


2700-FM-AQ0023 Rev. 1/2008 		INSPECTION REPORT		Commonwealth of Pennsylvania Department of Environmental Protection Air Quality Program	
Date(s) of Inspection 4/3/23	TV <input type="checkbox"/> SM <input type="checkbox"/> NM <input type="checkbox"/>	PA <input type="checkbox"/> GP <input type="checkbox"/> MEGA <input checked="" type="checkbox"/>	Permit #(s): PA-04-00740A, B, C	Expiration Date:	Case #: 04-00740
Company Name: Shell Chemical Appalachia LLC			Municipality: Potter Township	County: Beaver	
Plant Name: SHELL CHEM APPALACHIA PETROCHEMICALS COMPLEX			Physical Location: Route 18		Federal ID — Plant Code #: 46-1624986-1
Responsible Official: William Watson			Mailing Address: 300 Frankfort Road		
Title: General Manager			Monaca, PA 15061-2210		
Phone #(s): 724-709-2825					
Mark (X) All Inspection Types That Apply To This Inspection:					
<input type="checkbox"/> Full Compliance Evaluation (FCE)	<input type="checkbox"/> Plan Approval Inspection	<input checked="" type="checkbox"/> File Review (FR)			
<input type="checkbox"/> Operating Permit Inspection (PI)	<input type="checkbox"/> Initial Permit Inspection (IPI)	<input type="checkbox"/> Complaint Inspection (CI)			
<input type="checkbox"/> Routine/Partial (RTPT)	<input type="checkbox"/> Follow-Up Inspection (Ref. Date: _____)	<input type="checkbox"/> Sample Collection (SC)			
<input type="checkbox"/> Minor Source(s) Inspection (RFD)	<input type="checkbox"/> Stack Test Observation	<input type="checkbox"/> Multi-Media Inspection (MM)			
<input type="checkbox"/> Other:	<input type="checkbox"/> Announced				
Annual Compliance Certification Received: <input type="checkbox"/> YES <input type="checkbox"/> NO <input checked="" type="checkbox"/> N/A			Date Received:		
AIMS Report Received: <input type="checkbox"/> YES <input type="checkbox"/> NO <input checked="" type="checkbox"/> N/A			Date Received:		
Mark (X) All Activities That Apply:					
<input checked="" type="checkbox"/> File Review	<input type="checkbox"/> Pre-Inspection Briefing	<input type="checkbox"/> Exit Interview/Briefing			
<input type="checkbox"/> Pre-Inspection Observations	<input type="checkbox"/> Check For New/Unreported Sources	<input type="checkbox"/> Sample(s) Collected			
<input type="checkbox"/> Visible Emissions Observations	<input type="checkbox"/> Verify Operation of CEMS	<input type="checkbox"/> Other			
Compliance Status: <input type="checkbox"/> In <input checked="" type="checkbox"/> Out <input type="checkbox"/> Pending <input type="checkbox"/> Awaiting Co. Report Needs a Follow-Up Inspection? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No					
SIC: 2821 NAICS: 221112					
The Shell Chemical Appalachia LLC ("Shell") Petrochemicals Complex is authorized to operate pursuant to plan approvals PA-04-00740A, PA-04-00740B, and PA-04-00740C.					
On March 27, 2023, Shell reported to the Department that from January 25, 2023 through February 16, 2023, malodor emissions were observed outside of Shell's property. The Malodor emissions were caused by hydrocarbons from the Wastewater Treatment Plant (WWTP) biotreaters. Shell reported that the root cause of the WWTP malodors was someone leaving a valve open between the WWTP and a set of liquid hydrocarbon-containing drums associated with the ECU. This caused hydrocarbons from the drums to be pumped to the WWTP. The Department has identified the following violation from these events:					
Company Representative: MEMO TO FILE		Title:	Signature:	Date:	
DEP Representative: Scott Beaudway		Title: Air Quality Specialist	Signature: Scott Beaudway/SB	Date/Time: 4/3/23	
This document is official notification that a representative of the Department of Environmental Protection, Air Quality Program, inspected the identified site. The findings of this inspection are shown above and on any attached pages, and may include violations uncovered during the inspection. Violations may also be discovered upon review of sample results or from any additional review of Department records. Notification will be forthcoming, if such violations are noted.					

SHELL CHEM APPALACHIA/PETROCHEMICALS COMPLEX, 04-00740

PA-04-00740C, Section B, Condition #013, states a person may not cause or permit the operation of a source subject to § 127.11 (relating to plan approval requirements), unless the source and air cleaning devices identified in the application for the plan approval and the plan approval issued to the source, are operated and maintained in accordance with specifications in the application and conditions in the plan approval issued by the Department. A person may not cause or permit the operation of an air contamination source subject to this chapter in a manner inconsistent with good operating practices. Shell caused violations of PA-04-00740C and 25 Pa. Code § 127.25.

Effective January 16, 2021, all air quality applications, Permits, Requests for Determinations and initial Asbestos Notifications will be subject to new and/or increased fees. The new fees and other PADEP Air Quality information can be found at: <https://www.dep.pa.gov/Business/Air/Pages/default.aspx>

As of July 29, 2021, the Source Testing Section has gone paperless. An individual Source Testing Section reviewer may request a hard copy from the facility or the consultant. Note that the section will continue to require electronic submissions of protocols and reports to the resource email account (ra-epstacktesting@pa.gov or by disk and snail mail when the file is over 35 MBs). Periodic Monitoring reports (generally three 20-minute test runs) shall only be submitted to the regional office.

As of November 10, 2021, there have been some changes to how the regional offices will accept electronic submission. OnBase submissions of protocols and reports will no longer be accepted for Source Testing.

SWRO: Any email submission to ra-epstacktesting@pa.gov should also be CC-ed to ra-epswstacktesting@pa.gov. Beyond that email cc, no further submission is necessary to DEP SWRO (i.e. no hard copy or disk needed for SWRO).