

# SAFETY DATA SHEET

## GENGARD\* GN8330

### 1. Identification

Product identifier	GENGARD GN8330
Other means of identification	None.
Recommended use	Corrosion inhibitor
Recommended restrictions	None known.

#### Company/undertaking identification

GE Betz, Inc.  
4636 Somerton Road  
Trevose, PA 19053  
T 215 355 3300, F 215 953 5524

#### Emergency telephone

(800) 877 1940

### 2. Hazard(s) identification

Physical hazards	Corrosive to metals	Category 1
Health hazards	Skin corrosion/irritation	Category 1B
	Serious eye damage/eye irritation	Category 1
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
OSHA defined hazards	Not classified.	

#### Label elements



Signal word	Danger
Hazard statement	May be corrosive to metals. Causes severe skin burns and eye damage. Causes serious eye damage. May cause respiratory irritation.
Precautionary statement	
Prevention	Keep only in original container. Do not breathe mist or vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Wash contaminated clothing before reuse. Absorb spillage to prevent material damage.
Storage	Store in a well-ventilated place. Keep container tightly closed. Store locked up. Store in corrosive resistant container with a resistant inner liner.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.

### 3. Composition/information on ingredients

#### Mixtures

Components	CAS #	Percent
Chlorotolyltriazole sodium salt	202420-04-0	2.5 - 10
Sodium hydroxide	1310-73-2	1 - 2.5

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

**Composition comments** Information for specific product ingredients as required by the U.S. OSHA HAZARD COMMUNICATION STANDARD is listed. Refer to additional sections of this SDS for our assessment of the potential hazards of this formulation.

### 4. First-aid measures

<b>Inhalation</b>	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. If nasal, throat or lung irritation develops - remove to fresh air and get medical attention.
<b>Skin contact</b>	Take off immediately all contaminated clothing. Wash off with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
<b>Ingestion</b>	Call a physician immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
<b>Most important symptoms/effects, acute and delayed</b>	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask.
<b>Fire fighting equipment/instructions</b>	In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Cool containers / tanks with water spray.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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## Methods and materials for containment and cleaning up

Prevent entry into waterways, sewer, basements or confined areas.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb spillage to prevent material damage. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

## Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Do not breathe mist or vapor. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Store below 100°F (38°C) Store away from acids. Store locked up. Store in corrosive resistant container with a resistant inner liner. Keep only in the original container. Store in a cool, dry place out of direct sunlight. Store away from incompatible materials (see Section 10 of the SDS). Do not freeze. If frozen, thaw completely and mix thoroughly prior to use.

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Sodium hydroxide (CAS 1310-73-2)	PEL	2 mg/m <sup>3</sup>

#### US. ACGIH Threshold Limit Values

Components	Type	Value
Sodium hydroxide (CAS 1310-73-2)	Ceiling	2 mg/m <sup>3</sup>

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Sodium hydroxide (CAS 1310-73-2)	Ceiling	2 mg/m <sup>3</sup>

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Appropriate engineering controls

Eye wash facilities and emergency shower must be available when handling this product. Adequate ventilation to maintain air contaminants below exposure limits. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Wear safety glasses with side shields (or goggles) and a face shield.

#### Skin protection

##### Hand protection

Wear appropriate chemical resistant gloves. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. Suitable gloves can be recommended by the glove supplier. Glove selection must take into account any solvents and other hazards present.

##### Other

Wear appropriate chemical resistant clothing.

#### Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. A RESPIRATORY PROTECTION PROGRAM THAT MEETS OSHA'S 29 CFR 1910.134 AND ANSI Z88.2 REQUIREMENTS MUST BE FOLLOWED WHENEVER WORKPLACE CONDITIONS WARRANT A RESPIRATOR'S USE.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

<b>Appearance</b>	
Color	Amber to brown
Physical state	Liquid
<b>Odor</b>	Slight ammonia
<b>Odor threshold</b>	Not available.
<b>pH (concentrated product)</b>	13
<b>pH in aqueous solution</b>	12.2 (5% SOL.)
<b>Melting point/freezing point</b>	27 °F (-3 °C)
<b>Initial boiling point and boiling range</b>	> 212 °F (> 100 °C)
<b>Flash point</b>	> 212 °F (> 100 °C) P-M(CC)
<b>Evaporation rate</b>	< 1 (Ether = 1)
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
<b>Vapor pressure</b>	18 mm Hg
<b>Vapor pressure temp.</b>	70 °F (21 °C)
<b>Vapor density</b>	< 1 (Air = 1)
<b>Relative density</b>	1.11
<b>Relative density temperature</b>	70 °F (21 °C)
<b>Solubility(ies)</b>	
Solubility (water)	100 %
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	9 cps
<b>Viscosity temperature</b>	70 °F (21 °C)
<b>Other information</b>	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Percent volatile	0 (Estimated)
Pour point	32 °F (0 °C)
Specific gravity	1.11

## 10. Stability and reactivity

<b>Reactivity</b>	May be corrosive to metals.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	Contact with strong acids may cause a violent reaction releasing heat.
<b>Conditions to avoid</b>	Contact with incompatible materials. None under normal conditions.
<b>Incompatible materials</b>	Strong acids. Strong oxidizing agents. Metals.
<b>Hazardous decomposition products</b>	Hydrogen chloride, oxides of carbon and nitrogen evolved in fire.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
<b>Skin contact</b>	Causes severe skin burns.
<b>Eye contact</b>	Causes serious eye damage.
<b>Ingestion</b>	Causes digestive tract burns.
<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.

### Information on toxicological effects

<b>Acute toxicity</b>	May cause respiratory irritation.
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Product	Species	Test Results
GENGARD GN8330 (CAS Mixture)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	> 5000 mg/kg, (Calculated according to GHS additivity formula)
<i>Oral</i>		
LD50	Rat	> 5000 mg/kg, (Calculated according to GHS additivity formula)

Components	Species	Test Results
Chlorotolyltriazole sodium salt (CAS 202420-04-0)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rat	> 5000 mg/kg
<i>Oral</i>		
LD50	Rat	3100 mg/kg

\* Estimates for product may be based on additional component data not shown.

<b>Skin corrosion/irritation</b>	Causes severe skin burns.
<b>Serious eye damage/eye irritation</b>	Causes serious eye damage.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	This product is not expected to cause respiratory sensitization.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>	Not listed.
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	Not regulated.
<b>US. National Toxicology Program (NTP) Report on Carcinogens</b>	Not listed.
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	May cause respiratory irritation.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Based on available data, the classification criteria are not met. Aspiration of this product may cause the same corrosiveness/irritation impacts as if it were ingested.
<b>Chronic effects</b>	Prolonged inhalation may be harmful.

## 12. Ecological information

### Ecotoxicity

Product		Species	Test Results
GENGARD GN8330 (CAS Mixture)			
	LC50	Fathead Minnow	241.5 mg/L, Static Renewal Bioassay, 96 hour, (pH adjusted)
	NOEL	Fathead Minnow	125 mg/L, Static Renewal Bioassay, 96 hour, (pH adjusted)
<b>Aquatic</b>			
Crustacea	LC50	Daphnia magna	840.9 mg/L, Static Renewal Bioassay, 48 hour, (pH adjusted)
	NOEL	Daphnia magna	500 mg/L, Static Renewal Bioassay, 48 hour, (pH adjusted)
Fish	LC50	Rainbow Trout	74.3 mg/L, Static Renewal Bioassay, 96 hour, (pH adjusted)
	NOEL	Rainbow Trout	31.3 mg/L, Static Renewal Bioassay, 96 hour, (pH adjusted)

Components		Species	Test Results
Chlorotolyltriazole sodium salt (CAS 202420-04-0)			
<b>Aquatic</b>			
Algae	EbC50	Algae	6.84 mg/l
	ErC50	Algae	18.6 mg/l

### Bioaccumulative potential

**Mobility in soil** No data available.

**Other adverse effects** Not available.

### Persistence and degradability

- COD (mgO <sub>2</sub> /g)	227 (calculated data)
- BOD 5 (mgO <sub>2</sub> /g)	9 (calculated data)
- BOD 28 (mgO <sub>2</sub> /g)	20 (calculated data)
- Closed Bottle Test (% Degradation in 28 days)	6 (calculated data)
- TOC (mg C/g)	68 (calculated data)

## 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	D002: Waste Corrosive material [pH <=2 or >=12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

<b>DOT</b>	
<b>UN number</b>	UN1760
<b>UN proper shipping name</b>	Corrosive liquids, n.o.s. (Sodium Hydroxide, Chlorotolyltriazole Sodium Salt), RQ(Sodium Hydroxide)
<b>Transport hazard class(es)</b>	
<b>Class</b>	8
<b>Subsidiary risk</b>	-
<b>Packing group</b>	II

**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**ERG number** 154

Some containers may be exempt from Dangerous Goods/Hazmat Transport Regulations, please check BOL for exact container classification.

#### IATA

**UN number** UN1760

**UN proper shipping name** Corrosive liquid, n.o.s. (Sodium Hydroxide, Chlorotolyltriazole Sodium Salt)

**Transport hazard class(es)**

**Class** 8

**Subsidiary risk** -

**Packing group** II

**Environmental hazards** No.

**ERG Code** 154

**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

#### IMDG

**UN number** UN1760

**UN proper shipping name** CORROSIVE LIQUID, N.O.S. (Sodium Hydroxide, Chlorotolyltriazole Sodium Salt), RQ(Sodium Hydroxide)

**Transport hazard class(es)**

**Class** 8

**Subsidiary risk** -

**Packing group** II

**Environmental hazards**

**Marine pollutant** No.

**EmS** F-A, S-B

**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

#### DOT



#### IATA; IMDG



## 15. Regulatory information

### US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

#### CERCLA Hazardous Substance List (40 CFR 302.4)

Sodium hydroxide (CAS 1310-73-2)

Listed.

#### SARA 304 Emergency release notification

Not regulated.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

## Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories**  
Immediate Hazard - Yes  
Delayed Hazard - No  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** Yes

### SARA 313 (TRI reporting)

Not regulated.

## Other federal regulations

### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Clean Water Act (CWA) Section 112(r) (40 CFR 68.130)** Hazardous substance

**Safe Drinking Water Act (SDWA)** Not regulated.

## Inventory status

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)  
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## US state regulations

### US - Massachusetts RTK - Substance List

Sodium hydroxide (CAS 1310-73-2)

### US - Pennsylvania RTK - Hazardous Substances

Sodium hydroxide (CAS 1310-73-2)

### US - Rhode Island RTK

Sodium hydroxide (CAS 1310-73-2)

### US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

### US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Sodium hydroxide (CAS 1310-73-2)

### US. New Jersey Worker and Community Right-to-Know Act

Sodium hydroxide (CAS 1310-73-2)

### US. Pennsylvania Worker and Community Right-to-Know Law

Sodium hydroxide (CAS 1310-73-2)

### US. California Proposition 65

#### US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

No ingredient listed.

#### US - California Proposition 65 - CRT: Listed date/Developmental toxin

No ingredient listed.

#### US - California Proposition 65 - CRT: Listed date/Female reproductive toxin

No ingredient listed.

#### US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

No ingredient listed.

## 16. Other information, including date of preparation or last revision

**Issue date** Dec-11-2014

**Revision date** Dec-02-2016

**Version #** 4.0

**List of abbreviations** CAS: Chemical Abstract Service Registration Number  
ACGIH: American Conference of Governmental Industrial Hygienists  
TWA: Time Weighted Average  
STEL: Short Term Exposure Limit  
LD50: Lethal Dose, 50%  
LC50: Lethal Concentration, 50%  
NOEL: No Observed Effect Level  
COD: Chemical Oxygen Demand  
BOD: Biochemical Oxygen Demand  
TOC: Total Organic Carbon  
TSRN indicates a Trade Secret Registry Number is used in place of the CAS number.  
IATA: International Air Transport Association  
IMDG: International Maritime Dangerous Goods Code

**References:** No data available

**Disclaimer** The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**Revision information** This document has undergone significant changes and should be reviewed in its entirety.

**Prepared by** This SDS has been prepared by GE Water & Process Technologies Regulatory Department (1-215-355-3300).

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