Safety Data Sheet

FORMULA 2350

1. IDENTIFICATION

Product Name: FORMULA 2350 Revised: 5/12/15

Chemical Name: Not Applicable

Description: Clear colorless liquid with typical amine odor

Recommended Use: Alkyl Alkanolamines

Restrictions on Use: For industrial use only. Not for use in treating drinking water or in USDA

regulated facilities where product may contact milk and dairy products.

COMPANY IDENTIFICATION PHONE NUMBER: (610) 286-2010

EASTERN TECHNOLOGIES, INC. 60 THOUSAND OAKS BLVD. SUITE 105

SUITE 105 **EMERGENCY PHONE NUMBERS** MORGANTOWN, PA 19543 CHEMTREC (800) 424-9300

Outside USA: CHEMTREC COLLECT (703) 527-3887

2. HAZARD(S) IDENTIFICATION

GHS Classification:

Serious eye damage/irritation - Category 1 Skin corrosion/irritation - Category 1C Specific target organ toxicity, single exposure - Category 1

Specific target organ toxicity, single exposure - Category 1

Hazardous to the aquatic environment, acute hazard - Category 3

Signal Word: Danger

Symbol(s):



Hazard Statements:

Causes severe skin burns and eye damage.
Causes damage to digestive system if swallowed
Causes damage to respiratory system if inhaled
Harmful to aquatic life

Precautionary Statements:

Prevention

Do not breathe dusts or mists. Do not get in eyes, on skin, or on clothing. Wash hands, forearms, gloves and contaminated surfaces thoroughly after handling. Do not eat, drink or smoke when using this product. Avoid release to the environment. Wear protective gloves/eye protection/face protection.

Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CONTROL CENTER or doctor for treatment advice.

IF ON SKIN (or hair): Take off immediately all contaminated clothing and wash it before reuse. Rinse skin with water/shower. Specific treatment (see First Aid on SDS or on this label).

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CONTROL CENTER or doctor for treatment advice.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CONTROL CENTER or doctor for treatment advice.

Storage

Store locked up.

Disposal

Dispose of contents/container in accordance with local, regional, national and international regulations.

Hazards Not Otherwise Classified: None Known.

Percentages of Components with Unknown Acute Toxicity:

3. COMPOSITION / INFORMATION ON INGREDIENTS

CHEMICAL INGREDIENTS	CAS NO.*	PERCENT (%)**
DIETHYLAMINOETHANOL	100-37-8	39% - 49%
MORPHOLINE	110-91-8	2% - 8%

Legend: L=<1%; M=1-10%; H=>10%

4. FIRST AID MEASURES

Eye Contact: Immediately flush eyes with a directed stream of cool, clear water for at least 30 minutes. Forcibly holding eyelids apart to ensure complete irrigation of all eye and lid tissues. Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye. Do not allow individual to rub their eyes. Get medical attention urgently, preferably from an ophthalmologist. Do not transport the victim until the recommended flushing period is completed, unless a portable emergency eye wash bottle is immediately available.

Skin Contact: Immediately wash skin with soap and plenty of water while removing contaminated clothing, for at least 15 minutes. If irritation persists, get medical attention. Launder contaminated clothing before reuse.

Inhalation: Remove victim to fresh air. If individual experiences nausea, headache, dizziness, has difficulty in breathing or is cyanotic, seek medical attention. If not breathing, give artificial respiration via a suitable mechanical device such as a bag and mask. Do not use mouth-to-mouth resuscitation.

Ingestion: Do not induce vomiting. Rinse mouth with copious quantities of water first and get immediate medical attention. Drink several glasses of water. Never give anything by mouth to an unconscious person. If vomiting occurs, keep airways clear.

Note to Physician: There is no specific antidote. Treatment of overexposure should be directed at the control of symptoms and the clinical condition of the patient. Aspiration may cause lung damage. Probable mucosal damage may contraindicate the use of gastric lavage.

Most Important Symptoms/Effects:

Eye Contact: May cause severe irritation or burns. Prolonged contact may cause irreversible damage and/or blindness. Vapor may cause eye irritation experienced as mild discomfort and redness.

Skin Contact: Prolonged contact may cause severe irritation or burns. Prolonged or extensive contact may result in absorption of harmful amounts.

Inhalation: In poorly ventilated area vapors can cause irritation to nose and throat with possible headaches and nausea. May cause vomiting.

Ingestion: May be toxic by ingestion. Do not take internally. May cause irritation and possibly burns of the mouth, throat, esophagus, and stomach. May cause nausea, vomiting, abdominal pain and collapse. Large amounts can result in acute toxic effects which may be fatal.

Indication of Immediate Medical Attention and Special Treatment, if Necessary:

^{*} Exposure limit and regulatory information in Sections 8 & 15

^{**} Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

Other than acute, none known. See section 11 for toxicological information.

5. FIRE FIGHTING MEASURES

Suitable (and Unsuitable) Extinguishing Media: Water spray or fog, foam, dry chemical or carbon dioxide

Specific Hazards Arising from the Chemical: Product is corrosive to eyes, skin, and respiratory system. Closed containers may rupture (due to buildup of pressure) when exposed to extreme heat. If evaporated to dryness, some product residuals may burn. Thermal decomposition may release oxides of carbon and nitrogen.

Special Protective Equipment and Precautions for Fire-Fighters: Wear self-contained breathing apparatus and full turn-out gear. Approach fire from upwind direction. If possible, move containers away from fire. Cool fire exposed containers with water spray. If containers rupture or leak, product may evolve irritating or toxic gas under extreme heat. Contain runoff.

6. ACCIDENTAL RELEASE MEASURES

Spill Containment and Clean-up Instructions:

Wear suitable protective equipment found in section 8. Small spills may be flushed with copious quantities of water, preferably to a sanitary sewer or waste treatment facility. Larger spills should be diked to prevent runoff and then absorbed in sand or other inert absorbent for disposal. The area may then be flushed with copious quantities of water. Floor may be slippery; use care to avoid falling. Avoid release of this product into the environment to prevent contamination of soil, sewers, natural waterways and/or groundwater. See Section 12 for Ecological Information.

7. HANDLING AND STORAGE

Handling and Storage:

Store in a cool, dry, well ventilated area, between 10°C and 49°C. Keep containers tightly closed when not in use and follow all recommended safety precautions when handling the material. Keep out of sun and away from heat or open flame. Keep away from incompatible materials. See Section 10 for incompatible materials.

8. EXPOSURE CONTROL / PERSONAL PROTECTION

Engineering Controls: General ventilation satisfactory. Mechanical may be required to keep concentration below maximum airborne exposure limits in confined areas.

PERSONAL PROTECTION EQUIPMENT

Respiratory: Not normally required if good ventilation is maintained. Otherwise, wear self-contained breathing apparatus

Eyes and Face: Chemical splash goggles or face shield/goggle combination

Hands and Skin: Chemical resistant rubber, neoprene latex or PVC

Other Protective Equipment: Eyewash station and safety shower in area of use. Rubber apron and boots are also recommended where workers will be handling the product.

EXPOSURE GUIDELINES

Exposure Limits:

COMPONENTTLVDIETHYLAMINOETHANOL2ppm(skin)MORPHOLINE20ppm(skin)

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance and Odor: Clear colorless liquid with typical amine odor

Odor Threshold:N.D.Vapor Pressure:1.4-10pH (undiluted):12.5 - 12.75Vapor Density:3-4

Freeze Point: $< -10^{\circ}\text{C} (14^{\circ}\text{F})$ Specific Gravity(@22°C): 0.971 - 0.979 Boiling Point: $> 100^{\circ}\text{C} (212^{\circ}\text{F})$ Solubility in Water: Complete

Flash Point: > 93°C (199°F) Partition Coefficient: N.D. (n-octanol/water)

((as solution) TAG CLOSED CUP) **Auto-Ignition Temperature:** N.D. **Evaporation Rate:** 1.0 **Decomposition Temperature:** N.D.

Flammability (solid, gas): No Viscosity: N.D. Flammable Limits in Air: LFL –

Flammable Limits in Air: LFL - UFL -

10. STABILITY AND REACTIVITY

Reactivity: Not normally reactive at normal temperatures and pressure.

Chemical Stability: Stable under normal conditions

Possibility of Hazardous Reactions: Will not occur under normal conditions.

Conditions to Avoid: Avoid excessive heat, sparks or open flames.

Incompatible Materials: Concentrated acids or oxidizing agents.

Hazardous Decomposition Products: Thermal decomposition may release oxides of carbon and

nitrogen.

11. TOXICOLOGICAL INFORMATION

Ingestion Testing: Rat, LD50: 2,782 mg/kg*
Skin Testing: Guinea pig, LD50: 1,675 mg/kg*
Inhalation Testing: Rat, LD50/4hr: 9.81 mg/l*
*Calculated based on GHS acute toxicity formula.

CHRONIC TOXICITY DATA

Sensitization Testing: None established for this product.

Other Testing: None established for this product.

Routes of Exposure: Eyes, Ingestion, Inhalation, Skin.

Eye Contact: May cause severe irritation or burns. Prolonged contact may cause irreversible damage and/or blindness. Vapor may cause eye irritation experienced as mild discomfort and redness.

Skin Contact: Prolonged contact may cause severe irritation or burns. Prolonged or extensive contact may result in absorption of harmful amounts.

Inhalation: In poorly ventilated area vapors can cause irritation to nose and throat with possible headaches and nausea. May cause vomiting.

Ingestion: May be toxic by ingestion. Do not take internally. May cause irritation and possibly burns of the mouth, throat, esophagus, and stomach. May cause nausea, vomiting, abdominal pain and collapse. Large amounts can result in acute toxic effects which may be fatal.

Medical Conditions Aggravated by Exposure: Inhalation of vapors may be irritating to asthmatics.

Chronic Effects from Repeated Overexposure: Other than short term effects, none established.

12. ECOLOGICAL INFORMATION

Aquatic Toxicity Data: Water Flea, Ceriodaphnia dubia, LC50/48hr: 97 mg/l

Product Fate Data: None established for this product.Biodegradation Data: None established for this product.

13. DISPOSAL CONSIDERATIONS

Waste Disposal: Dispose of in accordance with local, regional, national and international regulations. Contact the Hazardous Waste representative at the nearest EPA Regional Office for guidance. Container Disposal: Triple rinse container (or equivalent) promptly after emptying and offer for reconditioning if appropriate. Empty the rinsate into application equipment or a mix tank or store rinsate for later use or disposal.

14. TRANSPORT INFORMATION

US DEPARTMENT OF TRANSPORTATION (DOT) INFORMATION

UN/NA ID Number: UN2735

Proper Shipping Name: AMINES, LIQUID, CORROSIVE, N.O.S (CONTAINS

DIETHYLAMINOETHANOL)

Hazard Class: 8
Packing Group: PGII

VESSEL TRANSPORT (IMO/IMDG) UN/NA ID Number: UN2735

Proper Shipping Name: AMINES, LIQUID, CORROSIVE, N.O.S (CONTAINS

DIETHYLAMINOETHANOL)

Hazard Class: 8
Packing Group: PGII
Marine Pollutant: No

15. REGULATORY INFORMATION

US FEDERAL REGULATIONS

TSCA: All ingredients listed or exempt from listing.

CERCLA and/or SARA RQ: No ingredients listed in this section.

SARA Section 302 Hazard Class: No ingredients listed in this section.

SARA Section 311/312 Chemicals:

Acute Health Hazard: Yes Chronic Health Hazard: Yes

Fire Hazard: Yes

Sudden Release of Pressure Hazard: No

Reactive Hazard: No

SARA Section 313 Chemicals: No ingredients listed in this section.

STATE REGULATIONS

This product contains a chemical(s) known to State of California to cause birth defects or other reproductive harm.

16. OTHER INFORMATION

HAZARD RATING SUMMARY

Hazard Rating System:

Health:

2

0 = Minimal Hazard
Flammability:

2

1 = Slight Hazard
Reactivity:

0

2 = Moderate Hazard
Special:

3 = Severe Hazard
4 = Extreme Hazard

Other Precautions: This product has been designed for use in specific types of boiler water systems and should be used only in accordance with the instructions provided by the technical representative servicing the facility. The product contains only FDA approved ingredients for use in boilers where steam can contact food or edible products. This product is suitable for USDA applications, except milk and dairy products.

SDS REVISION SUMMARY

Revised Date Revision Notes

5/12/15 GHS Version 1.0: Supersedes: 5/9/2013

ABBREVIATION CODE SUMMARY

N.A. - Not Applicable
N/A - Not Available
N.D. - Not Determined
N.E. - None Established

Disclaimer: The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given.