FourQuest Energy Inc.

MATERIAL SAFETY DATA SHEET

Region USA

1 PRODUCT AND COMPANY IDENTIFICATION

Product Name: FQE Solvent H

Item Number: 425111

Product Use: Asphaltene Dispersant Supplier: FourQuest Energy Inc.

6500 Long Dr.

Houston, Texas 77087

(713-242-0055)

IN CASE OF EMERGENCY CALL: (800)424-9300 for CHEMTREC (703) 527-3887 for International

HMIS HAZARD INDEX

HEALTH: 1
FLAMMABILITY 1
REACTIVITY: 0
PERSONAL PROTECTION: i

2 COMPOSITION/INFOMRATION ON INGREDIENTS

Non-Hazardous

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Ingredient	%
Petroleum Naphtha, Heavy Aromatic, CAS# 064742-94-5	40-70
Alkylbenzene Sulfonic Acid, CAS# 91-20-3	5-10
Sodium Dodecylbenzenesulfonic Acid, CAS # 25155-30-0	1-5

3 HAZARDS INDENTIFICATION

PRIMARY ROUTES OF EXPOSURE: Eye contact. Skin contract

ACUTE OVEREXPOSURE EFFECTS:

INHALATION: Not a likely exposure route. Prolonged inhalation of mist may

cause respiratory tract irritation.

INGESTION: Not a likely exposure route. May cause stomach discomfort. May

cause nausea and vomiting.

EYE CONTACT: May cause mild eye irritation.

SKIN CONTACT: Prolonged contact may cause mild irritation.

EXPOSURE LIMITS:

Ingredient	CAS#	TWA	SARA	OSHA
		(Units)	313	Carcin
Petroleum Naphtha, Heavy	64742-94-5	NA	NA	No
Aromatic				
Alkylbenzene Sulfonic Acid	27176-87-0	NA	NA	NA
Sodium Dodecylbenzene	25155-30-0	NA	NA	No
Sulfonate				

4 FIRST AID MEASURES

INHALATION:

If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

INGESTION:

Rinse mouth out with water. Drink plenty of water. Seek medical advice.

EYES:

Flush eyes with plenty of water and get medical attention if irritation persists.

SKIN:

Wash with soap and water. Remove contaminated clothing and launder before reuse. Seek medical attention if irritation persists.

5 FIRE FIGHTING MEASURES

FLASHPOINT (METHOD): $> 200^{\circ}F$ (PMCC) LOWER EXPLOSION LIMIT (% v/v): Not available UPPER EXPLOSION LIMIT (% v/v): Not available AUTO-IGNITION TEMPERATURE: Not available

SPECIAL HAZARDS: May form combustible vapor-air mixtures at or above flash point.

EXTINGUISHING MEDIA:

Water fog, carbon dioxide, foam, dry chemical.

SPECIAL FIREFIGHTING PROCEDURES:

Fire-fighters should wear self-contained breathing apparatus and full protection clothing when fighting chemical fires.

HAZARDOUS COMBUSTION PRODUCTS:

See Hazardous Thermal Decomposition Products.

6 ACCIDENTAL RELEASE MEASURES

Wear specified protective equipment. Small spills – Cover spill with absorbent material. Scoop absorbed material into a suitable container for disposal. Large spills – Dike to contain. Prevent from entering sewers or waterways. Recover product to suitable containers or vessel for reuse, if possible, or for disposal.

7 HANDLING AND STORAGE

HANDLING:

Wear specified protective equipment. Use only in a well ventilated area.

STORAGE REQUIREMENTS:

Keep container tightly closed, in a cool, well ventilated place.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

SPECIFIC ENGINEERING CONTROLS:

Use only in a well ventilated area.

PERSONAL PROTECTIVE EQUIPMENT:

Chemical resistant goggles. Rubber gloves. Neoprene gloves. Rubber apron. Rubber boots.

9 PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Liquid

COLOR: Pale yellow to amber

Mild aromatic ODOR: Not available ODOR THRESHOLD:

0.982 SPECIFIC GRAVITY: VAPOR PRESSURE:

< 1 mmHg

VAPOR DENSITY (AIR =1): > 1

Not available EVAPORATION RATE: $> 400^{\circ} F$ **BOILING POINT:** FREEZING POINT: Not available pH: Not applicable SOLUBILITY IN WATER: Not miscible

10 STABILITY AND REACTIVITY

STABILITY:

Stable under normal conditions of use.

INCOMPATIBILITY/CONDITIONS REACTIVITY:

None known.

HAZARDOUS THERMAL DECOMPOSITION PRODUCTS:

Carbon monoxide. Carbon dioxide.

11 TOXICOLOGICAL PROPERTIES

CHRONIC EFFECTS:

None known:

SENSITIZATION:
Not known.
CARCINOGENICITY:
None of the components of this product have been listed as carcinogenic by IARC, NTP or OSHA. (IARC- International Agency for Research on Cancer) (NTP – National Toxicology Program) OSHA – Occupational Safety & Health Administration (US))
MUTAGENICITY:
Not known.
REPRODUCTIVE TOXICITY:
Not known.
12 ECOLOGICAL INFORMATION

13 DISPOSAL CONSIDERATIONS

No specific information available

WASTE DISPOSAL:

Disposal should be made in accordance with national and local regulations. Consult local waste authorities for direction and/or approvals prior to disposal.

14 TRANSPORT INFOMRATION

LAND TRANSPORT (DOT)

Proper Shipping Name: NOT RESTRICTED

Hazard Class – Primary:

UN/ID No.: NA

Packing Group:

Subsidiary Risk: NA
Reportable Quantity (RQ): NA
Emergency Response Guide#: NA

AIR TRANSPORT (ICAO/IATA)

Proper Shipping Name: NOT RESTRICTED

Hazard Class – Primary:

UN/ID No.: NA

Packing Group:

MARINE TRANSPORT (IMDG/IMO)

Proper Shipping Name: NOT RESTRICTED

Hazard Class – Primary:

Packing Group:

EmS:

15 REGULATORY INFORMATION

SARA TITLE III:

SECTION 302/304 This product does not contain substances listed in

Appendix A and B as an Extremely Hazardous Substance.

SECTION 311/312 None

SECTION 313 This product does not contain ingredients (at a level of 1%

or greater) on the List of Toxic Chemicals

TSCA INVENTTORY: The substances in this product are included on or exempted

from the TSCA 8(b) Inventory (40 CFR 710)

CALIFORNIA PROP 65: This product does not contain substances which require

warning under California Proposition 65.

PRIORITY POLLUTANTS: NA

16 OTHER INFORMATION

ISSUE DATE: 12/2013

PREPARED BY: FourQuest Energy Inc.

REFERENCES:

CCINFO Web Information Service, Canadian Centre for Occupational Health and Safety, 2006. Supplier's Literature.

The information contained herein is based on data considered accurate. However, no warranty is expressed or implied regarding the accuracy of these data or the results to be obtained from the use thereof. Vendor assumes no responsibility for injury to vendee or third persons proximately caused by the material if reasonable safety procedures are not adhered to as stipulated in the data sheet. Additionally, vendor assumes no responsibility for injury to vendee or third persons proximately caused by abnormal use of the material even if reasonable safety procedures are followed. Furthermore, vendee assumes the risk in his use of the material.

Revision: 1 Status: Approved & Released MSDS

Revision History:

Revision:	Sec/Para Changed	Changed Made:	Date:
1	N/A	Initial Issue of Document	12/05/13

Name: M. Rogers Approved – 12/05/2013

Title: HSE Specialist

Name: D.J. Mason Approved – 12/05/2013

Title: R&D Manager - Chemistry

MSDS submitted for Final Approval - 12/05/2013 Final Approval - 12/05/2013

Final Approval by D.J. Mason -12/05/2013