

Company Name Bernice Mining

Project Bernice Lewis Passive Trt

Site Name Bernice Lewis Passive Trt



**AMD TREAT**

**Costs**

**AMD TREAT MAIN COST FORM**

AMD TREAT

<u>Passive Treatment</u>	<u>A</u>	<u>S</u>	
Vertical Flow Pond	1	0	\$132,011
Anoxic Limestone Drain			\$0
Anaerobic Wetlands			\$0
Aerobic Wetlands			\$0
Manganese Removal Bed			\$0
Oxic Limestone Channel			\$0
Limestone Bed			\$0
BIO Reactor			\$0
<b>Passive Subtotal:</b>			<b>\$132,011</b>
<b>Active Treatment</b>			
Caustic Soda			\$0
Hydrated Lime			\$0
Pebble Quick Lime			\$0
Ammonia			\$0
Oxidants			\$0
Soda Ash			\$0
<b>Active Subtotal:</b>			<b>\$0</b>
<b>Ancillary Cost</b>			
Ponds	2	0	\$24,999
Roads	1	0	\$2,243
Land Access			\$0
Ditching	1	0	\$1,860
Engineering Cost			\$0
<b>Ancillary Subtotal:</b>			<b>\$29,102</b>
<b>Other Cost (Capital Cost)</b>			<b>\$3,500</b>
<b>Total Capital Cost:</b>			<b>\$164,613</b>
<b>Annual Costs</b>			
Sampling	1	0	\$1,259
Labor	1	0	\$2,402
Maintenance	1	0	\$2,025
Pumping			\$0
Chemical Cost			\$0
Oxidant Chem Cost			\$0
Sludge Removal			\$0
<b>Other Cost (Annual Cost)</b>			<b>\$0</b>
<b>Land Access (Annual Cost)</b>			<b>\$0</b>
<b>Total Annual Cost:</b>			<b>\$5,686</b>
<b>Other Cost</b>	1	0	

<b>Water Quality</b>	
Calculated Acidity	<input type="text" value="0.00"/> mg/L
Alkalinity	<input type="text" value="0.00"/> mg/L
<input checked="" type="radio"/> Calculate Net Acidity (Acid-Alkalinity) Enter Net Acidity manually <b>73.0</b>	
Net Acidity (Hot Acidity)	<input type="text" value="73.0"/> mg/L
Design Flow	<input type="text" value="75.00"/> gpm
Typical Flow	<input type="text" value="42.00"/> gpm
Total Iron	<input type="text" value="10.00"/> mg/L
Aluminum	<input type="text" value="4.00"/> mg/L
Manganese	<input type="text" value="4.00"/> mg/L
pH	<input type="text" value="3.60"/> su
Ferric Iron	<input type="text" value="0.00"/> mg/L
Ferrous Iron	<input type="text" value="0.00"/> mg/L
Sulfate	<input type="text" value="151.00"/> mg/L
Filtered Fe	<input type="text" value="0.00"/> mg/L
Filtered Al	<input type="text" value="0.00"/> mg/L
Filtered Mn	<input type="text" value="0.00"/> mg/L
Specific Conductivity	<input type="text" value="0.00"/> uS/cm
Total Dissolved Solids	<input type="text" value="0.00"/> mg/L
Dissolved Oxygen	<input type="text" value="0.00"/> mg/L
Typical Acid Loading	<input type="text" value="6.7"/> tons/yr

**Total Annual Cost: per  
1000 Gal of H2O Treated \$0.257**



AMDTREAT

**AMD TREAT  
VERTICAL FLOW POND (VFP)**

VFP Name Bernice PTS

**Opening Screen  
Water Parameters**

**SIZING METHODS Select One**

- |                             |              |  |                               |                            |
|-----------------------------|--------------|--|-------------------------------|----------------------------|
| 1. Tons of Limestone Needed | <u>469</u>   | <input type="radio"/> VFP Based on Acidity Neutralization            | 6. Retention Time             | <u>          </u> hours    |
| 2. Tons of Limestone Needed | <u>1,055</u> | <input type="radio"/> VFP Based on Retention Time                    | 7. Alkalinity Generation Rate | <u>          </u> g/m2/day |
| 3. Tons of Limestone Needed | <u>1,817</u> | <input type="radio"/> VFP Based on Alkalinity Generation Rate        | 8. Limestone Needed           | <u>1,410</u> tons          |
| 4. Tons of Limestone Needed | <u>1,410</u> | <input checked="" type="radio"/> VFP Based on Tons Limestone Entered | 9. Length at Top of Freeboard | <u>          </u> ft       |
| 5. Tons of Limestone Needed | <u>1,684</u> | <input type="radio"/> VFP Based on Dimensions                        | 10. Width at Top of Freeboard | <u>          </u> ft       |

**Influent Water  
Parameters  
that Affect VFP**

Calculated Acidity

0.00 mg/L

Alkalinity

0.00 mg/L

Calculate Net  
Acidity  
(Acid-Alkalinity)

Enter Net Acidity  
manually

Net Acidity  
(Hot Acidity)  
73.00 mg/L

Design Flow  
75.00 gpm

Typical Flow  
42.00 gpm

Total Iron  
10.00 mg/L

Aluminum  
4.00 mg/L

Manganese  
4.00 mg/L

**Record Number**

1 of 1

- |  |                       |
|--|-----------------------|
| 11. % Void Space of LS. Bed            | <u>43.00</u> %        |
| 12. System Life                        | <u>20.00</u> years    |
| 13. Limestone Purity                   | <u>85.00</u> %        |
| 14. Limestone Efficiency               | <u>60.00</u> %        |
| 15. Density of Loose Limestone         | <u>94.30</u> lbs/ft3  |
| 16. Limestone Unit Cost                | <u>22.00</u> \$/ton   |
| 17. LS Placement Unit Cost             | <u>0.00</u> \$/yd3    |
| Run of Slope                           | Rise of Slope         |
| 18. Slope of Pond Sides                | <u>2.0</u> : <u>1</u> |
| 19. Freeboard Depth                    | <u>3.00</u> ft        |
| 20. Free Standing Water Depth          | <u>2.0</u> ft         |
| 21. Organic Matter Depth               | <u>1.0</u> ft         |
| 22. Organic Matter Unit Cost           | <u>20.00</u> \$/yd3   |
| 23. Organic Matter Spreading Unit Cost | <u>4.50</u> \$/yd3    |
| 24. Limestone Depth                    | <u>3.0</u> ft         |
| 25. Excavation Unit Cost               | <u>15.00</u> \$/yd3   |

**Liner Cost**

- No Liner
- Clay Liner
- |                             |                          |
|-----------------------------|--------------------------|
| 11. Clay Liner Unit Cost    | <u>          </u> \$/yd3 |
| 12. Thickness of Clay Liner | <u>          </u> ft     |
- Synthetic Liner
- |                               |                     |
|-------------------------------|---------------------|
| 13. Synthetic Liner Unit Cost | <u>10.76</u> \$/yd2 |
|-------------------------------|---------------------|

29. Clearing and Grubbing?

- 30a. Land Multiplier            ratio
- 30b. Clear/Grub Acres 2 acres
31. Clear and Grub Unit Cost 1300.00 \$/acre

32. Nbr. of Valves 0 nbr
33. Unit Cost of Valves 3500.00 \$ ea.

AMDTreat Piping Costs

- |  |                            |
|--|----------------------------|
| 34. Total Length of Effluent / Influent Pipe | <u>20</u> ft               |
| 35. Pipe Install Rate                        | <u>10.00</u> ft/hr         |
| 36. Labor Rate                               | <u>40.00</u> \$/hr         |
| 37. Segment Len. of Trunk Pipe               | <u>20</u> ft/pipe seg.     |
| 38. Trunk Pipe Cost                          | <u>17.00</u> \$/ft         |
| 39. Trunk Coupler Cost                       | <u>7.50</u> \$/coupler     |
| 40. Spur Cost                                | <u>8.20</u> \$/ft          |
| 41. Spur Coupler Cost                        | <u>4.00</u> \$/spur        |
| 42. "T" Connector Cost                       | <u>100.00</u> \$/T coupler |
| 43. Segment Len. of Spur Pipe                | <u>20</u> ft/pipe seg.     |
| 44. Spur Pipe Spacing                        | <u>9.0</u> ft              |

Custom Piping Costs

- |             | Length               | Diameter             | Unit Cost            |
|-------------|----------------------|----------------------|----------------------|
| 45. Pipe #1 | <u>          </u> ft | <u>          </u> in | <u>          </u> \$ |
| 46. Pipe #2 | <u>          </u> ft | <u>          </u> in | <u>          </u> \$ |
| 47. Pipe #3 | <u>          </u> ft | <u>          </u> in | <u>          </u> \$ |

**VFP Sizing Summaries**

- |                                |                     |
|--------------------------------|---------------------|
| 48. Length at Top of Freeboard | <u>174.14</u> ft    |
| 49. Width at Top of Freeboard  | <u>99.07</u> ft     |
| 50. Freeboard Volume           | <u>1,740</u> yd3    |
| 51. Water Surface Area         | <u>14,118</u> ft2   |
| 52. Total Water Volume         | <u>973</u> yd3      |
| 53. Organic Matter Volume      | <u>434</u> yd3      |
| 54. Limestone Surface Area     | <u>11,271</u> ft2   |
| 55. Limestone Volume           | <u>1,107.57</u> yd3 |
| 56. Excavation Volume          | <u>2,515.4</u> yd3  |
| 57. Clear and Grub Area        | <u>2.0</u> acr.     |
| 58. Liner Area                 | <u>2,789.5</u> ft2  |
| 59. Theoretical Retention Time | <u>21.37</u> hrs    |

**VFP Cost Summaries**

- |   |                   |
|---|-------------------|
| 60. Organic Matter Cost                         | <u>8,687</u> \$   |
| 61. Limestone Cost                              | <u>31,020</u> \$  |
| 62. Limestone and Organic Matter Placement Cost | <u>1,954</u> \$   |
| 63. Excavation Cost                             | <u>37,732</u> \$  |
| 64. Liner Cost                                  | <u>30,015</u> \$  |
| 65. Clear and Grub Cost                         | <u>2,600</u> \$   |
| 66. Valve Cost                                  | <u>0</u> \$       |
| 67. Pipe Cost                                   | <u>20,003</u> \$  |
| 68. Total Cost                                  | <u>132,011</u> \$ |

Company Name Bernice Mining  
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# AMD TREAT PONDS

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Pond Name Collection Forebay

**Pond Design Based On:**

Retention Time

1. Desired Retention Time  hours

3. Sludge Removal Frequency  times/year

4. Titration?

5. Sludge Rate  gal sludge/  
gal H2O

6. Percent Solids  %

7. Sludge Density  lbs./gal

Pond Size

8. Pond Length at Top of Freeboard  ft

9. Pond Width at Top of Freeboard  ft

Run Rise

10. Slope Ratio of Pond Sides  :

11. Freeboard Depth  ft

12. Water Depth  ft

13. Excavation Unit Cost  \$/yd3

14. Total Length of Effluent  
/ Influent Pipe  ft

15. Unit Cost of Pipe  \$/ft

Liner Cost

No Liner

Clay Liner

16. Clay Liner Unit Cost  \$/yd3

17. Thickness of Clay Liner  ft

Synthetic Liner

18. Synthetic Liner Unit Cost  \$/yd2

19. Clearing and Grubbing?

20. Land Multiplier  ratio

21. Clear/Grub Acres  acres

22. Clear and Grub Unit Cost  \$/acre

Opening Screen  
Water Parameters

**Influent Water  
Parameters  
that Affect  
Ponds**

Calculated Acidity

mg/L

Alkalinity

mg/L

Calculate Net  
Acidity  
(Acid-Alkalinity)

Enter Net Acidity  
manually

Net Acidity  
(Hot Acidity)

mg/L

Design Flow

gpm

Typical Flow

gpm

Total Iron

mg/L

Aluminum

mg/L

Manganese

mg/L

Record Number

1 of 2

23. Revegetation Cost  \$/acre

24. Cost of Baffles  \$

**Calculated Pond Dimensions per Pond**

25. Length at Top of Freeboard  ft

26. Width at Top of Freeboard  ft

27. Freeboard Volume  yd3

28. Water Volume  yd3

29. Estimated Annual Sludge  yd3/yr

30. Volume of Sludge  
per Removal  yd3/  
removal

31. Excavation Volume  acre ft

32. Excavation Volume  yd3

33. Clear and Grub Area  acres

34. Liner Area  yd2

35. Calculated Retention Time  hours

**Ponds Sub-Totals per Pond**

36. Excavation Cost  \$

37. Pipe Cost  \$

38. Liner Cost  \$

39. Clearing and Grubbing Cost  \$

40. Revegetation Cost  \$

41. Baffle Cost  \$

42. Estimated Cost  \$

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# AMD TREAT PONDS

AMD TREAT

Pond Name Energy Disippation Pool

**Pond Design Based On:**

Retention Time

1. Desired Retention Time 24.0 hours

3. Sludge Removal Frequency            times/year

4. Titration?

5. Sludge Rate            gal sludge/  
gal H2O  
 6. Percent Solids            %  
 7. Sludge Density            lbs./gal

Pond Size

8. Pond Length at Top of Freeboard            ft

9. Pond Width at Top of Freeboard            ft

Run Rise

10. Slope Ratio of Pond Sides 2.0 : 1

11. Freeboard Depth 2.0 ft

12. Water Depth 4.0 ft

13. Excavation Unit Cost 18.52 \$/yd3

14. Total Length of Effluent / Influent Pipe 0.00 ft

15. Unit Cost of Pipe 10.00 \$/ft

Liner Cost

No Liner

Clay Liner

16. Clay Liner Unit Cost            \$/yd3

17. Thickness of Clay Liner            ft

Synthetic Liner

18. Synthetic Liner Unit Cost            \$/yd2

19. Clearing and Grubbing?

20. Land Multiplier            ratio

21. Clear/Grub Acres            acres

22. Clear and Grub Unit Cost            \$/acre

23. Revegetation Cost 1500.00 \$/acre

24. Cost of Baffles 0 \$

**Calculated Pond Dimensions per Pond**

25. Length at Top of Freeboard 104 ft

26. Width at Top of Freeboard 56 ft

27. Freeboard Volume 926 yd3

28. Water Volume 534 yd3

29. Estimated Annual Sludge 0 yd3/yr

30. Volume of Sludge per Removal 0 yd3/removal

31. Excavation Volume 0.33 acre ft

32. Excavation Volume 534 yd3

33. Clear and Grub Area 0.20 acres

34. Liner Area 0 yd2

35. Calculated Retention Time 24 hours

**Ponds Sub-Totals per Pond**

36. Excavation Cost 9,903 \$

37. Pipe Cost 0 \$

38. Liner Cost 0 \$

39. Clearing and Grubbing Cost 0 \$

40. Revegetation Cost 101 \$

41. Baffle Cost 0 \$

42. Estimated Cost 10,005 \$

Opening Screen Water Parameters

**Influent Water Parameters that Affect Ponds**

Calculated Acidity

           mg/L

Alkalinity

           mg/L

Calculate Net Acidity (Acid-Alkalinity)

Enter Net Acidity manually

Net Acidity (Hot Acidity)

           mg/L

Design Flow

75.00 gpm

Typical Flow

42.00 gpm

Total Iron

10.00 mg/L

Aluminum

4.00 mg/L

Manganese

4.00 mg/L

Record Number

2 of 2

Company Name Bernice Mining  
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## AMD TREAT ROADS



Road Name

- 1. Road Length  ft
- 2. Road Width  ft
- 3. Road Depth  ft
- 4. Aggregate Unit Cost  \$/yd3
- 5. GeoTextile Length  ft
- 6. GeoTextile Unit Cost  \$/yd2
- 7. Length of Silt Fence  ft
- 8. Unit Cost of Silt Fence  \$/ft
- 9. Surveying?
- 10. Survey Rate  acres/day
- 11. Survey Unit Cost  \$/day
- 12. Clearing and Grubbing?
- 13. Clear and Grub Cost  \$/acre

- 14. Reveg Unit Cost  \$/acre
- 15. Culvert Unit Cost  \$/ft
- 16. Culvert Length  ft

### Roads Sub-Totals

- 17. Road Surface Cost  \$
- 18. GeoTextile Cost  \$
- 19. Silt Fence Cost  \$
- 20. Culvert Cost  \$
- 21. Revegetation Cost  \$
- 22. Survey Cost  \$
- 23. Clear and Grub Cost  \$

24. Total Cost  \$

Record Number 1 of 1

Company Name Bernice Mining  
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## AMD TREAT DITCHING



Ditching Name

- 1. Ditch Length Rock  ft
- 2. Ditch Length Grass  ft
- 3. Bottom Width of Ditch  ft
- 4. Ditch Depth  ft
- 5. Geo Textile Unit Cost  \$/yd2
- 6. Length of Geo Textile  ft
- 7. Slope Ratio of Ditch Sides Run  : Rise
- 8. Surveying?
- 9. Survey Rate  acres/day
- 10. Survey Unit Cost  \$/day
- 11. Clearing and Grubbing?
- 12. Clear and Grub Cost  \$/acre

**Record Number 1 of 1**

- 13. Ditch Depth of Rock  ft
- 14. Cost of Ditch Surface Rock  \$/yd3
- 15. Cost to Place Rock  \$/yd3
- 16. Excavation Unit Cost  \$/yd3
- 17. Length of Silt Fence  ft
- 18. Unit Cost of Silt Fence  \$/ft
- 19. Revegetation Unit Cost  \$/acre

### Ditching Sub-Totals

- 20. Excavation Cost  \$
- 21. Survey Cost  \$
- 22. Clear and Grub Cost  \$
- 23. Aggregate Cost  \$
- 24. Filter Fabric Cost  \$
- 25. Silt Fence Cost  \$
- 26. Revegetation Cost  \$

27. Total Cost  \$

Company Name Bernice Mining  
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**AMD TREAT  
 OTHER COST**

Other Cost Name

A. Description of Item	B. Unit Cost Per Item	C. Quantity	D. Total Item Cost	E. Capital Cost Annual Cost
1. AgriDrain	2,500.00	1	2,500	<input checked="" type="radio"/> Capital Cost <input type="radio"/> Annual Cost
2. H Flume	1,000.00	1	1,000	<input checked="" type="radio"/> Capital Cost <input type="radio"/> Annual Cost
3.	0.00	0	0	<input checked="" type="radio"/> Capital Cost <input type="radio"/> Annual Cost
4.	0.00	0	0	<input checked="" type="radio"/> Capital Cost <input type="radio"/> Annual Cost
5.	0.00	0	0	<input checked="" type="radio"/> Capital Cost <input type="radio"/> Annual Cost
6.	0.00	0	0	<input checked="" type="radio"/> Capital Cost <input type="radio"/> Annual Cost
7.	0.00	0	0	<input checked="" type="radio"/> Capital Cost <input type="radio"/> Annual Cost
8.	0.00	0	0	<input checked="" type="radio"/> Capital Cost <input type="radio"/> Annual Cost
9.	0.00	0	0	<input checked="" type="radio"/> Capital Cost <input type="radio"/> Annual Cost
10.	0.00	0	0	<input checked="" type="radio"/> Capital Cost <input type="radio"/> Annual Cost
11.	0.00	0	0	<input checked="" type="radio"/> Capital Cost <input type="radio"/> Annual Cost
12.	0.00	0	0	<input checked="" type="radio"/> Capital Cost <input type="radio"/> Annual Cost
13.	0.00	0	0	<input checked="" type="radio"/> Capital Cost <input type="radio"/> Annual Cost
14.	0.00	0	0	<input checked="" type="radio"/> Capital Cost <input type="radio"/> Annual Cost
15.	0.00	0	0	<input checked="" type="radio"/> Capital Cost <input type="radio"/> Annual Cost

**Record Number**  
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Current Capital Cost  \$  
 Current Annual Cost  \$

Total Capital Cost  \$  
 Total Annual Cost  \$

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## AMD TREAT SAMPLING

Sampling Name

**Estimate Sampling Cost**

1. Unit Labor Cost  \$/hr

2. Collection Time per Sample  hours/sample

3. Travel Time  hr

4. Sample Frequency  samples/mo

5. Lab Cost Per Sample  \$/sample

6. Number of Sample Points  points

**Enter Established Annual Sampling Cost**

7. Actual Annual Sampling Cost  \$

### Sampling Sub-Totals

8. Yearly Sample Analysis Cost  \$

9. Yearly Travel Cost  \$

10. Yearly Collection Cost  \$

11. Sampling Cost  \$

Record Number 1 of 1



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## AMD TREAT

### LABOR

Labor Name

**Estimate Labor Cost**

1. Site Visits per Week

2. Site Labor Time per Visit  hours

3. Travel Time per Visit  hours

4. Unit Labor Cost  \$/hour

**Enter Established Annual Labor Cost**

5. Actual Annual Labor Cost  \$

6. Total Cost  \$

Record Number 1 of 1

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AMDTREAT

## AMD TREAT

### MAINTANENCE

**Estimate Maintenance Cost**

- 1. Percent of Active Cost  %
- 2. Percent of Passive Cost  %
- 3. Percent of Ancillary Cost \*  %
- 4. Percent of Other Capital Cost  %

**Enter Established Annual Maintenance Cost**

5. Annual Maintenance Cost  \$

#### Maintenance Sub-Totals

- 6 Total Maintenance Active Cost  \$
- 7. Total Maintenance Passive Cost  \$
- 8. Total Maintenance Ancillary Cost  \$
- 9. Total Maintenance Other Capital Cost  \$
- 10. Total Maintenance Cost  \$

\* Ancillary Cost does int include Cost for  
Land Access and Engineering Cost

Project Bernice Lewis Passive Trt

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## AMD TREAT RECAPITIALIZATION COST

**AMDTREAT**

Calculation Period  yrs Inflation Rate  % Net Return Rate  %

Recapitalization Name

A. Description of Item	B. Unit Cost Per Item	C. Quantity	D. Total Item Cost	E. Life Cycle	F. Number of Periods	G. Total PV
1. VFP Organic Material	8,687	1	8,687	7	10	34,720
2. VFP Ls	31,020	1	31,020	20	3	33,911
3. VFP Material Placement	1,954	1	1,954	20	3	2,136
4. VFP Material Excavation	13,835	1	13,835	20	3	15,124
5. VFP Liner	15,342	1	15,342	40	1	5,058
6. VFP Piping	15,472	1	15,472	20	3	16,914
7.	0	0	0	0	0	0
8.	0	0	0	0	0	0
9.	0	0	0	0	0	0
10.	0	0	0	0	0	0
11.	0	0	0	0	0	0
12.	0	0	0	0	0	0
13.	0	0	0	0	0	0
14.	0	0	0	0	0	0
15.	0	0	0	0	0	0
16.	0	0	0	0	0	0
17.	0	0	0	0	0	0
18.	0	0	0	0	0	0
19.	0	0	0	0	0	0
20.	0	0	0	0	0	0

Total Capital Cost  \$ PV Grand Total  \$