ceiling 2 mg/m3

1310-73-2)

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components Value Type Sodium hydroxide (CAS PEL 2 mg/m3 1310-73-2)

No biological exposure limits noted for the ingredient(s). **Biological limit values**

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes **Engineering controls**

per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to

an acceptable level.

Personal protective equipment

Eye / face protection Wear safety glasses with side shields (or goggles) and a face shield.

Material name: CONTINUUM* AT4505 Page: 2 / 7 **Skin protection** Wear suitable protective clothing. Chemical resistant gloves. The type of protective equipment must be

selected according to the concentration and amount of the dangerous substance at the specific workplace. Chemical resistant apron. Glove selection must take into account any solvents and other

hazards present.

Respiratory protection A RESPIRATORY PROTECTION PROGRAM THAT MEETS OSHA'S 29 CFR 1910.134 AND ANSI Z88.2

REQUIREMENTS MUST BE FOLLOWED WHENEVER WORKPLACE CONDITIONS WARRANT A RESPIRATOR'S USE. If air-purifying respirator use is appropriate, use organic vapor cartridges and any of the following

particulate respirators: R95, R99, R100, P95, P99 or P100.

9. Physical & Chemical Properties

Appearance

Physical stateLiquidColorAmber

Odor Slight ammonia
Odor threshold Not available.

pH (concentrated product) 13.3

pH in aqueous solution 12.1 (5% SOL.) Vapor pressure 18 mm Hg Vapor pressure temp. 70 °F (21 °C) Vapor density < 1 (Air = 1)**Boiling point** 220 °F (104 °C) 23 °F (-5 °C) Melting point/Freezing point 100 % Solubility (water) Specific gravity (70°F, 21°C) 1.2

Flash point Not applicable.
Flammability limits in air, upper, Not available.

% by volume

Flammability limits in air, lower,

% by volume

Not available.

Auto-ignition temperature Not available. Evaporation rate < 1 (Ether = 1)

Viscosity

Viscosity

Viscosity temperature

70 °F (21 °C)

Percent volatile

Pour point

28 °F (-2 °C)

10. Chemical Stability & Reactivity Information

Chemical stability Material is stable under normal conditions.

Conditions to avoid Protect from freezing.

Incompatible materials Avoid contact with strong acids and oxidisers.

Hazardous decomposition

products

Oxides of carbon, nitrogen and phosphorus evolved in fire. Hydrogen chloride gas (HCI).

Possibility of hazardous reactions Hazardous polymerization does not occur.

11. Toxicological Information

Toxicological data

Product	Species	Test Results
CONTINUUM AT4505 (CAS Mixture)		
Acute		
Dermal		
LD50	Rabbit	> 5000 mg/kg, (Calculated according to GHS additivity formula)

Material name: CONTINUUM* AT4505

Page: 3 / 7

Product	Species	Test Results
Oral		
LD50	Rat	> 5000 mg/kg, (Calculated according to GHS additivity formula)
Components	Species	Test Results
Chlorotolyltriazole sodium s	salt (CAS 202420-04-0)	
Acute		
Dermal		
LD50	Rat	> 5000 mg/kg
Oral		
LD50	Rat	3100 mg/kg
Sodium hydroxide (CAS 131	0-73-2)	
Acute		
Dermal		
LD50	Rabbit	1350 mg/kg
Oral		
LD50	Rabbit	> 500 mg/kg
Tetrasodium (1-hydroxyeth)	ylidene)bisphosphonate (CAS 3794-83-0)	
Acute		
Dermal		
LD50	Rabbit	> 5000 mg/kg
Oral		
LD50	Rat	990 mg/kg

Carcinogenicity

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

12. Ecological Information

Ecotoxicity

Product		Species	Test Results
CONTINUUM AT4505 (0	CAS Mixture)		
	LC50	Ceriodaphnia	1167 mg/L, Acute Toxicity, 48 hour, (Estimated)
		Fathead Minnow	426 mg/L, Acute Toxicity, 96 hour, (Estimated)
	NOEL	Fathead Minnow	185 mg/L, Acute Toxicity, 96 hour, (Estimated)
Crustacea	LC50	Daphnia magna	1231 mg/L, Acute Toxicity, 48 hour, (Estimated)
	NOEL	Daphnia magna	775 mg/L, Acute Toxicity, 48 hour, (Estimated)
Components		Species	Test Results
Chlorotolyltriazole sod	ium salt (CAS 202420	1-04-0)	
Algae	EbC50	Algae	6.84 mg/l
	ErC50	Algae	18.6 mg/l

^{*} Estimates for product may be based on additional component data not shown.

Persistence and degradability

COD (mgO2/g)
 BOD 5 (mgO2/g)
 BOD 28 (mgO2/g)
 17 (calculated data)
 17 (calculated data)

Material name: CONTINUUM* AT4505

Page: 4 / 7

- Closed Bottle Test (% 7 (calculated data)
Degradation in 28 days)

- TOC (mg C/g) 67 (calculated data)

13. Disposal Considerations

Waste codes The complete waste code should be assigned in discussion with the waste disposal company.

Waste from residues / unused Empty containers or liners may retain some product residues. This material and its container must be

products disposed of in a safe manner.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport Information

DOT

UN number UN3266

UN proper shipping name CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Sodium hydroxide, HALOGENATED AROMATIC

HETEROCYCLE SODIUM SALT)

Transport hazard class(es)

Class 8
Subsidiary risk Packing group III

Special precautions for user Not available.

ERG number 154

Some containers may be DOT exempt, please check BOL for exact container classification.

IATA

UN number UN3266

UN proper shipping name CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Sodium hydroxide, HALOGENATED AROMATIC

HETEROCYCLE SODIUM SALT)

Transport hazard class(es)

Class 8
Subsidiary risk Packing group III
Environmental hazards No.
ERG Code 154

Special precautions for user Not available.

IMDG

UN number UN3266

UN proper shipping name CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Sodium hydroxide, HALOGENATED AROMATIC

HETEROCYCLE SODIUM SALT)

Transport hazard class(es)

Class 8
Subsidiary risk Packing group III
Environmental hazards

Marine pollutant No.

EmS Not available. **Special precautions for user** Not available.

TDG

UN number UN3266

UN proper shipping name CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Sodium hydroxide, HALOGENATED AROMATIC

HETEROCYCLE SODIUM SALT)

Hazard class 8
Packing group III
ERG code 154

Material name: CONTINUUM* AT4505 Version number: 2.0



IATA; IMDG; TDG



15. Regulatory Information

US federal regulations

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

None listed

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA (Superfund) reportable quantity, lbs

Sodium hydroxide: 1000 lbs

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

Delayed Hazard - Yes Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

chemical

No

Inventory status

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

State regulations

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

1,4-DIOXANE (CAS 123-91-1) Listed: January 1, 1988 Carcinogenic.

US - California Proposition 65 - CRT: Listed date/Developmental toxin

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Female reproductive toxin

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

No ingredient listed.

US - Massachusetts RTK - Substance List

Sodium hydroxide (CAS 1310-73-2)

Material name: CONTINUUM* AT4505 Page: 6 / 7

US - New Jersey RTK - Substances: Listed substance

Sodium hydroxide (CAS 1310-73-2) Listed.

US - Pennsylvania RTK - Hazardous Substances

Sodium hydroxide (CAS 1310-73-2) Listed.

US - Rhode Island RTK

Sodium hydroxide (CAS 1310-73-2)

16. Other Information

List of abbreviations CAS: Chemical Abstract Service Registration Number

TWA: Time Weighted Average STEL: Short Term Exposure Limit LD50: Lethal Dose. 50%

LC50: Lethal Concentration, 50% NOEL: No Observed Effect Level COD: Chemical Oxygen Demand BOD: Biochemical Oxygen Demand

TOC: Total Organic Carbon

IATA: International Air Transport Association

IMDG: International Maritime Dangerous Goods Code

NFPA: National Fire Protection Association

ACGIH: American Conference of Governmental Industrial Hygienists

TSRN indicates a Trade Secret Registry Number is used in place of the CAS number.

HMIS® ratings Health: 3

Flammability: 1 Physical hazard: 0 Personal protection: B

NFPA ratings Health: 3

Flammability: 1 Instability: 0

Special hazards: ALK

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information

and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process,

unless specified in the text.

This data sheet contains changes from the previous version in

section(s):

Product and Company Identification: Product and Company Identification

Composition / Information on Ingredients: Disclosure Overrides Transport Information: Material Transportation Information Material Attributes & Uses; Experimental Data: Experimental Data

GHS: Classification

Prepared byThis MSDS has been prepared by GE Water & Process Technologies Regulatory Department

(1-215-355-3300).

Material name: CONTINUUM* AT4505 Version number: 2.0

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