

SAFETY DATA SHEET

Section 1. Identification

Product name

: DemandTrac™ 991

™ a trademark of Baker Hughes Incorporated.

Product code

: DMT991

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Validation date

: Scale Inhibitor.

Print date

: 2/11/2015. : 2/11/2015.

Version

: 1.01

Supplier's details

: Baker Petrolite

A Baker Hughes Company 12645 W. Airport Blvd. Sugar Land, TX 77478

For Product Information/MSDSs Call: 800-231-3606 (8:00 a.m. - 5:00 p.m. cst, Monday - Friday) 281-276-5400

Emergency telephone

: CHEMTREC: 800-424-9300 (U.S. 24 hour)

number (with hours of

Baker Petrolite: 800-231-3606 (001)281-276-5400

operation)

CANUTEC: 613-996-6666 (Canada 24 hours)

CHEMTREC Int'l 01-703-527-3887 (International 24 hour)

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard

(29 CFR 1910.1200).

Classification of the substance or mixture : SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2

GHS label elements

Hazard pictograms

Signal word

: Warning

Hazard statements

: Causes serious eye irritation.

Precautionary statements

Prevention

: Wear eye or face protection. Wash hands thoroughly after handling.

Response

: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage

: Not applicable.

Disposal

: Not applicable.

Hazards not otherwise

: None known.

classified

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Ingredient name	%	CAS number
Organic phosphonate	5 - 10	Trade secret.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Continue to rinse for at least 10 minutes. Check for and remove any contact lenses. Get medical attention.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Wash contaminated skin with soap and water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.Skin contact : No known significant effects or critical hazards.

Ingestion: Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

Eye contact : pain or irritation, watering, redness

Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may

be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

Section 4. First aid measures

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing

media

: None known.

Specific hazards arising from the chemical

: In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products

: carbon dioxide, carbon monoxide, phosphorus oxídes

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Dike spill area and do not allow product to reach sewage system or surface or ground water. Notify any reportable spill to authorities. (See section 12 for environmental risks and 13 for disposal information.) Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). The spilled material may be neutralized with sodium carbonate, sodium bicarbonate or sodium hydroxide. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Keep away from alkalis. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Separate from alkalis. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits		TWA (8 hours) STEL (15 mins)		3)	Ceiling						
Ingredients:	List name	ppm	mg/m³	Other	ppm	mg/m³	Other	ppm	mg/m³	Other	Notations
No exposure limit value known.		***************************************									

Consult local authorities for acceptable exposure limits.

Only components of this product with established exposure limits appear in the box above.

If OSHA permissible exposure levels are shown above they are the OSHA 1989 levels or are from subsequent OSHA regulatory actions. Although the 1989 levels have been vacated the 11th Circuit Court of Appeals, Baker Hughes recommends that these lower exposure levels be observed as reasonable worker protection.

Appropriate engineering controls

: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Wear chemical safety goggles. When transferring material wear face-shield in addition to chemical safety goggles.

Hand protection

: Chemical-resistant gloves: Nitrile or Neoprene gloves.

Skin protection

: Wear long sleeves to prevent repeated or prolonged skin contact.

Respiratory protection

: If a risk assessment indicates it is necessary, use a properly fitted, air purifying or supplied air respirator complying with an approved standard. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

<u>Appearance</u>

Physical state : Liquid. [Clear.]

Color : Colorless.
Odor : None.

Odor threshold : Not available.

pH : 1

: Neat - without dilution.

Melting/freezing point: -6.7°C (19.9°F)Boiling point: 100°C (212°F)

Initial Boiling Point : Not available.

Flash point : Closed cup: >93.4°C (>200.1°F) (PMCC)

Burning time : Not applicable.

Burning rate : Not applicable.

Evaporation rate : Not available.

Flammability (solid, gas) : Slightly flammable in the presence of the following materials or conditions: open flames,

sparks and static discharge and heat.

Lower and upper explosive

(flammable) limits

: Not available.

Vapor pressure : 2.4 kPa (18.1 mm Hg) @ 21.11°C (Calculated Value for all Components.)

Vapor density: >1 [Air = 1]Relative density: 1.1129 (15.6°C)Density: 9.27 (lbs/gal)Solubility in water: Soluble

Partition coefficient: n-

octanol/water

: Not available.

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Viscosity : Dynamic (4.44°C): 14.2 cP

VOC : Not available.
Pour Point : -3.89 C, 25 F.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : Reactive or incompatible with the following materials: oxidizing materials and metals.

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Organic phosphonate	LD50 Oral	Rat	>5000 mg/kg	-
	LD50 Oral	Rat	>6500 mg/kg	-

Irritation/Corrosion

No applicable toxicity data

Sensitization

No applicable toxicity data

<u>Mutagenicity</u>

No applicable toxicity data

Carcinogenicity

No applicable toxicity data

Reproductive toxicity

No applicable toxicity data

Teratogenicity

No applicable toxicity data

Specific target organ toxicity (single exposure)

Not applicable.

Specific target organ toxicity (repeated exposure)

Not applicable.

Aspiration hazard

Not available.

Information on the likely routes of exposure

: Routes of entry anticipated: Dermal, Inhalation.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: Not available.

effects

Potential delayed effects

: Not available.

Potential chronic health effects

General

No known significant effects or critical hazards.No known significant effects or critical hazards.

Carcinogenicity Mutagenicity

Fertility effects

No known significant effects or critical hazards.
No known significant effects or critical hazards.

Teratogenicity

Developmental effects

No known significant effects or critical hazards.No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 11. Toxicological information

Section 12. Ecological information

Toxicity

No applicable toxicity data

Persistence and degradability

Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-
Transport hazard class(es)	-	-	-	-
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.
Additional information	-	~	-	-

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 14. Transport information

Transport in bulk according : Not available.

to Annex II of MARPOL 73/78 and the IBC Code

DOT Reportable

Not applicable.

Quantity

Marine pollutant

Not available.

North-America NAERG

: Not available.

Section 15. Regulatory information

U.S. Federal regulations

: TSCA 12(b) one-time export: No products were found.

TSCA 12(b) annual export notification: No products were found.

United States inventory (TSCA 8b): All components are listed or exempted.

Clean Water Act (CWA) 307: No products were found. Clean Water Act (CWA) 311: No products were found.

Clean Air Act Section 112

: Not listed

(b) Hazardous Air Pollutants (HAPs)

SARA 302/304

: No products were found.

SARA 311/312

Classification

: Immediate (acute) health hazard

SARA 313

Supplier notification

: No products were found.

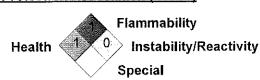
<u>Canada</u>

Canada (CEPA DSL):

: At least one component is not listed.

Section 16. Other information

National Fire Protection Association (U.S.A.)



History

Date of printing

: 2/11/2015.

Indicates information that has changed from previously issued version.

Notice to reader

NOTE: The information on this MSDS is based on data which is considered to be accurate. Baker Hughes, however, makes no guarantees or warranty, either expressed or implied of the accuracy or completeness of this information.

The conditions or methods of handling, storage, use and disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of this product.

This MSDS was prepared and is to be used for this product. If the product is used as a component in another product, this MSDS information may not be applicable.

8/8



Material Safety Data Sheet

1. PRODUCT AND COMPANY IDENTIFICATION

OPTIDOSE (TM) 3100 Traceable Polymer

Supplier

Rohm and Haas Company

100 Independence Mall West

Philadelphia, PA 19106-2399 United States of America

For non-emergency information contact: 215-592-3000

Emergency telephone number

Spill Emergency

215-592-3000

Health Emergency Chemtrec 215-592-3000 800-424-9300

2. COMPOSITION/INFORMATION ON INGR	REDIEN	NGRE	I ON II	MOITA	INFORM.	ON.	OSITIO	COMP	2.
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Component	CAS-No.	Concentration
Acrylic terpolymer	Not Hazardous	43.0 - 44.0%
Individual residual monomers	Not Required	< 250.0PPM
Water	7732-18-5	56.0 - 57.0%

3. HAZARDS IDENTIFICATION

Emergency Overview

Appearance

Form

liquid clear

Colour

colorless to pale yellow

Odour

Mild odor

H	272	rd	Su	m	m	arv
110	aza	1 11	Ju			aı v

CAUTION!

INHALATION OF VAPOR OR MIST CAN CAUSE HEADACHE, NAUSEA AND IRRITATION OF THE NOSE, THROAT AND LUNGS. MAY CAUSE EYE AND SKIN IRRITATION.

Potential Health Effects Primary Routes of Entry:

Inhalation

Eye contact Skin contact Eyes: Direct contact with material can cause the following:

slight irritation

Skin: Prolonged or repeated skin contact can cause the following:

slight irritation

Inhalation: Inhalation of vapor or mist can cause the following:

irritation of nose, throat, and lungs

headache nausea

4. FIRST AID MEASURES

Inhalation: Move to fresh air.

Skin contact: Wash with water and soap as a precaution. If skin irritation persists, call a physician.

Eye contact: Rinse with plenty of water. If eye irritation persists, consult a specialist.

Ingestion: Drink 1 or 2 glasses of water. Consult a physician if necessary. Never give anything by

mouth to an unconscious person.

5. FIRE-FIGHTING MEASURES

Flash point

Noncombustible

Lower explosion limit

not applicable

Upper explosion limit

not applicable

Suitable extinguishing media: Use extinguishing media appropriate for surrounding fire.

Thermal decomposition > 230.00 °C

Specific hazards during fire fighting: Material can splatter above 100C/212F. Dried product can

burn

Special protective equipment for fire-fighters: Wear self-contained breathing apparatus and

protective suit.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions

Use personal protective equipment.

Keep people away from and upwind of spill/leak.

Material can create slippery conditions.

Environmental precautions

CAUTION: Keep spills and cleaning runoff out of municipal sewers and open bodies of water.

Methods for cleaning up

Contain spills immediately with inert materials (e.g., sand, earth).

Transfer liquids and solid diking material to separate suitable containers for recovery or disposal.

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7. HANDLING AND STORAGE

Handling

Monomer vapors can be evolved when material is heated during processing operations. See SECTION 8, for types of ventilation required.

Storage

Further information on storage conditions: Keep from freezing - product stability may be affected. STIR WELL BEFORE USE.

Storage temperature: 1 - 49 °C (34 - 120 °F)

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure limit(s)

Exposure limits are listed below, if they exist.

Exposure controls

Engineering measures: Use local exhaust ventilation with a minimum capture velocity of 100 ft/min. (0.5 m/sec.) at the point of vapor evolution. Refer to the current edition of Industrial Ventilation: A Manual of Recommended Practice published by the American Conference of Governmental Industrial Hygienists for information on the design, installation, use, and maintenance of exhaust systems.

Protective measures: Facilities storing or utilizing this material should be equipped with an eyewash facility.

Individual protection measures

Eye/face protection: Safety glasses with side-shields Eye protection worn must be compatible with respiratory protection system employed.

Skin protection

Hand protection: The glove(s) listed below may provide protection against permeation. (Gloves of other chemically resistant materials may not provide adequate protection): Neoprene gloves

Respiratory protection: A respiratory protection program meeting OSHA 1910.134 and ANSI Z88.2 requirements or equivalent must be followed whenever workplace conditions warrant a respirator's use. None required under normal operating conditions. Where vapors and/or mists may occur, wear a properly fitted NIOSH approved (or equivalent) half-mask, air-purifying respirator. Air-purifying respirators should be equipped with NIOSH approved (or equivalent) organic vapor cartridges and N95 filters. If oil mist is present, use R95 or P95 filters.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Form

liquid clear

Colour

colorless to pale vellow

Odour

Mild odor

pН

2.1 - 3.0

Boiling point/boiling range

100 °C (212.00 °F) Water

Flash point

Noncombustible

Evaporation rate

<1.00 Water not applicable

Lower explosion limit Upper explosion limit

not applicable

Vapour pressure

17.0 mmHg at 20 °C (68.00 °F) Water

Relative vapour density

<1.0Water

Relative density

1.20

Water solubility

completely soluble

Decomposition temperature

> 230 °C (> 446.00 °F) 100.000 - 300.000 mPa.s

Viscosity, dynamic Percent volatility

56 - 57 %

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Hazardous reactions

None known.

Stable

However, avoid temperatures above 230C/446F, the onset of polymer decomposition. Thermal decomposition is dependent on time and

temperature.

Materials to avoid

There are no known materials which are incompatible with this product.

Hazardous

Thermal decomposition may yield acrylic monomers.,

decomposition products

Polymerisation Product will not undergo polymerization.

11. TOXICOLOGICAL INFORMATION

Acute oral toxicity

LD50 rat > 5,000 mg/kg

Acute dermal toxicity

LD50 rabbit > 2,000 mg/kg

Skin irritation

rabbit No skin irritation

Eye irritation

rabbit No eye irritation

Mutagenicity

Ames mutagenicity: Negative

12. ECOLOGICAL INFORMATION

Ecotoxicity effects

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Toxicity to fish

LC50 Oncorhynchus mykiss (rainbow trout) 96 h OECD Test Guideline

203 or Equivalent

>1,100 mg/l

Toxicity to aquatic invertebrates

EC50 Daphnia magna 48 h OECD Test Guideline 202 or Equivalent

>1,040 mg/l

13. DISPOSAL CONSIDERATIONS

Environmental precautions: CAUTION: Keep spills and cleaning runoff out of municipal sewers and open bodies of water.

Disposal

Waste Classification: When a decision is made to discard this material as supplied, it does not meet RCRA's characteristic definition of ignitability, corrosivity, or reactivity, and is not listed in 40 CFR 261.33. The toxicity characteristic (TC), however, has not been evaluated by the Toxicity Characteristic Leaching Procedure (TCLP).

For disposal, incinerate or landfill at a permitted facility in accordance with local, state, and federal regulations.

14. TRANSPORT INFORMATION

DOT

Not regulated for transport

IMO/IMDG

Not regulated (Not dangerous for transport)

Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations

15. REGULATORY INFORMATION

Workplace Classification

OSHA:

This product is considered non-hazardous under the OSHA Hazard Communication

Standard (29CFR1910.1200).

WHMIS:

This product is not a 'controlled product' under the Canadian Workplace Hazardous

Materials Information System (WHMIS).

SARA TITLE III: Section 311/312 Categorizations (40CFR370): This product is not a hazardous chemical under 29CFR 1910.1200, and therefore is not covered by Title III of SARA.

SARA TITLE III: Section 313 Information (40CFR372)

This product does not contain a chemical which is listed in Section 313 at or above de minimis concentrations.

CERCLA Information (40CFR302.4)

Releases of this material to air, land, or water are not reportable to the National Response Center under the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) or to state

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and local emergency planning committees under the Superfund Amendments and Reauthorization Act (SARA) Title III Section 304.

US. Toxic Substances Control Act (TSCA): All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

HMIS Hazard Rating

•	Health	Fire	Reactivity	Physical Hazard	PPE
	1	0	0		

Legend

Legena	
ACGIH	American Conference of Governmental Industrial Hygienists
ВАс	Butyl acetate
OSHA	Occupational Safety and Health Administration
PEL	Permissible Exposure Limit
STEL	Short Term Exposure Limit (STEL):
TLV	Threshold Limit Value
TWA	Time Weighted Average (TWA):
	Bar denotes a revision from prior MSDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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