NALCO Water
An Ecolab Company

SAFETY DATA SHEET

Tri-ACT™ 1826

Section: 1. PRODUCT AND COMPANY IDENTIFICATION

Product name	:	Tri-ACT™ 1826
Other means of identification	:	Not applicable.
Recommended use	:	CORROSION INHIBITOR
Restrictions on use	:	Refer to available product literature or ask your local Sales Representative for restrictions on use and dose limits.
Company	:	Nalco Company 1601 W. Diehl Road Naperville, Illinois 60563-1198 USA TEL: (630)305-1000
Emergency telephone number	:	(800) 424-9300 (24 Hours) CHEMTREC
Issuing date	:	03/06/2017

Section: 2. HAZARDS IDENTIFICATION

GHS Classification

Acute toxicity (Inhalation)	:	Category 4
Skin corrosion	:	Category 1B
Serious eye damage	:	Category 1
Specific target organ toxicity - single exposure	:	Category 3 (Respiratory system)

GHS Label element

Hazard pictograms :

Signal Word : Danger

Hazard Statements : Causes severe skin burns and eye damage.
Harmful if inhaled.
May cause respiratory irritation.

Precautionary Statements : **Prevention:**
Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray. Wash skin thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing. Immediately call a POISON CENTER or doctor/ physician. Wash contaminated clothing before reuse.
Storage:
Store in a well-ventilated place. Keep container tightly closed. Protect product from freezing.
Disposal:
Dispose of contents/ container to an approved waste disposal plant.

Other hazards : None known.

Section: 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No.	Concentration: (%)
Diethylethanolamine	100-37-8	10 - 30
Morpholine	110-91-8	5 - 10

Section: 4. FIRST AID MEASURES

In case of eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

In case of skin contact : Wash off immediately with plenty of water for at least 15 minutes. Use a mild soap if available. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention immediately.

If swallowed : Rinse mouth with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention immediately.

If inhaled : Remove to fresh air. Treat symptomatically. Get medical attention immediately.

Protection of first-aiders : In event of emergency assess the danger before taking action. Do not put yourself at risk of injury. If in doubt, contact emergency responders. Use personal protective equipment as required.

Notes to physician : Treat symptomatically.

Most important symptoms and effects, both acute and delayed : See Section 11 for more detailed information on health effects and symptoms.

Section: 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media : None known.

Specific hazards during firefighting : Not flammable or combustible.

Hazardous combustion products : Decomposition products may include the following materials: Carbon oxides nitrogen oxides (NOx)

Special protective equipment for firefighters	:	Use personal protective equipment.
Specific extinguishing methods	:	Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire and/or explosion do not breathe fumes.

Section: 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Avoid inhalation, ingestion and contact with skin and eyes. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.
Environmental precautions	:	Do not allow contact with soil, surface or ground water.
Methods and materials for containment and cleaning up	:	Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Flush away traces with water. For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway.

Section: 7. HANDLING AND STORAGE

Advice on safe handling	:	Do not ingest. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Wash hands thoroughly after handling. Use only with adequate ventilation.
Conditions for safe storage	:	Keep out of reach of children. Keep container tightly closed. Store in suitable labelled containers.
Suitable material	:	Keep in properly labelled containers.
Unsuitable material	:	The following compatibility data is suggested based on similar product data and/or industry experience: Copper, Brass, Bronze, and their alloys

Section: 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Form of exposure	Permissible concentration	Basis
Diethylethanolamine	100-37-8	TWA	2 ppm	ACGIH
		TWA	10 ppm 50 mg/m3	NIOSH REL
		TWA	10 ppm 50 mg/m3	OSHA Z1
Morpholine	110-91-8	TWA	20 ppm	ACGIH
		TWA	20 ppm 70 mg/m3	NIOSH REL

		STEL	30 ppm 105 mg/m3	NIOSH REL
		TWA	20 ppm 70 mg/m3	OSHA Z1

Engineering measures : Effective exhaust ventilation system. Maintain air concentrations below occupational exposure standards.

Personal protective equipment

Eye protection : Safety goggles
Face-shield

Hand protection : Wear the following personal protective equipment:
Standard glove type.
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Skin protection : Personal protective equipment comprising: suitable protective gloves, safety goggles and protective clothing

Respiratory protection : When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Wash face, hands and any exposed skin thoroughly after handling. Provide suitable facilities for quick drenching or flushing of the eyes and body in case of contact or splash hazard.

Section: 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Liquid

Colour : light yellow

Odour : amine-like

Flash point : > 93.3 °C, Method: ASTM D 93, Pensky-Martens closed cup

pH : 11, 1 %, Method: ASTM E 70

Odour Threshold : no data available

Melting point/freezing point : FREEZING POINT: -11 °C, ASTM D-1177

Initial boiling point and boiling range : 100 °C

Evaporation rate : no data available

Flammability (solid, gas) : no data available

Upper explosion limit : no data available

Lower explosion limit : no data available

Vapour pressure : similar to water

Relative vapour density : no data available

Relative density : 0.99, (15.6 °C), ASTM D-1298

Density	:	0.99 g/cm3 , 8.3 lb/gal
Water solubility	:	completely soluble
Solubility in other solvents	:	no data available
Partition coefficient: n-octanol/water	:	no data available
Auto-ignition temperature	:	no data available
Thermal decomposition temperature	:	no data available
Viscosity, dynamic	:	7 mPa.s (21.1 °C), Method: ASTM D 2983
Viscosity, kinematic	:	no data available
Molecular weight	:	no data available
VOC	:	no data available

Section: 10. STABILITY AND REACTIVITY

Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	No dangerous reaction known under conditions of normal use.
Conditions to avoid	:	None known.
Incompatible materials	:	Contact with strong acids (e.g. sulfuric, phosphoric, nitric, hydrochloric, chromic, sulfonic) may generate heat, splattering or boiling and toxic vapors. Contact with strong oxidizers (e.g. chlorine, peroxides, chromates, nitric acid, perchlorate, concentrated oxygen, permanganate) may generate heat, fires, explosions and/or toxic vapors. Avoid contact with SO2 or acidic bisulfite products, which may react to form visible airborne amine salt particles. Certain amines in contact with nitrous acid, organic or inorganic nitrites or atmospheres with high nitrous oxide concentrations may produce N-nitrosamines, many of which are cancer-causing agents to laboratory animals.
Hazardous decomposition products	:	Decomposition products may include the following materials: Carbon oxides nitrogen oxides (NOx)

Section: 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	:	Inhalation, Eye contact, Skin contact

Potential Health Effects

Eyes	:	Causes serious eye damage.
Skin	:	Causes severe skin burns.
Ingestion	:	Causes digestive tract burns.

Inhalation	:	Toxic if inhaled. May cause respiratory tract irritation. May cause nose, throat, and lung irritation.
Chronic Exposure	:	Health injuries are not known or expected under normal use.

Experience with human exposure

Eye contact	:	Redness, Pain, Corrosion
Skin contact	:	Redness, Pain, Corrosion
Ingestion	:	Corrosion, Abdominal pain
Inhalation	:	Respiratory irritation, Cough

Toxicity

Product

Acute oral toxicity	:	rat: 779 mg/kg Test substance: Similar Product Acute toxicity estimate: 3,833 mg/kg
Acute inhalation toxicity	:	Acute toxicity estimate: 14.4 mg/l Exposure time: 4 h
Acute dermal toxicity	:	rabbit: 2,055 mg/kg Test substance: Similar Product Acute toxicity estimate: 2,693 mg/kg
Skin corrosion/irritation	:	Result: 8.0 Method: Draize Test Test substance: Similar Product
Serious eye damage/eye irritation	:	Result: 110.0 Method: Draize Test Test substance: Similar Product
Respiratory or skin sensitization	:	no data available
Carcinogenicity	:	no data available
Reproductive effects	:	no data available
Germ cell mutagenicity	:	no data available
Teratogenicity	:	no data available
STOT - single exposure	:	no data available
STOT - repeated exposure	:	no data available
Aspiration toxicity	:	no data available

Section: 12. ECOLOGICAL INFORMATION

Ecotoxicity

Environmental Effects	:	This product has no known ecotoxicological effects.

Product

Toxicity to daphnia and other aquatic invertebrates : LC50 Ceriodaphnia dubia: 246 mg/l
Exposure time: 48 h
Test substance: Product

EC50 Ceriodaphnia dubia: 232 mg/l
Exposure time: 48 h
Test substance: Product

NOEC Ceriodaphnia dubia: 130 mg/l
Exposure time: 48 h
Test substance: Product

Components

Toxicity to algae : Diethylethanolamine
EC50 : 44 mg/l
Exposure time: 72 h

Morpholine
EC50 : 28 mg/l
Exposure time: 96 h

Persistence and degradability

Chemical Oxygen Demand (COD): 192,000 mg/l

Biochemical Oxygen Demand (BOD):

Incubation Period	Value	Test Descriptor
	< 2.0 mg/l	

Mobility

no data available

Bioaccumulative potential

no data available

Other information

no data available

Section: 13. DISPOSAL CONSIDERATIONS

If this product becomes a waste, it could meet the criteria of a hazardous waste as defined by the Resource Conservation and Recovery Act (RCRA) 40 CFR 261. Before disposal, it should be determined if the waste meets the criteria of a hazardous waste.

Hazardous Waste: : D002

Disposal methods : Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in

compliance with local regulations. Dispose of wastes in an approved waste disposal facility.

Disposal considerations : Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

Section: 14. TRANSPORT INFORMATION

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

Land transport (DOT)

Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.
Technical name(s) : MORPHOLINE, DIETHYLAMINOETHANOL
UN/ID No. : UN 2735
Transport hazard class(es) : 8
Packing group : II

Air transport (IATA)

Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.
Technical name(s) : MORPHOLINE, DIETHYLAMINOETHANOL
UN/ID No. : UN 2735
Transport hazard class(es) : 8
Packing group : II

Sea transport (IMDG/IMO)

Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.
Technical name(s) : MORPHOLINE, DIETHYLAMINOETHANOL
UN/ID No. : UN 2735
Transport hazard class(es) : 8
Packing group : II

Section: 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Acute Health Hazard

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Prop 65
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

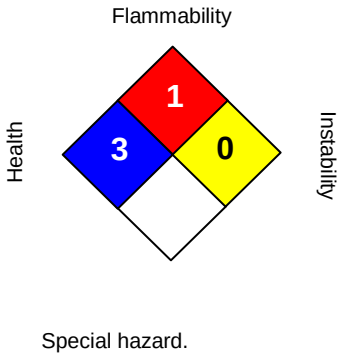
INTERNATIONAL CHEMICAL CONTROL LAWS :

United States TSCA Inventory
The substances in this preparation are included on or exempted from the TSCA 8(b) Inventory (40 CFR 710)

Canadian Domestic Substances List (DSL)
The substance(s) in this preparation are included in or exempted from the Domestic Substance List (DSL).

Section: 16. OTHER INFORMATION

NFPA:



HMIS III:

HEALTH	3
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 =Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

Revision Date	:	03/06/2017
Version Number	:	1.1
Prepared By	:	Regulatory Affairs

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
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