



May 16, 2023

**NOTICE OF VIOLATION**

**VIA EMAIL: Kimberly.Kaal@shell.com**

Kimberly Kaal, Environmental Manager  
Shell Chemical Appalachia LLC  
300 Frankfort Road  
Monaca, PA 15061

Re: PA-04-00740C  
Malodor Emissions  
Shell Petrochemicals Complex  
Potter Township  
Beaver County

Dear Kimberly Kaal:

The Shell Chemical Appalachia LLC (“Shell”) Petrochemicals Complex is authorized to operate pursuant to plan approvals PA-04-00740A, PA-04-00740B, and PA-04-00740C. On April 12, 2023 a Department representative observed malodor emissions from the Wastewater Treatment Plant (WWTP) at Shell and the same malodor emissions near the Vanport Volunteer Fire Department. In addition, the Department received multiple complaints from the public; and Shell self-reported odors off-site on April 11, 2023. The Department has identified the following violation from this event:

PA-04-00741A Section C, Condition #004 and 25 Pa. Code Section 123.31 state that malodorous air contaminants may not be emitted into the outdoor atmosphere from a source in such a manner that the malodors are detectable outside of the owner/operator’s property. On April 12, 2023, the Department confirmed that malodorous air contaminants from the Shell facility were detectable outside of Shell’s property. By permitting these malodors, Shell caused violations of PA-04-00741A and 25 Pa. Code Sections 127.25, 123.31, and 121.7.

The above violation(s) constitute unlawful conduct and a public nuisance as defined by Sections 8 and 13 of the Air Pollution Control Act (APCA), 35 P.S. Sections 4008 and 4013, respectively. Violations of DEP’s Air Quality Regulations are subject to the penalties of Sections 9 and 9.1 of the APCA. Each day the violation continues constitutes a separate offense.

This Notice of Violation is neither an order nor any other final action of DEP. It neither imposes nor waives any enforcement action available to DEP under any of its statutes. If DEP determines that an enforcement action is appropriate, you will be notified of the action.

If you have any questions concerning this matter, please contact me at [sbeaudway@pa.gov](mailto:sbeaudway@pa.gov) or at 412-417-7952.

Sincerely,

Scott Beaudway/SB

Scott Beaudway  
Air Quality Specialist  
Air Quality

cc: E. Speicher, Environmental Group Manager  
K. Goddard, District Supervisor  
Central Office (via email)  
04-00740 Enforcement File