



SAFETY DATA SHEET

OPTIGUARD MCA623

1. Identification

Product identifier OPTIGUARD MCA623
Other means of identification None.
Recommended use Boiler internal & steam condensate treatment
Recommended restrictions None known.

Company/undertaking identification

Veolia WTS USA, Inc.
3600 Horizon Blvd.
Trevose, PA 19053
T 215 355 3300, F 215 953 5524

Emergency telephone

(800) 877 1940

2. Hazard(s) identification

Physical hazards	Corrosive to metals	Category 1
Health hazards	Skin corrosion/irritation	Category 1A
	Serious eye damage/eye irritation	Category 1
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
OSHA defined hazards	Not classified.	

Label elements



Signal word Danger

Hazard statement May be corrosive to metals. Causes severe skin burns and eye damage. Causes serious eye damage. May cause respiratory irritation.

Precautionary statement

Prevention Keep only in original container. Do not breathe mist or vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.

Response If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor/. Wash contaminated clothing before reuse. Absorb spillage to prevent material damage.

Storage Store in a well-ventilated place. Keep container tightly closed. Store locked up. Store in corrosive resistant/ container with a resistant inner liner.

Disposal Dispose of contents/container to an approved facility.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Components	CAS #	Percent
Sodium bisulphite	7631-90-5	2.5 - 10
Sodium carbonate	497-19-8	2.5 - 10
Sodium hydroxide	1310-73-2	2.5 - 10
2-Diethylaminoethanol	100-37-8	1 - 2.5

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Composition comments Information for specific product ingredients as required by the U.S. OSHA HAZARD COMMUNICATION STANDARD is listed. Refer to additional sections of this SDS for our assessment of the potential hazards of this formulation.

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

Skin contact Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of low-pressure water for at least 20 minutes while removing contact lenses. Hold eyelids apart. Continue rinsing. Call a physician or poison control center immediately.

Ingestion Call a physician or poison control center immediately. Do not feed anything by mouth to an unconscious or convulsive victim. Do not induce vomiting. Rinse mouth. Dilute contents of stomach using 3-4 glasses milk or water.

Most important symptoms/effects, acute and delayed Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed. Material is corrosive. It may not be advisable to induce vomiting. Possible mucosal damage may contraindicate the use of gastric lavage.

General information If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Foam. Dry chemical powder. Carbon dioxide (CO₂).

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask.

Fire fighting equipment/instructions In case of fire and/or explosion do not breathe fumes. Cool containers exposed to heat with water spray and remove container, if no risk is involved. Move containers from fire area if you can do so without risk. Cool containers / tanks with water spray.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb spillage to prevent material damage. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground. Water contaminated with this product may be sent to a sanitary sewer treatment facility, or a permitted waste treatment facility, in accordance with any local agreements.

7. Handling and storage**Precautions for safe handling**

Do not breathe mist or vapor. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in a cool, dry place out of direct sunlight. Store in corrosive resistant container with a resistant inner liner. Keep only in the original container. Do not freeze. If frozen, thaw completely and mix thoroughly prior to use.

8. Exposure controls/personal protection**Occupational exposure limits****US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value
2-Diethylaminoethanol (CAS 100-37-8)	PEL	50 mg/m3
		10 ppm
Sodium hydroxide (CAS 1310-73-2)	PEL	2 mg/m3

US. ACGIH Threshold Limit Values

Components	Type	Value
2-Diethylaminoethanol (CAS 100-37-8)	TWA	2 ppm
Sodium bisulphite (CAS 7631-90-5)	TWA	5 mg/m3
Sodium hydroxide (CAS 1310-73-2)	Ceiling	2 mg/m3

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
2-Diethylaminoethanol (CAS 100-37-8)	TWA	50 mg/m3
		10 ppm
Sodium bisulphite (CAS 7631-90-5)	TWA	5 mg/m3
Sodium hydroxide (CAS 1310-73-2)	Ceiling	2 mg/m3

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines**US ACGIH Threshold Limit Values: Skin designation**

2-Diethylaminoethanol (CAS 100-37-8)

Danger of cutaneous absorption

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

2-Diethylaminoethanol (CAS 100-37-8)

Can be absorbed through the skin.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles) and a face shield.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. Glove selection must take into account any solvents and other hazards present.
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Respiratory protection	Chemical respirator with organic vapor cartridge and full facepiece. A respiratory protection program that meets OSHA's 29 CFR 1910.34 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	Liquid
Physical state	Liquid.
Form	Liquid.
Color	Dark brown
Odor	Slight
Odor threshold	Not available.
pH (concentrated product)	13.7
Melting point/freezing point	27 °F (-3 °C)
Initial boiling point and boiling range	212 °F (100 °C)
Flash point	> 200 °F (> 93 °C) P-M(CC)
Evaporation rate	< 1 (Ether = 1)
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	18 mm Hg
Vapor pressure temp.	70 °F (21 °C)
Vapor density	< 1 (Air = 1)
Relative density	1.18
Relative density temperature	70 °F (21 °C)
Solubility(ies)	
Solubility (water)	100 %
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	10 cps
Viscosity temperature	70 °F (21 °C)
Other information	
Pour point	32 °F (-0.2 °C)
VOC	2 % (Calculated)

10. Stability and reactivity

Reactivity	May be corrosive to metals.
Chemical stability	Material is stable under normal conditions.

Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Metals. Acids.
Hazardous decomposition products	Elemental oxides.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Causes severe skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.

Information on toxicological effects

Acute toxicity May cause respiratory irritation.

Product	Species	Test Results
OPTIGUARD MCA623		
Acute		
Dermal		
LD50	Rabbit	> 5000 mg/kg (Calculated according to GHS additivity formula)
Inhalation		
<i>Mist</i>		
LC50	Rat	> 5 mg/l, 4 Hours (Calculated according to GHS additivity formula)
Oral		
LD50	Rat	4436 mg/kg (Calculated according to GHS additivity formula)
Components	Species	Test Results

2-Diethylaminoethanol (CAS 100-37-8)

Acute

Dermal

LD50 Guinea pig 885 mg/kg

Inhalation

Vapor

LC50 Rat 4.6 mg/l, 4 Hour

Oral

LD50 Rat 1320 mg/kg

Sodium bisulphite (CAS 7631-90-5)

Acute

Dermal

LD50 Rabbit > 2000 mg/kg

Inhalation

LC50 Rat > 5.5 mg/l, 4 Hour

Oral

LD50 Rat 1420 mg/kg

Sodium carbonate (CAS 497-19-8)

Acute

Dermal

LD50 Rabbit > 2000 mg/kg

Components	Species	Test Results
Oral LD50	Rat	2800 mg/kg
Sodium hydroxide (CAS 1310-73-2)		
Acute Dermal LD50	Rabbit	1350 mg/kg
Oral LD50	Rabbit	> 500 mg/kg
Skin corrosion/irritation	Causes severe skin burns and eye damage.	
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory or skin sensitization		
Respiratory sensitization	This product is not expected to cause respiratory sensitization.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.	

IARC Monographs. Overall Evaluation of Carcinogenicity

Sodium bisulphite (CAS 7631-90-5) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	May cause respiratory irritation.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Based on available data, the classification criteria are not met. Aspiration of this product may cause the same corrosiveness/irritation impacts as if it were ingested.
Chronic effects	Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product	Species	Test Results
Aquatic		
Crustacea	0% Mortality Daphnia magna	2000 mg/L, 48 hour (pH adjusted)
Fish	0% Mortality Fathead Minnow	2000 mg/L, 96 hour (pH adjusted)
Persistence and degradability	No data is available on the degradability of this product.	
	No data is available on the degradability of this product.	
Bioaccumulative potential	No data available.	
Partition coefficient n-octanol / water (log Kow)		
2-Diethylaminoethanol	0.21	
Bioconcentration factor (BCF)		
2-Diethylaminoethanol	< 6.1	
Mobility in soil	No data available.	
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.	

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

UN number	UN3266
UN proper shipping name	Corrosive liquid, basic, inorganic, n.o.s. (SODIUM HYDROXIDE), RQ
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	II
Special precautions for user	Not available.
ERG number	154
Some containers may be exempt from Dangerous Goods/Hazmat Transport Regulations, please check BOL for exact container classification.	

IATA

UN number	UN3266
UN proper shipping name	Corrosive liquid, basic, inorganic, n.o.s. (SODIUM HYDROXIDE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	II
Environmental hazards	No.
ERG Code	154
Special precautions for user	Not available.

IMDG

UN number	UN3266
UN proper shipping name	CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (SODIUM HYDROXIDE), RQ
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	II
Environmental hazards	
Marine pollutant	No.
EmS	F-A, S-B
Special precautions for user	Not available.

DOT





15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Sodium bisulphite (CAS 7631-90-5) Listed.

Sodium hydroxide (CAS 1310-73-2) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

ACETALDEHYDE (CAS 75-07-0)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

ACETALDEHYDE (CAS 75-07-0)

Safe Drinking Water Act (SDWA) Not regulated.

Inventory status

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

Food and drug administration ALL ingredients in this product are authorized in 21CFR173.310 for use as boiler water additives where the steam may contact food.

US state regulations

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Sodium hydroxide (CAS 1310-73-2)

California Proposition 65



WARNING: WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

ACETALDEHYDE (CAS 75-07-0) Listed: April 1, 1988

US - California Proposition 65 - CRT: Listed date/Developmental toxin

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Female reproductive toxin

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

No ingredient listed.

16. Other information, including date of preparation or last revision

Issue date Feb-02-2015

Revision date Feb-18-2023

Version # 1.2

NFPA ratings Health: 3
Flammability: 0
Instability: 0

NFPA ratings



List of abbreviations CAS: Chemical Abstract Service Registration Number
TSRN indicates a Trade Secret Registry Number is used in place of the CAS number.
ACGIH: American Conference of Governmental Industrial Hygienists
NOEL: No Observed Effect Level
STEL: Short Term Exposure Limit
LC50: Lethal Concentration, 50%
TWA: Time Weighted Average
BOD: Biochemical Oxygen Demand
COD: Chemical Oxygen Demand
TOC: Total Organic Carbon
IATA: International Air Transport Association
IMDG: International Maritime Dangerous Goods Code
LD50: Lethal Dose, 50%
NFPA: National Fire Protection Association

References: No data available

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision information Exposure controls/personal protection: Appropriate engineering controls
Exposure controls/personal protection: Respiratory protection
Toxicological Information: Toxicological Data
Transport Information: Agency Name, Packaging Type, and Transport Mode Selection
Other information, including date of preparation or last revision: Prepared by

Prepared by This SDS has been prepared by Veolia Water Technologies & Solutions' Regulatory Department (1-215-355-3300).