Version: 1.0 Effective Date: Apr-22-2016



SAFETY DATA SHEET

CONTINUUM* AEC213

1. Identification

Product identifier CONTINUUM AEC213

Other means of identification None.

Recommended use Not available.
Recommended restrictions None known.

Company/undertaking identification

GE Betz, Inc. 4636 Somerton Road Trevose, PA 19053

T 215 355 3300, F 215 953 5524

Emergency telephone

(800) 877 1940

2. Hazard(s) identification

Physical hazards Not classified.

 Health hazards
 Skin corrosion/irritation
 Category 1

Serious eye damage/eye irritation Category 1

Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Causes severe skin burns and eye damage. Causes serious eye damage. May cause respiratory

irritation.

Precautionary statement

PreventionAvoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Use only outdoors

or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.

Response If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all

contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF SWALLOWED: Immediately call a POISON CENTER

or doctor/physician. Wash contaminated clothing before reuse.

Storage Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified

(HNOC)

None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Components	CAS#	Percent
Diethylene triamine penta(methylene-phosphonic acid)	15827-60-8	2.5 - 10
Ethylenediamine tetraacetic acid, tetrasodium salt (EDTA.4Na)	64-02-8	1 - 2.5
Sodium hydroxide	1310-73-2	1 - 2.5

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Composition comments

Information for specific product ingredients as required by the U.S. OSHA HAZARD COMMUNICATION STANDARD is listed. Refer to additional sections of this SDS for our assessment of the potential hazards of this formulation.

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON

CENTER or doctor/physician if you feel unwell.

Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison Skin contact

control center immediately. Chemical burns must be treated by a physician. Wash contaminated

clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present

and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting Ingestion

occurs, keep head low so that stomach content doesn't get into the lungs.

Most important

symptoms/effects, acute and

delayed

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.

Indication of immediate medical attention and special treatment

needed

General information

Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing media

Specific hazards arising from the

chemical

During fire, gases hazardous to health may be formed.

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

Special protective equipment and

precautions for firefighters

Fire fighting

equipment/instructions

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Move containers from fire area if you can do so without risk.

Use standard firefighting procedures and consider the hazards of other involved materials. Specific methods

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

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7. Handling and storage

Precautions for safe handling Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear

appropriate personal protective equipment. Observe good industrial hygiene practices. Use care in

handling/storage.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Store in accordance with local/regional/national/international regulation.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

 Components
 Type
 Value

 Sodium hvdroxide (CAS
 PEL
 2 ma/m3

1310-73-2)

US. ACGIH Threshold Limit Values

 Components
 Type
 Value

 Sodium hydroxide (CAS
 Ceiling
 2 mg/m3

1310-73-2)

US. NIOSH: Pocket Guide to Chemical Hazards

 Components
 Type
 Value

 Sodium hydroxide (CAS
 Ceiling
 2 mg/m3

1310-73-2)

Biological limit valuesNo biological exposure limits noted for the ingredient(s).

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be

matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and

emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Splash proof chemical goggles. Face shield.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. The choice of an appropriate glove does not only depend

on its material but also on other quality features and is different from one producer to the other. Suitable gloves can be recommended by the glove supplier. Glove selection must take into account any solvents

and other hazards present.

Other Wear appropriate chemical resistant clothing.

Respiratory protection If engineering controls do not maintain airborne concentrations below recommended exposure limits

(where applicable) or to an acceptable level (in countries where exposure limits have not been

established), an approved respirator must be worn. A RESPIRATORY PROTECTION PROGRAM THAT MEETS OSHA'S 29 CFR 1910.134 AND ANSI Z88.2 REQUIREMENTS MUST BE FOLLOWED WHENEVER WORKPLACE

CONDITIONS WARRANT A RESPIRATOR'S USE.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Always observe good personal hygiene measures, such as washing after handling the material and

before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to

remove contaminants.

9. Physical and chemical properties

Appearance

Color Amber to brown

Physical state Liquid
Odor Mild

Odor threshold Not available.

pH (concentrated product) 13

pH in aqueous solution 12.2 (5% SOL.)

Melting point/freezing point 10 °F (-12 °C)

Initial boiling point and boiling 220 °F (104 °C)

range

Flash point $> 200 \, ^{\circ}\text{F} (> 93 \, ^{\circ}\text{C}) \, \text{P-M(CC)}$

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Evaporation rate < 1 (Ether = 1)
Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.
Flammability limit - upper Not available.

(%)

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure18 mm HgVapor pressure temp.70 °F (21 °C)Vapor density< 1 (Air = 1)Relative density1.28

Relative density temperature 70 °F (21 °C)

Solubility(ies)

Solubility (water) 100 %

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperatureNot available.Decomposition temperatureNot available.Viscosity34 cps

Viscosity temperature 70 °F (21 °C)

Other information

Explosive propertiesNot explosive.Oxidizing propertiesNot oxidizing.Percent volatile0 (Calculated)Pour point15 °F (-9 °C)

Specific gravity 1.28

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions Hazardous polymerization does not occur.

Conditions to avoidAvoid temperatures exceeding the flash point. Contact with incompatible materials. None under normal

conditions.

Incompatible materials Strong acids.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

Skin contactCauses severe skin burns.Eye contactCauses serious eye damage.IngestionCauses digestive tract burns.

Symptoms related to the physical, chemical and toxicological

characteristics

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness

could result. May cause respiratory irritation.

Information on toxicological effects

Acute toxicity May cause respiratory irritation.

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Product	Species	Test Results		
CONTINUUM AEC213 (CAS Mixture)				
Acute				
Dermal				
LD50	Rabbit	> 5000 mg/kg, (Estimated value)		
Oral				
LD50	Rat	> 5000 mg/kg, (Estimated value)		
Components	Species	Test Results		

Diethylene triamine penta(methylene-phosphonic acid) (CAS 15827-60-8)

Acute Dermal

LD50 Rabbit > 7940 mg/kg

Oral

LD50 Rat 7180 mg/kg

Ethylenediamine tetraacetic acid, tetrasodium salt (EDTA.4Na) (CAS 64-02-8)

Acute Oral

LD50 Rat 1658 mg/kg

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are mutagenic or

genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not available.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not available.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

May cause respiratory irritation.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not likely, due to the form of the product.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity

Product		Species	Test Results	
CONTINUUM AEC213 (CAS Mixture)				
	LC50	Fathead Minnow	375 mg/L, Static Renewal Bioassay, 96 hour, (pH adjusted)	
	NOEL	Fathead Minnow	250 mg/L, Static Renewal Bioassay, 96 hour, (pH adjusted)	
Aquatic				
Crustacea	LC50	Daphnia magna	1410 mg/L, Static Renewal Bioassay, 48 hour, (pH adjusted)	

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^{*} Estimates for product may be based on additional component data not shown.

Product		Species	Test Results
	NOEL	Daphnia magna	1000 mg/L, Static Renewal Bioassay, 48 hour, (pH adjusted)
Fish	LC50	Rainbow Trout	233 mg/L, Static Renewal Bioassay, 96 hour, (pH adjusted)
	NOEL	Rainbow Trout	62.5 mg/L, Static Renewal Bioassay, 96 hour, (pH adjusted)

^{*} Estimates for product may be based on additional component data not shown.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Ethylenediamine tetraacetic acid, tetrasodium salt -3.86

(EDTA.4Na)

Bioconcentration factor (BCF)

Ethylenediamine tetraacetic acid, tetrasodium salt 3

(EDTA.4Na)

No data available. Mobility in soil Not available. Other adverse effects

Persistence and degradability

228 (calculated data) - COD (mgO2/g) 7 (calculated data) - BOD 5 (mgO2/g) - BOD 28 (mgO2/g) 15 (calculated data) 11 (calculated data) - Closed Bottle Test (%

Degradation in 28 days)

- Zahn-Wellens Test (% Degradation in 28 days)

23 (calculated data)

- TOC (mg C/g) 85 (calculated data)

13. Disposal considerations

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the **Disposal instructions**

material under controlled conditions in an approved incinerator. Dispose of contents/container in

accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel]

The waste code should be assigned in discussion between the user, the producer and the waste disposal

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product

residues. This material and its container must be disposed of in a safe manner (see: Disposal

instructions).

Since emptied containers may retain product residue, follow label warnings even after container is Contaminated packaging

emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number UN3266

CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (SODIUM HYDROXIDE RQ = 55556 LBS, UN proper shipping name

DIETHYLENETRIAMINE PENTAMETHYLENE PHOSPHONIC ACID, SODIUM SALT)

Transport hazard class(es)

Class 8 Subsidiary risk Packing group

Special precautions for user

Read safety instructions, SDS and emergency procedures before handling.

ERG number

154

IATA

UN number UN3266

UN proper shipping name CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (SODIUM HYDROXIDE, DIETHYLENETRIAMINE

PENTAMETHYLENE PHOSPHONIC ACID, SODIUM SALT)

Transport hazard class(es)

Class 8
Subsidiary risk Packing group III
Environmental hazards No.
ERG Code 154

Special precautions for user

IMDG

Read safety instructions, SDS and emergency procedures before handling.

UN number UN3266

UN proper shipping name CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (SODIUM HYDROXIDE, DIETHYLENETRIAMINE

PENTAMETHYLENE PHOSPHONIC ACID, SODIUM SALT)

Transport hazard class(es)

Class 8
Subsidiary risk Packing group |||
Environmental hazards

Marine pollutant No.

EmS Not available.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

DOT



IATA; IMDG



15. Regulatory information

US federal regulationsThis product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29

CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Sodium hydroxide (CAS 1310-73-2) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

No

chemical

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

Inventory status

Country(s) or regionInventory nameOn inventory (yes/no)*CanadaDomestic Substances List (DSL)NoCanadaNon-Domestic Substances List (NDSL)YesUnited States & Puerto RicoToxic Substances Control Act (TSCA) InventoryYes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing

country(s).

NSF Registered and/or meets
USDA (according to 1998

Registration No. – 139137
Category Code(s):

quidelines): G5 Cooling and retort water treatment products

G7 Boiler, steam line treatment products – nonfood contact

US state regulations

US - Massachusetts RTK - Substance List

Sodium hydroxide (CAS 1310-73-2)

US - Pennsylvania RTK - Hazardous Substances

Sodium hydroxide (CAS 1310-73-2)

US - Rhode Island RTK

Sodium hydroxide (CAS 1310-73-2)

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Sodium hydroxide (CAS 1310-73-2)

US. New Jersey Worker and Community Right-to-Know Act

Sodium hydroxide (CAS 1310-73-2)

US. Pennsylvania Worker and Community Right-to-Know Law

Sodium hydroxide (CAS 1310-73-2)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Formaldehyde (CAS 50-00-0) Listed: January 1, 1988

US - California Proposition 65 - CRT: Listed date/Developmental toxin

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Female reproductive toxin

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

No ingredient listed.

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16. Other information, including date of preparation or last revision

Issue date Apr-22-2016
Revision date Apr-22-2016

Version # 1.0

References: No data available

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information

and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process,

unless specified in the text.

Revision information Toxicological Information: Toxicological Data

GHS: Classification

Material name: CONTINUUM* AEC213 Version number: 1.0

^{*} Trademark of General Electric Company. May be registered in one or more countries.