Version: 1.0 Effective Date: Nov-18-2014



SAFETY DATA SHEET KLARAID* PC1194

1. Identification

Product identifier KLARAID PC1194
Other means of identification Not available.
Recommended use Coagulant

Recommended restrictionsTake precautionary measures against static discharge.

Company/undertaking identification

GE Betz, Inc. 4636 Somerton Road Trevose, PA 19053

T 215 355 3300, F 215 953 5524

Emergency telephone

(800) 877 1940

2. Hazard(s) identification

Physical hazardsNot classified.Health hazardsNot classified.OSHA defined hazardsNot classified.

Label elements

Hazard symbol None.

Signal word Not available.

Hazard statement The mixture does not meet the criteria for classification.

Precautionary statement

Prevention Observe good industrial hygiene practices.

Response Wash hands after handling.

Storage Store away from incompatible materials.

Disposal Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified

(HNOC)

None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

The components are not hazardous or are below required disclosure limits.

Composition comments

This product does not contain hazardous ingredients in reportable concentrations. Information for

specific product ingredients as required by the U.S. OSHA HAZARD COMMUNICATION STANDARD is listed. Refer to additional sections of this SDS for our assessment of the potential hazards of this formulation.

4. First-aid measures

Inhalation If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a

physician if symptoms develop or persist.

Skin contact Do not peel polymer from the skin. Rinse skin with water/shower. Get medical attention if irritation

develops and persists.

Eye contact Rinse with water. Get medical attention if irritation develops and persists.

Rinse mouth. If ingestion of a large amount does occur, call a poison control center immediately. Ingestion Direct contact with eyes may cause temporary irritation.

Most important

symptoms/effects, acute and

delayed

Treat symptomatically.

Indication of immediate medical attention and special treatment

needed

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect

themselves.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media Specific hazards arising from the

chemical

Do not use water jet as an extinguisher, as this will spread the fire.

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Fire-fighting

equipment/instructions

Move containers from fire area if you can do so without risk.

Use standard firefighting procedures and consider the hazards of other involved materials. Specific methods

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Methods and materials for containment and cleaning up

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. For personal protection, see section 8 of the SDS.

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Avoid prolonged exposure. Use care in handling/storage.

Conditions for safe storage, including any incompatibilities

Protect from freezing. Preferably stored between 5-38°C To maintain product quality, do not store in heat or direct sunlight. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Store in accordance with local/regional/national/international regulation.

8. Exposure controls/personal protection

Occupational exposure limits

No exposure limits noted for ingredient(s).

No biological exposure limits noted for the ingredient(s). **Biological limit values** Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other

engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits

have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Splash proof chemical goggles.

Skin protection

Chemical resistant gloves. The choice of an appropriate glove does not only depend on its material but Hand protection

also on other quality features and is different from one producer to the other. Glove selection must take

into account any solvents and other hazards present.

Material name: KLARAID* PC1194 Page: 2 / 8 **Other** Wear suitable protective clothing. Chemical resistant gloves.

Respiratory protection If ventilation is insufficient, suitable respiratory protection must be provided. When workers are facing

concentrations above the exposure limit they must use appropriate certified respirators. Respiratory protection not required. A RESPIRATORY PROTECTION PROGRAM THAT MEETS OSHA'S 29 CFR 1910.134 AND ANSI Z88.2 REQUIREMENTS MUST BE FOLLOWED WHENEVER WORKPLACE CONDITIONS WARRANT

A RESPIRATOR'S USE.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Always observe good personal hygiene measures, such as washing after handling the material and

before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to

remove contaminants.

9. Physical and chemical properties

Appearance

Color Light yellow to amber

Physical state Liquid
Odor Slight

Odor threshold Not available.

pH (concentrated product)

Melting point/freezing point 18 °F (-8 °C)
Initial boiling point and boiling 212 °F (100 °C)

range

Flash point Not applicable.

Evaporation rate < 1 (Ether = 1)

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.
Flammability limit - upper Not available.

(%)

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure18 mm HgVapor pressure temp.70 °F (21 °C)Vapor density< 1 (Air = 1)Relative density1.16

Relative density temperature 70 °F (21 °C)

Solubility(ies)

Solubility (water) 100 %

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperatureNot available.Decomposition temperatureNot available.Viscosity166 cpsViscosity temperature70 °F (21 °C)

Other information

Percent volatile0 (Calculated)Pour point23 °F (-5 °C)Specific gravity1.16

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions Contact with water reactive compounds may cause fire or explosion. Hazardous polymerization does

not occur.

Material name: KLARAID* PC1194 Page: 3 / 8

Conditions to avoid Avoid contact with strong oxidizers.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition

products

Ammonia, hydrogen chloride, oxides of carbon and nitrogen evolved in fire.

11. Toxicological information

Information on likely routes of exposure

IngestionExpected to be a low ingestion hazard.InhalationMay cause irritation to respiratory organs.

Skin contactProlonged or repeated contact may cause irritation.Eye contactDirect contact with eyes may cause temporary irritation.

Symptoms related to the physical, chemical and toxicological

chemical and toxicological characteristics

Prolonged and repetitive exposure, depending on the route(s), may develop transient irritation on skin,

eyes, ingestion tract, and/or respiratory tract.

Information on toxicological effects

Acute toxicity

Product Species		Test Results
KLARAID PC1194 (CAS Mixture)		
Acute		
Dermal		
LD50	Rabbit	> 5000 mg/kg, (Calculated according to GHS additivity formula)
Inhalation		
LC50	Rat	> 20 mg/l, 4 Hour, (Calculated according to GHS additivity formula)
Oral		
LD50	Rat	> 5000 mg/kg, (Calculated according to GHS additivity formula)

^{*} Estimates for product may be based on additional component data not shown.

Skin corrosion/irritationProlonged skin contact may cause temporary irritation. **Serious eye damage/eye irritation**Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization Not available.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are mutagenic or

genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not available.

Specific target organ toxicity -

repeated exposure

Not available.

Aspiration hazard Based on available data, the classification criteria are not met.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

EcotoxicityThe product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Material name: KLARAID* PC1194 Page: 4 / 8

Product		Species	Test Results
KLARAID PC1194 (CAS	Mixture)		
	LC50	Bluegill Sunfish	0.39 mg/L, Static Acute Bioassay, 96 hour
		Ceriodaphnia	0.17 mg/L, Static Acute Bioassay, 48 hour
		Fathead Minnow	0.67 mg/L, Static Renewal Bioassay, 96 hour
		Zebra fish (Brachydanio rerio)	10 - 100 mg/l, 96 Hour, Fresh water
	NOEL	Bluegill Sunfish	0.24 mg/L, Static Acute Bioassay, 96 hour
		Fathead Minnow	0.31 mg/L, Static Renewal Bioassay, 96 hour
Crustacea	EC50	Daphnia magna	10 - 100 mg/l, 48 Hour, Fresh water
			0.12 mg/L, Static Renewal Bioassay, 48 hour
	NOEL	Daphnia magna	0.04 mg/L, Static Renewal Bioassay, 48 hour
Other	IC50	Pseudokirchnerella subcapitata	10 - 100 mg/l, 72 Hour, Fresh water
	LC50	Rainbow Trout	0.16 mg/L, Static Acute Bioassay, 96 hour
	NOEL	Rainbow Trout	0.1 mg/L, Static Acute Bioassay, 96 hour

^{*} Estimates for product may be based on additional component data not shown.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential,

endocrine disruption, global warming potential) are expected from this component.

Environmental fate The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

Not inherently biodegradable. < 70 % degradation in 28 days

CO2 Evolution (Modified Sturm Test) (OECD 301B)

Testing has shown product not to be readily biodegradable.

- COD (mgO2/g) 460
- BOD 5 (mgO2/g) 27
- BOD 28 (mgO2/g) 61
- Closed Bottle Test (% 11
Degradation in 28 days)
- Zahn-Wellens Test (% 0
Degradation in 28 days)

- TOC (mg C/g) 200

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste codeThe waste code should be assigned in discussion between the user, the producer and the waste disposal

company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal

instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since

emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

Not regulated as dangerous goods.

Some containers may be DOT exempt, please check BOL for exact container classification.

Material name: KLARAID* PC1194 Page: 5 / 8

IATA

UN number UN3082

UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE LIQUID, N.O.S. (POLYAMINE)

Transport hazard class(es)

Class 9
Subsidiary risk Packing group III
Environmental hazards Yes

Special precautions for user

Read safety instructions, SDS and emergency procedures before handling.

IMDG

ERG Code

UN number UN3082

171

UN proper shipping name Transport hazard class(es) ENVIRONMENTALLY HAZARDOUS SUBSTANCE LIQUID, N.O.S. (POLYAMINE), MARINE POLLUTANT

Class 9
Subsidiary risk Packing group III

Environmental hazards

Marine pollutant Yes

EmS Not available.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA; IMDG



Marine pollutant



15. Regulatory information

US federal regulations Th

This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Material name: KLARAID* PC1194 Page: 6 / 8

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No

Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Chemical name CAS number Reportable Threshold planning Threshold planning quantity, lower quantity, upper value

Epichlorhydrin 106-89-8 100 1000 lbs

SARA 311/312 Hazardous

us No

chemical

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.	
Dimethylamine	124-40-3	0.1 - 1	
Epichlorhydrin	106-89-8	0 - 0.1	

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

(SDWA)

Not regulated.

Inventory status

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

country(s).

Food and drug administration 21 CFR 176.170 (components of paper and paperboard in contact with aqueous and fatty foods)

US state regulations WARNING: This product contains a chemical known to the State of California to cause cancer and birth

defects or other reproductive harm.

US - Massachusetts RTK - Substance List

Not regulated.

US - Pennsylvania RTK - Hazardous Substances

Not regulated.

US - Rhode Island RTK

Not regulated.

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed

US. New Jersey Worker and Community Right-to-Know Act

Not regulated.

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

1,3-dichloro-2-propanol (CAS 96-23-1) Listed: October 8, 2010 Epichlorhydrin (CAS 106-89-8) Listed: October 1, 1987

US - California Proposition 65 - CRT: Listed date/Developmental toxin

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Female reproductive toxin

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

Epichlorhydrin (CAS 106-89-8) Listed: September 1, 1996

Material name: KLARAID* PC1194 Page: 7 / 8

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing

16. Other information, including date of preparation or last revision

Issue date Nov-18-2014
Revision date Nov-18-2014

Version # 1.0

List of abbreviations CAS: Chemical Abstract Service Registration Number

TWA: Time Weighted Average STEL: Short Term Exposure Limit TLV: Threshold Limit Value LD50: Lethal Dose, 50%

LC50: Lethal Concentration, 50% NOEL: No Observed Effect Level COD: Chemical Oxygen Demand BOD: Biochemical Oxygen Demand

TOC: Total Organic Carbon

IATA: International Air Transport Association

IMDG: International Maritime Dangerous Goods Code

TSRN indicates a Trade Secret Registry Number is used in place of the CAS number.

ACGIH: American Conference of Governmental Industrial Hygienists

NFPA: National Fire Protection Association

References: No data available

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information

and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information in the sheet was written based on the best knowledge and

experience currently available.

Revision Information Product and Company Identification: Commercial Names

Composition / Information on Ingredients: Disclosure Overrides

Physical & Chemical Properties: Multiple Properties Toxicological Information: Toxicological Data

Ecological Information: Ecotoxicity

Transport Information: Material Transportation Information

Regulatory Information: Risk Phrases - Labeling

GHS: Classification

Prepared byThis SDS has been prepared by GE Water & Process Technologies Regulatory Department

(1-215-355-3300).

Material name: KLARAID* PC1194 Page: 8 / 8

^{*} Trademark of General Electric Company. May be registered in one or more countries.