

Application Type Renewal
 Facility Type Storm Water
 Major / Minor Minor

**NPDES PERMIT FACT SHEET
 INDIVIDUAL INDUSTRIAL WASTE (IW)
 AND IW STORMWATER**

Application No. PA0276367
 APS ID 1140317
 Authorization ID 1532168

Applicant and Facility Information

Applicant Name	<u>Keurig Dr Pepper</u>	Facility Name	<u>Manufacturing & Distribution Center</u>
Applicant Address	<u>7356 Industrial Boulevard</u> <u>Allentown, PA 18106-9344</u>	Facility Address	<u>7356 Industrial Boulevard</u> <u>Allentown, PA 18106-9344</u>
Applicant Contact	<u>Montano Shohn</u>	Facility Contact	<u>Shohn Montano</u>
Applicant Phone	<u>(610) 393-6169</u>	Facility Phone	<u>(610) 393-6169</u>
Client ID	<u>355518</u>	Site ID	<u>841386</u>
SIC Code	<u>2086,4225</u>	Municipality	<u>Upper Macungie Township</u>
SIC Description	<u>Manufacturing - Bottled And Canned Soft Drinks,Trans. & Utilities - General Warehousing And Storage</u>	County	<u>Lehigh</u>
Date Application Received	<u>June 25, 2025</u>	EPA Waived?	<u>Yes</u>
Date Application Accepted	<u>June 25, 2025</u>	If No, Reason	<u></u>
Purpose of Application	<u>Renewal + Transfer of the NPDES stormwater permit.</u>		

Summary of Review

The applicant is requesting renewal of an NPDES permit to discharge stormwater associated with industrial activity to Iron Run, a High Quality - Cold Water Fishes, Migratory Fish (HQ-CWF, MF) designated receiving stream in State Water Plan Basin 02-C. Per the Department's current existing use list, the receiving stream does not have an existing use classification. The discharge is not expected to affect public water supply. Iron run is impaired for Urban run-off (cause: siltation and flow regime modification)

This renewal permit will also incorporate a transfer of the permit from Motts LLP, client # 269414, to new proposed client Keurig Dr. Pepper, client # 355518.

Stormwater discharges through 05 outfalls (001, 002, 003, 004, & 005) and each out-outfall discharges from dry detention basin, each one serves as BMP adapted to the drainage area. Stormwater from this Facility discharges to Iron Run via MS4 that is owned by Upper Macungie Township.

All manufacturing and industrial activities are kept inside buildings and all wastewater generated is sent to a pretreatment facility where the remaining wastewater is discharged to sanitary sewer system.

This facility industrial activity is categorized by SIC code of 2086 (Manufacturing of Food and Kindred products & beverages) and falls under **Appendix I** Monitoring requirement of PAG-03 general permit and monitoring requirements for this industrial stormwater classification. Semiannual monitoring /reporting are for pH (S.U.), Total Suspended Solids (TSS), Total Nitrogen, Total Phosphorus, 5-Day Biochemical Oxygen Demand (BOD5), Chemical Oxygen Demand (COD), Nitrate + Nitrite-Nitrogen and Oil & Grease. Benchmarks exist for BOD5, TSS, pH, COD and Oil & Grease.

Approve	Deny	Signatures	Date
X		Hakim Yesli (signed) Hakim Yesli / Environmental Engineering Specialist	January 20, 2026
X		 Edward Dudick, P.E. / Environmental Engineer Manager	January 21, 2026

Summary of Review

Benchmark values are not effluent limitations, and exceedances do not constitute permit violations. However, if the permittee's sampling demonstrates exceedances of benchmark values for two or more consecutive monitoring periods, the permittee shall take action in accordance with Part C. V. F. of the permit. A corrective action plan must be submitted to DEP if the discharge concentration for the parameters exceeds the benchmark values for two or more consecutive monitoring periods. A corrective action plan (CAP) must be submitted to DEP if the discharge concentration for the parameters exceeds the benchmark values for two or more consecutive monitoring periods.

There are some instances where eDMR shows exceedances for COD and TSS for the year 2025. This is a reminder that the permittee is required to conduct semiannual routine inspections of the facility and its outfalls, implement BMPs listed in Part C of this permit in addition to sector specific BMPs applicable to **Appendix I**.

An Integrated Contingency Plan (ICP) updated in October 2024 was submitted with this application. The Plan appeared to include most required sections by PADEP.

A routine Inspection (RTPT) was performed by the department staff on April 9, 2022 and no violations were reported.

Public Participation

DEP will publish notice of the receipt of the NPDES permit application and a tentative decision to issue the individual NPDES permit in the *Pennsylvania Bulletin* in accordance with 25 Pa. Code § 92a.82. Upon publication in the *Pennsylvania Bulletin*, DEP will accept written comments from interested persons for a 30-day period (which may be extended for one additional 15-day period at DEP's discretion), which will be considered in making a final decision on the application. Any person may request or petition for a public hearing with respect to the application. A public hearing may be held if DEP determines that there is significant public interest in holding a hearing. If a hearing is held, notice of the hearing will be published in the *Pennsylvania Bulletin* at least 30 days prior to the hearing and in at least one newspaper of general circulation within the geographical area of the discharge.

