GE Power
Water & Process Technologies

SAFETY DATA SHEET

STEAMATE* HRSG02

1. Identification

Product identifier **STEAMATE HRSG02**

Other means of identification None.

Recommended use Steam condensate treatment.

Recommended restrictions None known.

Company/undertaking identification

GE Betz, Inc.
4636 Somerton Road
Trevose, PA 19053
T 215 355 3300, F 215 953 5524

Emergency telephone

(800) 877 1940

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 3
Health hazards	Acute toxicity, oral	Category 4
	Acute toxicity, dermal	Category 4
	Skin corrosion/irritation	Category 1B
	Serious eye damage/eye irritation	Category 1
	Carcinogenicity	Category 2
	Reproductive toxicity (fertility)	Category 2
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
	Specific target organ toxicity, repeated exposure	Category 1

OSHA defined hazards Not classified.

Label elements

Signal word Danger

Hazard statement Flammable liquid and vapor. Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage. Causes serious eye damage. May cause respiratory irritation. Suspected of causing cancer. Suspected of damaging fertility. Causes damage to organs through prolonged or repeated exposure.

Precautionary statement

Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish.
Storage	Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.
Disposal	Dispose of contents/container to an approved facility.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Components	CAS #	Percent
Alkyl diaminopropane	7173-62-8	10 - 20
Cyclohexylamine	108-91-8	10 - 20
Ethanolamine	141-43-5	10 - 20
Oleylamine	112-90-3	2.5 - 10
Diethanolamine	111-42-2	0.1 - 1

Composition comments Information for specific product ingredients as required by the U.S. OSHA HAZARD COMMUNICATION STANDARD is listed. Refer to additional sections of this SDS for our assessment of the potential hazards of this formulation.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Alcohol resistant foam. Water fog. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Use standard firefighting procedures and consider the hazards of other involved materials. Cool containers / tanks with water spray.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material. Large Spills: Stop the flow of material, if this is without risk. Use water spray to reduce vapors or divert vapor cloud drift. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water. Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground. Water contaminated with this product may be sent to a sanitary sewer treatment facility, or a permitted waste treatment facility, in accordance with any local agreements.

7. Handling and storage

Precautions for safe handling	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe mist or vapor. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Do not taste or swallow. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS). Store in accordance with local/regional/national/international regulation. Do not freeze. If frozen, thaw completely and mix thoroughly prior to use.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Ethanolamine (CAS 141-43-5)	PEL	6 mg/m3 3 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Cyclohexylamine (CAS 108-91-8)	TWA	10 ppm	

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Diethanolamine (CAS 111-42-2)	TWA	1 mg/m3	Inhalable fraction and vapor.
Ethanolamine (CAS 141-43-5)	STEL	6 ppm	
	TWA	3 ppm	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Cyclohexylamine (CAS 108-91-8)	TWA	40 mg/m3
		10 ppm
Diethanolamine (CAS 111-42-2)	TWA	15 mg/m3
		3 ppm
Ethanolamine (CAS 141-43-5)	STEL	15 mg/m3
		6 ppm
	TWA	8 mg/m3
		3 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines

US ACGIH Threshold Limit Values: Skin designation

Diethanolamine (CAS 111-42-2) Can be absorbed through the skin.

Appropriate engineering controls Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Splash proof chemical goggles. Face shield.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. Glove selection must take into account any solvents and other hazards present.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. A RESPIRATORY PROTECTION PROGRAM THAT MEETS OSHA'S 29 CFR 1910.134 AND ANSI Z88.2 REQUIREMENTS MUST BE FOLLOWED WHENEVER WORKPLACE CONDITIONS WARRANT A RESPIRATOR'S USE.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Color Yellow

Physical state Liquid

Odor Amine

Odor threshold Not available.

pH (concentrated product) 13

pH in aqueous solution 11.8 (5% EMULSION)

Melting point/freezing point < 41 °F (< 5 °C)

Initial boiling point and boiling range Not available.

Flash point 127 °F (53 °C) P-M(CC)

Evaporation rate	< 1 (Ether = 1)
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	18 mm Hg
Vapor pressure temp.	70 °F (21 °C)
Vapor density	< 1 (Air = 1)
Relative density	0.96
Relative density temperature	70 °F (21 °C)
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	38 cps
Viscosity temperature	70 °F (21 °C)
Other information	
Percent volatile	40 (Estimated)
Specific gravity	0.96

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Protect from freezing.
Incompatible materials	Strong acids. Strong oxidizing agents.
Hazardous decomposition products	Oxides of carbon and nitrogen evolved in fire.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause damage to organs through prolonged or repeated exposure by inhalation. May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Causes severe skin burns. Harmful in contact with skin. Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns. Harmful if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.

Information on toxicological effects

Acute toxicity	Harmful in contact with skin. Harmful if swallowed. May cause respiratory irritation.

Product	Species	Test Results
STEAMATE HRSG02 (CAS Mixture)		
Acute		
Dermal		
LD50	Rabbit	1097 mg/kg, (Calculated according to GHS additivity formula)
Oral		
LD50	Rat	573 mg/kg, (Calculated according to GHS additivity formula)

Components	Species	Test Results
Alkyl diaminopropane (CAS 7173-62-8)		
Acute		
Oral		
LD50	Rat	500 mg/kg
Cyclohexylamine (CAS 108-91-8)		
Acute		
Dermal		
LD50	Rabbit	277 mg/kg
Oral		
LD50	Rat	156 mg/kg
Diethanolamine (CAS 111-42-2)		
Acute		
Dermal		
LD50	Rabbit	4000 mg/kg
Oral		
LD50	Rat	1600 mg/kg
Ethanolamine (CAS 141-43-5)		
Acute		
Dermal		
LD50	Rabbit	1025 mg/kg
Inhalation		
LC50	Rat	> 1.5 mg/l, 4 Hour
Oral		
LD50	Rat	1720 mg/kg
Oleylamine (CAS 112-90-3)		
Acute		
Oral		
LD50	Rat	1950 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Suspected of causing cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Diethanolamine (CAS 111-42-2) 2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not available.

Reproductive toxicity	Suspected of damaging fertility.
Specific target organ toxicity - single exposure	May cause respiratory irritation.
Specific target organ toxicity - repeated exposure	Causes damage to organs through prolonged or repeated exposure.
Aspiration hazard	Based on available data, the classification criteria are not met. Aspiration of this product may cause the same corrosiveness/irritation impacts as if it were ingested.
Chronic effects	Causes damage to organs through prolonged or repeated exposure. May be harmful if absorbed through skin. Prolonged inhalation may be harmful. Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.

12. Ecological information

Ecotoxicity

Product		Species	Test Results
STEAMATE HRSG02 (CAS Mixture)			
	LC50	Fathead Minnow	0.79 mg/l, Acute Toxicity, 96 hour, (Estimated)
Aquatic			
Crustacea	LC50	Daphnia magna	0.65 mg/l, Acute Toxicity, 48 hour, (Estimated)

* Estimates for product may be based on additional component data not shown.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)	
Cyclohexylamine	1.49
Diethanolamine	-1.43
Ethanolamine	-1.31
Bioconcentration factor (BCF)	
Diethanolamine	3
Ethanolamine	3

Mobility in soil	No data available.
Other adverse effects	Not available.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	D001: Waste Flammable material with a flash point <140 F D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

UN number	UN2734
UN proper shipping name	AMINES, LIQUID, CORROSIVE, FLAMMABLE, N.O.S. (CYCLOHEXYLAMINE, MONOETHANOLAMINE)

Transport hazard class(es)

Class	8
Subsidiary risk	3
Packing group	II
Special precautions for user	Not available.
ERG number	132

Some containers may be exempt from Dangerous Goods/Hazmat Transport Regulations, please check BOL for exact container classification.

IATA

UN number	UN2734
UN proper shipping name	AMINES, LIQUID, CORROSIVE, FLAMMABLE, N.O.S. (CYCLOHEXYLAMINE, MONOETHANOLAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	3
Packing group	II
Environmental hazards	No.
Special precautions for user	Not available.

IMDG

UN number	UN2734
UN proper shipping name	AMINES, LIQUID, CORROSIVE, FLAMMABLE, N.O.S. (CYCLOHEXYLAMINE, MONOETHANOLAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	3
Packing group	II
Environmental hazards	
Marine pollutant	No.
EmS	F-E, S-C
Special precautions for user	Not available.

DOT

IATA; IMDG

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Cyclohexylamine (CAS 108-91-8)	Listed.
Diethanolamine (CAS 111-42-2)	Listed.

SARA 304 Emergency release notification

Cyclohexylamine (CAS 108-91-8) 10000 LBS

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - Yes
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity	Threshold planning quantity	Threshold planning quantity, lower value	Threshold planning quantity, upper value
Cyclohexylamine	108-91-8	10000	10000 lbs		

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Diethanolamine	111-42-2	0.1 - 1

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Diethanolamine (CAS 111-42-2)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Cyclohexylamine (CAS 108-91-8)

Safe Drinking Water Act (SDWA) Not regulated.

Inventory status

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

US state regulations

US - Massachusetts RTK - Substance List

Cyclohexylamine (CAS 108-91-8)
Diethanolamine (CAS 111-42-2)
Ethanolamine (CAS 141-43-5)

US - Pennsylvania RTK - Hazardous Substances

Cyclohexylamine (CAS 108-91-8)
Diethanolamine (CAS 111-42-2)
Ethanolamine (CAS 141-43-5)

US - Rhode Island RTK

Cyclohexylamine (CAS 108-91-8)
Diethanolamine (CAS 111-42-2)

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Diethanolamine (CAS 111-42-2)

US. New Jersey Worker and Community Right-to-Know Act

Cyclohexylamine (CAS 108-91-8)
Diethanolamine (CAS 111-42-2)
Ethanolamine (CAS 141-43-5)

US. Pennsylvania Worker and Community Right-to-Know Law

Cyclohexylamine (CAS 108-91-8)
Diethanolamine (CAS 111-42-2)

Ethanolamine (CAS 141-43-5)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Aniline (CAS 62-53-3)	Listed: January 1, 1990
Diethanolamine (CAS 111-42-2)	Listed: June 22, 2012

US - California Proposition 65 - CRT: Listed date/Developmental toxin

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Female reproductive toxin

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

No ingredient listed.

16. Other information, including date of preparation or last revision

Issue date	Oct-22-2015
Revision date	Jan-19-2016
Version #	2.0
List of abbreviations	CAS: Chemical Abstract Service Registration Number TSRN indicates a Trade Secret Registry Number is used in place of the CAS number. ACGIH: American Conference of Governmental Industrial Hygienists NOEL: No Observed Effect Level STEL: Short Term Exposure Limit LC50: Lethal Concentration, 50% TWA: Time Weighted Average BOD: Biochemical Oxygen Demand COD: Chemical Oxygen Demand TOC: Total Organic Carbon IATA: International Air Transport Association IMDG: International Maritime Dangerous Goods Code LD50: Lethal Dose, 50%
References:	No data available
Disclaimer	The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
Prepared by	This SDS has been prepared by GE Water & Process Technologies Regulatory Department (1-215-355-3300).