SAFETY DATA SHEET



1. Identification

Product identifier SUSPEND-IT™

Other means of identification

Synonyms XANTHAN GUM
Recommended use Not available.
Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name CETCO, an MTI Company **Address** 2870 Forbs Avenue

Hoffman Estates, IL 60192

United States

Telephone General Information 800 527-9948

Website http://www.cetco.com/
E-mail safety.data@amcol.com

Emergency phone number

Americas 1.866.519.4752 (US, Canada, Mexico) 1 760 476 3962 Access Code 333562,

(Available 24 hours a day. SDS/Product information may not be available for the

Emergency Services.)

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 2

Environmental hazards Not classified.

OSHA defined hazards Combustible dust

Label elements



Signal word Warning

Hazard statement Causes skin irritation. Causes serious eye irritation. May form combustible dust concentrations in

aır.

Precautionary statement

Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly

closed. Ground/bond container and receiving equipment. Wear protective gloves. Wear eye/face protection. Prevent dust accumulation to minimize explosion hazard. Observe good industrial

hygiene practices.

Response If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and

easy to do. Continue rinsing. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. In

case of fire: Use appropriate media to extinguish.

Storage Store away from incompatible materials.

Disposal Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information None.

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3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
XANTHAN GUM	XANTHAN GUM	11138-66-2	100

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Occupational Exposure Limits for constituents are listed in Section 8. **Composition comments**

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Remove contaminated clothing. If skin irritation occurs: Get medical advice/attention. Wash Skin contact

contaminated clothing before reuse.

Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove Eve contact

contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation

develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur. No special measures required

Most important symptoms/effects, acute and delayed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Dusts may irritate the respiratory tract, skin and eyes. Skin irritation. May cause redness and pain.

Indication of immediate medical attention and special Provide general supportive measures and treat symptomatically. Keep victim under observation.

Symptoms may be delayed.

treatment needed **General information**

If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Dry chemical powder. Dry chemical, CO2, water spray or regular foam. Apply

extinguishing media carefully to avoid creating airborne dust.

Unsuitable extinguishing media

the chemical

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from

Explosion hazard: Avoid generating dust; fine dust dispersed in air in sufficient concentrations and in the presence of an ignition source is a potential dust explosion hazard. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do it without risk. Move containers from fire area if you can do so without risk. Material can be slippery when wet...

Specific methods General fire hazards Use standard firefighting procedures and consider the hazards of other involved materials.

May form combustible dust concentrations in air. This product is combustible at high temperatures.

6. Accidental release measures

Personal precautions. protective equipment and emergency procedures

Use only non-sparking tools. Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of dust from the spilled material. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. Material can be slippery when wet.

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Methods and materials for containment and cleaning up

Take precautionary measures against static discharge. Use only non-sparking tools. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Stop leak if you can do so without risk. Sweep up or gather material and place in appropriate container for disposal. Absorb in vermiculite, dry sand or earth and place into containers. Collect dust using a vacuum cleaner equipped with HEPA filter.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Precautions for safe handling

Minimize dust generation and accumulation. Avoid significant deposits of material, especially on horizontal surfaces, which may become airborne and form combustible dust clouds and may contribute to secondary explosions. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Take measures to prevent the build up of electrostatic charge. Explosion-proof general and local exhaust ventilation. Avoid contact with eyes, skin, and clothing. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Material can be slippery when wet. Refer to NFPA Pamphlet No. 654, "Prevention of Fire and Dust Explosions in the Chemical, Dye, Pharmaceutical, and Plastics Industries."

Conditions for safe storage, including any incompatibilities

Keep containers tightly closed in a dry, cool and well-ventilated place. Guard against dust accumulation of this material. Keep out of the reach of children. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

Constituents	Туре	Value	Form
INERT OR NUISANCE DUSTS	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.

No biological exposure limits noted for the ingredient(s).

Biological limit values Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. If engineering measures are not sufficient to maintain concentrations of dust particulates below the OEL, suitable respiratory protection must be worn. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove

supplier.

Other Wear appropriate chemical resistant clothing.

Respiratory protection If engineering controls do not maintain airborne concentrations below recommended exposure

limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Use a NIOSH/MSHA approved respirator

if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

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General hygiene considerations

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Use good industrial hygiene practices in handling this material.

9. Physical and chemical properties

Powder. **Appearance** Solid. **Physical state** Powder. **Form** Color Off-white. Odor Flour-like Odor threshold Not available. Not available. рH Melting point/freezing point Not available.

Initial boiling point and boiling

range

Flash point > 199.4 °F (> 93.0 °C)

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower

(%)

Not available.

Not available.

Flammability limit - upper

(%

Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperatureNot available.Decomposition temperatureNot available.ViscosityNot available.

Other information

Explosive properties Not explosive.

Flammability class Combustible IIIA estimated

Flash point class Combustible IIIA

Oxidizing properties Not oxidizing.

VOC (Weight %) CARB

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Stable at normal conditions.

Possibility of hazardous

reactions

Will not occur.

Conditions to avoid Keep away from heat, sparks and open flame. Avoid temperatures exceeding the flash point.

Minimize dust generation and accumulation. Contact with incompatible materials. Dust cloud

ignition temperature 590°C.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition

products

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular

weight hydrocarbons.

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11. Toxicological information

Information on likely routes of exposure

Inhalation Dust may irritate respiratory system.

Skin contact Causes skin irritation.

Eye contact Causes serious eye irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Severe eye irritation. Dusts may irritate the respiratory tract, skin and eyes. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness

and pain.

Information on toxicological effects

Skin corrosion/irritationCauses skin irritation.Serious eye damage/eyeCauses serious eye irritation.

irritation

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available for this product.

Carcinogenicity Not listed by ACGIH, IARC, NIOSH, NTP OR OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not available.

US. National Toxicology Program (NTP) Report on Carcinogens

Not available.

Reproductive toxicity

This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Further information This product has no known adverse effect on human health.

12. Ecological information

EcotoxicityNo data is available on the product itself. This product is not expected to produce significant

ecotoxicity upon exposure to aquatic organisms and aquatic systems.

Product Species Test Results

XANTHAN GUM (CAS 11138-66-2)

Aquatic

Fish LC50 Rainbow trout, donaldson trout 320 - 560 mg/l, 96 hours

(Oncorhynchus mykiss)

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste codeThe waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

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^{*} Estimates for product may be based on additional component data not shown.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to

Not applicable.

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

Delayed Hazard - No Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

chemical

No

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. Massachusetts RTK - Substance List

Not regulated.

US. New Jersey Worker and Community Right-to-Know Act

Not regulated.

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

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International Inventories

Country(s) or region

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Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances	Yes

(PICCS)

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

16. Other information, including date of preparation or last revision

Inventory name

Issue date04-August-2014Revision date18-January-2016

Version # 13

Further information This safety datasheet only contains information relating to safety and does not replace any product

information or product specification. Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate

Solids, for safe handling.

HMIS® ratings Health: 2

Flammability: 2 Physical hazard: 0

NFPA ratings Health: 2

Flammability: 2 Instability: 0

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge,

information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The manufacturer expressly does not make any representations, warranties, or guarantees as to its accuracy, reliability or completeness nor assumes any liability, for its use. It is the user's responsibility to verify the suitability and

completeness of such information for each particular use.

Third party materials: Insofar as materials not manufactured or supplied by this manufacturer are used in conjunction with, or instead of this product, it is the responsibility of the customer to obtain, from the manufacturer or supplier, all technical data and other properties relating to these and other materials and to obtain all necessary information relating to them. No liability can be accepted in respect of the use of this product in conjunction with materials from another supplier. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. CETCO - Drilling Products Group cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently

available.

Revision InformationThis document has undergone significant changes and should be reviewed in its entirety.

Material name: SUSPEND-IT™ sds us

On inventory (yes/no)*

Yes

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).