

## Section 1. Identification

Product name : BPB 53630 BOILER ADDITIVE  
Product code : BPB53630

### Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Boiler Additive

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Version : 1

Supplier's details : Baker Petrolite LLC  
12645 W. Airport Blvd.  
Sugar Land, TX 77478  
For Product Information/SDSs Call: 800-231-3606  
(8:00 a.m. - 5:00 p.m. CST, Monday - Friday) 281-276-5400

Emergency telephone number (with hours of operation) : CHEMTREC: 800-424-9300 (U.S. 24 hour)  
Baker Petrolite: 800-231-3606  
(001)281-276-5400  
CANUTEC: 613-996-6666 (Canada 24 hours)  
CHEMTREC Int'l 01-703-527-3887 (International 24 hour)

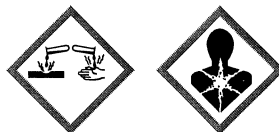
## Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : SKIN CORROSION - Category 1  
SERIOUS EYE DAMAGE - Category 1  
RESPIRATORY SENSITIZATION - Category 1

### GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : Causes severe skin burns and eye damage.  
May cause allergy or asthma symptoms or breathing difficulties if inhaled.

### Precautionary statements

Prevention : Wear protective gloves. Wear eye or face protection. Wear protective clothing. Wear respiratory protection. Avoid breathing vapor. Wash hands thoroughly after handling.

Response : IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or physician. If experiencing respiratory symptoms: Call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

## Section 2. Hazards identification

- Immediately call a POISON CENTER or physician.
- Storage** : Store locked up.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Hazards not otherwise classified** : None known.

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

Ingredient name	%	CAS number
Potassium hydroxide	5 - 10	1310-58-3
Sodium phosphate	5 - 10	7758-29-4
Morpholine	1 - 5	110-91-8
Sodium sulfite	1 - 5	7757-83-7

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush the eye(s) continuously with lukewarm, gently flowing water for at least 20-60 minutes while holding the eyelid(s) open. Check for and remove any contact lenses. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or symptoms, avoid further exposure.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash affected area with soap and mild detergent for at least 20 - 60 minutes. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Skin contact** : Causes severe burns.
- Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

- Eye contact** : pain, watering, redness

## Section 4. First aid measures

- Inhalation : wheezing and breathing difficulties, asthma  
 Skin contact : pain or irritation, redness, blistering may occur  
 Ingestion : stomach pains

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.  
 Specific treatments : No specific treatment.  
 Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.  
 Unsuitable extinguishing media : None known.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : carbon dioxide, carbon monoxide, nitrogen oxides, sulfur oxides, phosphorus oxides, metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.  
 For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

## Section 6. Accidental release measures

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Dike spill area and do not allow product to reach sewage system or surface or ground water. Notify any reportable spill to authorities. (See section 12 for environmental risks and 13 for disposal information.) Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

If RQ (Reportable Quantity) is exceeded, report to National Spill Response Office at 1-800-424-8802.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Keep away from acids.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Separate from acids. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
Potassium hydroxide	<b>ACGIH TLV (United States, 3/2015).</b> C: 2 mg/m <sup>3</sup> , 0 times per shift, 0 hours. <b>OSHA PEL 1989 (United States, 3/1989).</b> CEIL: 2 mg/m <sup>3</sup> , 0 times per shift, 0 hours.
Sodium phosphate	None.
Morpholine	<b>ACGIH TLV (United States, 3/2015). Absorbed through skin.</b> TWA: 71 mg/m <sup>3</sup> , 0 times per shift, 8 hours. TWA: 20 ppm, 0 times per shift, 8 hours. <b>OSHA PEL (United States, 2/2013). Absorbed through skin.</b>

## Section 8. Exposure controls/personal protection

Sodium sulfite	<p>TWA: 70 mg/m<sup>3</sup>, 0 times per shift, 8 hours.  TWA: 20 ppm, 0 times per shift, 8 hours.  <b>OSHA PEL 1989 (United States, 3/1989). Absorbed through skin.</b>  STEL: 105 mg/m<sup>3</sup>, 0 times per shift, 15 minutes.  STEL: 30 ppm, 0 times per shift, 15 minutes.  TWA: 70 mg/m<sup>3</sup>, 0 times per shift, 8 hours.  TWA: 20 ppm, 0 times per shift, 8 hours.</p> <p>None.</p>
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Consult local authorities for acceptable exposure limits.

If OSHA permissible exposure levels are shown above they are the OSHA 1989 levels or are from subsequent OSHA regulatory actions. Although the 1989 levels have been vacated the 11th Circuit Court of Appeals, Baker Hughes recommends that these lower exposure levels be observed as reasonable worker protection.

**Appropriate engineering controls** : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing.

**Eye/face protection** : Wear chemical safety goggles. When transferring material wear face-shield in addition to chemical safety goggles. If inhalation hazards exist, a full-face respirator may be required instead.

**Hand protection** : Chemical-resistant gloves.

**Skin protection** : Wear long sleeves and chemical resistant apron to prevent repeated or prolonged skin contact.

**Respiratory protection** : If a risk assessment indicates it is necessary, use a properly fitted, air purifying or supplied air respirator complying with an approved standard. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

## Section 9. Physical and chemical properties

### Appearance

**Physical state** : Liquid. [Clear to hazy.]

**Color** : Colorless to light yellow.

**Odor** : None.

**Odor threshold** : Not available.

**pH** : 13.8

**Melting/freezing point** : Neat - without dilution.

**Boiling point** : Not available.

**Initial Boiling Point** : Not available.

**Flash point** : Closed cup: >100°C (>212°F) [SFCC]

**Burning time** : Not applicable.

**Burning rate** : Not applicable.

**Evaporation rate** : Not available.

## Section 9. Physical and chemical properties

Flammability (solid, gas)	: Non-flammable in the presence of the following materials or conditions: open flames, sparks and static discharge and heat.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: 1.2121 (15.6°C)
Density	: 10.0968 (lbs/gal)
Solubility in water	: Soluble
Partition coefficient: n-octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Dynamic (4.44°C): 7.2 cP
VOC	: Not available.
Pour Point	: -37.778°C (-36°F)

## Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: Highly reactive or incompatible with the following materials: combustible materials, organic materials, metals and moisture. Reactive or incompatible with the following materials: oxidizing materials and acids.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Sodium phosphate Morpholine	LD50 Oral	Rat	3120 mg/kg	-
	LD50 Dermal	Rabbit	0.5 g/kg	-
	LD50 Oral	Rat	1.05 g/kg	-
Sodium sulfite	LD50 Oral	Rat	1450 mg/kg	-
	LD50 Oral	Mouse	820 mg/kg	-
	LD50 Oral	Rat	3560 mg/kg	-

#### Irritation/Corrosion

No applicable toxicity data

#### Sensitization

## Section 11. Toxicological information

No applicable toxicity data

### Mutagenicity

No applicable toxicity data

### Carcinogenicity

Product/ingredient name	OSHA	IARC	NTP
Morpholine	-	3	-

### Reproductive toxicity

No applicable toxicity data

### Teratogenicity

No applicable toxicity data

### Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Sodium phosphate	Category 3	Not applicable.	Respiratory tract irritation

### Specific target organ toxicity (repeated exposure)

Not applicable.

### Aspiration hazard

Not available.

Information on the likely routes of exposure : Routes of entry anticipated: Dermal, Inhalation.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

#### Potential chronic health effects

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Route	ATE value
Oral	4084.3 mg/kg
Dermal	6000 mg/kg
Inhalation (vapors)	60 mg/l

## Section 11. Toxicological information

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
Potassium hydroxide	Acute LC50 80 ppm Fresh water	Fish - Gambusia affinis - Adult	96 hours
Sodium phosphate	Acute EC50 276.61 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
Morpholine	Acute EC50 28 mg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
Sodium sulfite	Acute LC50 1000 µg/l	Fish - Danio rerio	96 hours
	Acute LC50 2600 ppm Fresh water	Fish - Gambusia affinis - Adult	96 hours

### Persistence and degradability





Not available.

**Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	DOT Classification	TDG Classification	IMDG	IATA
UN number	UN1760	UN1760	UN1760	UN1760
UN proper shipping name	CORROSIVE LIQUID, N.O.S. (Contains: Potassium hydroxide, Morpholine)	CORROSIVE LIQUID, N.O.S. (Contains: Potassium hydroxide, Morpholine)	CORROSIVE LIQUID, N.O.S. (Contains: Potassium hydroxide, Morpholine)	CORROSIVE LIQUID, N.O.S. (Contains: Potassium hydroxide, Morpholine)
Transport hazard class(es)	8 	8 	8 	8 
Packing group	III	III	III	III
Environmental hazards	No.	No.	No.	No.
Additional information	-	Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.40-2.42 (Class 8).	<b>Emergency schedules (EmS)</b> F-A S-B	-



## Section 14. Transport information

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** : Not available.

**DOT Reportable Quantity** Potassium hydroxide, 1100 gal of this product.  
Sodium phosphate, 8253 gal of this product.

**Marine pollutant** Not available.

**North-America NAERG** : 154

## Section 15. Regulatory information

**U.S. Federal regulations** : **TSCA 12(b) one-time export:** No products were found.  
**TSCA 12(b) annual export notification:** No products were found.  
**United States inventory (TSCA 8b):** All components are listed or exempted.  
**Clean Water Act (CWA) 307:** No products were found.  
**Clean Water Act (CWA) 311:** Potassium hydroxide; Pentasodium triphosphate

### United States - Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs) :

List name	Status	Ingredient name	Name on list	Conc.
None of the components are listed.				

**SARA 302/304** : No products were found.

### **SARA 311/312**

**Classification** : Immediate (acute) health hazard

### **SARA 313**

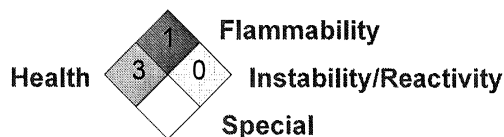
**Supplier notification** : No products were found.

### **Canada**

**Canada (CEPA DSL):** : All components are listed or exempted.

## Section 16. Other information

### **National Fire Protection Association (U.S.A.)**



### **History**

**Date of printing** : 12/5/2016

### **Notice to reader**

## Section 16. Other information

**NOTE:** The information on this SDS is based on data which is considered to be accurate. Baker Hughes, however, makes no guarantees or warranty, either expressed or implied of the accuracy or completeness of this information.

The conditions or methods of handling, storage, use and disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of this product.

This SDS was prepared and is to be used for this product. If the product is used as a component in another product, this SDS information may not be applicable.