

SAFETY DATA SHEET

KLEEN BC9532

1. Identification

Product identifier KLEEN BC9532
Other means of identification Not available.
Recommended use Alkaline cleaner
Recommended restrictions None known.

Company/undertaking identification

GE Betz, Inc.
4636 Somerton Road
Trevose, PA 19053
T 215 355 3300, F 215 953 5524

Emergency telephone

(800) 877 1940

2. Hazard(s) identification

Physical hazards Not classified.
Health hazards Skin corrosion/irritation Category 1A
Serious eye damage/eye irritation Category 1
Specific target organ toxicity, single exposure Category 3 respiratory tract irritation
OSHA defined hazards Not classified.

Label elements



Signal word Danger
Hazard statement Causes severe skin burns and eye damage. Causes serious eye damage. May cause respiratory irritation.

Precautionary statement

Prevention Do not breathe mist or vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.

Response If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor/. Specific treatment (see on this label). Wash contaminated clothing before reuse.

Storage Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations. Dispose of contents/container to an approved facility.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Potassium hydroxide		1310-58-3	10 - 20
Dipotassium octenylsuccinate		58641-28-4	2.5 - 10
Sodium tripolyphosphate		7758-29-4	2.5 - 10
ALKOXYLATED POLYMER*		TSRN 125438 - 11810*	1 - 2.5
Phosphoric acid, tripotassium salt		7778-53-2	1 - 2.5
Polyethylene glycol trimethylnonyl ether		60828-78-6	1 - 2.5
Potassium silicate		1312-76-1	1 - 2.5

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Composition comments Information for specific product ingredients as required by the U.S. OSHA HAZARD COMMUNICATION STANDARD is listed. Refer to additional sections of this SDS for our assessment of the potential hazards of this formulation.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Rinse immediately with plenty of water for at least 20 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask.
Fire-fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Cool containers / tanks with water spray.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground. Water contaminated with this product may be sent to a sanitary sewer treatment facility, or a permitted waste treatment facility, in accordance with any local agreements.

7. Handling and storage

Precautions for safe handling

Do not breathe mist or vapor. Do not get this material in contact with eyes. Do not get this material in contact with skin. Avoid prolonged exposure. Do not get this material on clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Use care in handling/storage.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Store in accordance with local/regional/national/international regulation.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value
Potassium hydroxide (CAS 1310-58-3)	Ceiling	2 mg/m ³

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Potassium hydroxide (CAS 1310-58-3)	TWA	2 mg/m ³

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection

Chemical resistant gloves. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. Glove selection must take into account any solvents and other hazards present.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

Chemical respirator with organic vapor cartridge and full facepiece. A RESPIRATORY PROTECTION PROGRAM THAT MEETS OSHA'S 29 CFR 1910.134 AND ANSI Z88.2 REQUIREMENTS MUST BE FOLLOWED WHENEVER WORKPLACE CONDITIONS WARRANT A RESPIRATOR'S USE.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Color

Colorless to yellow

Physical state

Liquid

Odor

Mild

Odor threshold

Not available.

pH (concentrated product)

13.5

pH in aqueous solution	12.9 (5% SOL.)
Melting point/freezing point	< -30 °F (< -34 °C)
Initial boiling point and boiling range	220 °F (104 °C)
Flash point	> 200 °F (> 93 °C) P-M(CC)
Evaporation rate	< 1 (Ether = 1)
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	18 mm Hg
Vapor pressure temp.	70 °F (21 °C)
Vapor density	< 1 (Air = 1)
Relative density	1.27
Relative density temperature	70 °F (21 °C)
Solubility(ies)	
Solubility (water)	100 %
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	11 cps
Viscosity temperature	70 °F (21 °C)
Other information	
Percent volatile	0 (Calculated)
Pour point	< -30 °F (< -34 °C)
Specific gravity	1.27

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials. None under normal conditions.
Incompatible materials	May react with bases or strong oxidisers. Do not contaminate.
Hazardous decomposition products	Oxides of carbon and phosphorus evolved in fire. Oxides of silicon evolved in fire.

11. Toxicological information

Information on likely routes of exposure

Ingestion	Causes digestive tract burns.
Inhalation	May cause irritation to the respiratory system.
Skin contact	Causes severe skin burns.
Eye contact	Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. May cause respiratory irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects

Acute toxicity May cause respiratory irritation.

Product	Species	Test Results
KLEEN BC9532 (CAS Mixture)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	> 5000 mg/kg, (Calculated according to GHS additivity formula)
<i>Oral</i>		
LD50	Rat	2260 mg/kg, (Calculated according to GHS additivity formula)

Components	Species	Test Results
Phosphoric acid, tripotassium salt (CAS 7778-53-2)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	> 4640 mg/kg
<i>Oral</i>		
LD50	Rat	> 4640 mg/kg
Potassium hydroxide (CAS 1310-58-3)		
Acute		
<i>Oral</i>		
LD50	Rat	333 mg/kg
Potassium silicate (CAS 1312-76-1)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	> 5000 mg/kg
<i>Oral</i>		
LD50	Rat	> 5000 mg/kg
Sodium tripolyphosphate (CAS 7758-29-4)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	> 5000 mg/kg
<i>Oral</i>		
LD50	Rat	4100 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Causes skin burns.
Serious eye damage/eye irritation	Causes serious eye damage.
Respiratory or skin sensitization	
Respiratory sensitization	This product is not expected to cause respiratory sensitization.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	
Not listed.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	May cause respiratory irritation.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Based on available data, the classification criteria are not met.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product		Species	Test Results	
KLEEN BC9532 (CAS Mixture)	LC50	Fathead Minnow	240 mg/L, Static Renewal Bioassay, 96 hour, (pH adjusted)	
	NOEL	Fathead Minnow	89 mg/L, Static Renewal Bioassay, 96 hour, (pH adjusted)	
	Crustacea	LC50	Daphnia magna	300 mg/L, Static Renewal Bioassay, 48 hour, (pH adjusted)
		NOEL	Daphnia magna	210 mg/L, Static Renewal Bioassay, 48 hour, (pH adjusted)

* Estimates for product may be based on additional component data not shown.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

Environmental fate The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of this product.

- COD (mgO2/g)	100 (calculated data)
- BOD 5 (mgO2/g)	13 (calculated data)
- BOD 28 (mgO2/g)	26 (calculated data)
- Closed Bottle Test (% Degradation in 28 days)	27 (calculated data)
- Zahn-Wellens Test (% Degradation in 28 days)	46 (calculated data)
- TOC (mg C/g)	26 (calculated data)

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazardous waste code D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel]
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

UN number	UN1814
UN proper shipping name	POTASSIUM HYDROXIDE SOLUTION, RQ
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	II
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
ERG number	154

Some containers may be DOT exempt, please check BOL for exact container classification.

IATA

UN number	UN1814
UN proper shipping name	POTASSIUM HYDROXIDE SOLUTION
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	II
Environmental hazards	No.
ERG Code	154
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number	UN1814
UN proper shipping name	POTASSIUM HYDROXIDE SOLUTION
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	II
Environmental hazards	
Marine pollutant	No.
EmS	Not available.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

DOT**IATA; IMDG****15. Regulatory information**

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Potassium hydroxide (CAS 1310-58-3)	Listed.
Sodium tripolyphosphate (CAS 7758-29-4)	Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
 Immediate Hazard - Yes
 Delayed Hazard - No
 Fire Hazard - No
 Pressure Hazard - No
 Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity	Threshold planning quantity	Threshold planning quantity, lower value	Threshold planning quantity, upper value
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Ethylene oxide (oxirane)	75-21-8	10	1000 lbs		
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Formaldehyde	50-00-0	100	500 lbs		
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SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
1,4-DIOXANE	123-91-1	0 - 0.1
ACETALDEHYDE	75-07-0	0 - 0.1
Ethylene oxide (oxirane)	75-21-8	0 - 0.1
Formaldehyde	50-00-0	0 - 0.1

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Inventory status

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

US state regulations**US - Massachusetts RTK - Substance List**

Potassium hydroxide (CAS 1310-58-3)

Sodium tripolyphosphate (CAS 7758-29-4)

US - Pennsylvania RTK - Hazardous Substances

Potassium hydroxide (CAS 1310-58-3)

Sodium tripolyphosphate (CAS 7758-29-4)

US - Rhode Island RTK

Potassium hydroxide (CAS 1310-58-3)

Sodium tripolyphosphate (CAS 7758-29-4)

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. New Jersey Worker and Community Right-to-Know Act

Not regulated.

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

1,4-DIOXANE (CAS 123-91-1)

Listed: January 1, 1988

ACETALDEHYDE (CAS 75-07-0)

Listed: April 1, 1988

Ethylene oxide (oxirane) (CAS 75-21-8)

Listed: July 1, 1987

Formaldehyde (CAS 50-00-0)

Listed: January 1, 1988

US - California Proposition 65 - CRT: Listed date/Developmental toxin

Ethylene oxide (oxirane) (CAS 75-21-8) Listed: August 7, 2009

US - California Proposition 65 - CRT: Listed date/Female reproductive toxin

Ethylene oxide (oxirane) (CAS 75-21-8) Listed: February 27, 1987

US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

Ethylene oxide (oxirane) (CAS 75-21-8) Listed: August 7, 2009

16. Other information, including date of preparation or last revision

Issue date Dec-12-2014

Revision date Dec-12-2014

Version # 1.0

List of abbreviations CAS: Chemical Abstract Service Registration Number
TSRN indicates a Trade Secret Registry Number is used in place of the CAS number.
ACGIH: American Conference of Governmental Industrial Hygienists
NOEL: No Observed Effect Level
STEL: Short Term Exposure Limit
LC50: Lethal Concentration, 50%
TWA: Time Weighted Average
BOD: Biochemical Oxygen Demand
COD: Chemical Oxygen Demand
TOC: Total Organic Carbon
IATA: International Air Transport Association
IMDG: International Maritime Dangerous Goods Code
TLV: Threshold Limit Value
LD50: Lethal Dose, 50%
NFPA: National Fire Protection Association

References: No data available

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision Information Product and Company Identification: Product and Company Identification
Composition / Information on Ingredients: Disclosure Overrides
Physical & Chemical Properties: Multiple Properties
Toxicological Information: Toxicological Data
Transport Information: Material Transportation Information
HazReg Data: North America
GHS: Classification

Prepared by This SDS has been prepared by GE Water & Process Technologies Regulatory Department (1-215-355-3300).