



WATER QUALITY MANAGEMENT PERMIT

<p>A. PERMITTEE (Name and Address): CLIENT ID#: 85897</p> <p>Altoona Water Authority 900 Chestnut Avenue Altoona, PA 16601-4617</p>	<p>B. PROJECT/FACILITY (Name):</p> <p>Altoona West STP</p>	
<p>C. LOCATION (Municipality, County): SITE ID#: 452081</p> <p>Altoona City, Blair County</p>		
<p>D. This amendment approves the construction/modification of sewage facilities consisting of:</p> <p>The biosolids improvement is a design build project.</p> <p>The itemized list includes major equipment and the manufacturer of the product.</p> <p>See Attachment #1 for the itemized list.</p>		
<p>Pump Stations: NA</p> <p>Design Capacity: NA GPM</p>	<p>Manure Storage:</p> <p>Volume: NA MG</p> <p>Freeboard: NA inches</p>	<p>Sewage Treatment Facility:</p> <p>Annual Average Flow: 10.8 MGD</p> <p>Design Hydraulic Capacity: 16.2 MGD</p> <p>Design Organic Capacity: 16,790 lb/day</p>
<p>E. APPROVAL GRANTED BY THIS PERMIT IS SUBJECT TO THE FOLLOWING:</p> <p>1. Amendments: All construction, operations and procedures shall be in accordance with the Water Quality Management Permit application dated November 20, 2019, its supporting documentation and addendums dated November 20, 2019, January 2, 2020, and February 13, 2020, which are hereby made a part of this amendment.</p> <p>Except for any herein approved modifications, all terms, conditions, supporting documentation and addendums approved under Water Quality Management Permit No. 0708404 dated February 20, 2009 and June 12, 2009 shall remain in effect.</p> <p>2. Permit Conditions Relating to Sewerage are attached and made part of this permit.</p>		
<p>F. THE AUTHORITY GRANTED BY THIS PERMIT IS SUBJECT TO THE FOLLOWING FURTHER QUALIFICATIONS:</p> <p>1. If there is a conflict between the application or its supporting documents and amendments and the attached conditions, the attached conditions shall apply.</p> <p>2. Failure to comply with the rules and regulations of DEP or with the terms or conditions of this permit shall void the authority given to the permittee by the issuance of this permit.</p> <p>3. This permit is issued pursuant to the Clean Streams Law Act of June 22, 1937, P.L. 1987, as amended 35 P.S. §691.1 <i>et seq.</i> Issuance of this permit shall not relieve the permittee of any responsibility under any other law.</p>		
<p>PERMIT ISSUED:</p> <p><u>05/01/2020</u></p>	<p>BY: <u>/s/</u></p> <p>Maria D. Bebenek, P.E. Clean Water Program Manager Southcentral Regional Office</p> <p>TITLE:</p>	



COMMONWEALTH OF PENNSYLVANIA
 DEPARTMENT OF ENVIRONMENTAL PROTECTION
 BUREAU OF POINT AND NON-POINT SOURCE MANAGEMENT

Attachment #1

Name	Manufacturer	Quantity	Model or Size
Anaerobic digester	DN Tank	2	1,000,000 million gallon
Digester mixing	Ovivo	2	LM 16/10/84
Sludge heater exchanger	JDV	2	X6A267, 1.7 MMBTU
Sludge recirculation pump	Vaughn	3	PE4L6CS-085
Digester heating boiler	Hurst	2	Series 45-152, 6,384 MMBtu
Biogas Liquid ring compressor	Gardner Denver Nash	2	XL 45, 200 scfm
Desiccant dryer		1	
Gas protective equipment	Shand & Jurs		97130 thermal valve, 4 drip traps, 4 pressure relief valves, 2 flame arrestors
Waste gas flare	Shand & Jurs	1	97300, 8"
Biogas storage	JDV	1	DMGH-1530, 50,000 cubic foot
Gas line steel tank	Midatlantic	1	
Dewatering Centrifuge	Centrysis	1	CS21-4HC
Centrifuge polymer system		1	Provided by Centrysis
Centrifuge pump	Vogelsang	1	215 gpm
Paddle Dryer	Komline	1	11W-1200, 5,400 Wet lb/h @ 20% dry solids (DS) 4,226 lb/h evaporation rate
Screw conveyor	JDV	5	U320
Cake hopper	Schwing-Bioset	1	85 cubic yard
Dryer feed pumps	Seepex	2	provided by Komline
Hot oil boiler	VaporPower	1	6.6 MMBtu
HSOW Receiving Station	Envirocare	1	VFA-1400-DM
HSOW feed and discharge pumps	Vogelsang	2	Rotary Lobe Pumps rated for 350 gpm
Hot water storage tank	Patterson-Kelley	1	DVTG100320 320 Gallon tank
Hot water heat exchanger	Patterson-Kelley	1	PK12D HX
Digestate compressed air mixing system	EnviroMix	1	For a 70'Dia x 28.25' Deep tank (typical 12' SWD)
Blend tank mixing	Vaughn	2	HE8KDCS-120
Digester feed pumps	Seepex	3	BN 17-6LS
Digester transfer pump	Seepex	1	BN 35-6LS
Thickened WAS transfer pump	Seepex	1	BN 17-6LS
Grinders	Vogelsang	4	RotaCutRC3000 Inline
Dewatered centrate return pump		1	50 gpm centrifugal
Non-potable water Variable frequency drives	Square D	2	60 hp
Non-potable water tank	Bell & Gosset	2	1056 gallon
Transformer	Square D	2	1500 kVA, 12470 volt/480 volt
Bolted pressure switch	Square D	1	4000 amp
Motor control centers	Square D	2	See drawings



COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF ENVIRONMENTAL PROTECTION
BUREAU OF POINT AND NON-POINT SOURCE MANAGEMENT

PERMIT CONDITIONS RELATING TO SEWERAGE

For use in Water Quality Management Permits

(Check boxes that apply)

General

- 1. The Department of Environmental Protection (DEP) considers the licensed Professional Engineer whose seal is affixed to the design documents to be fully responsible for the adequacy of all aspects of the facility design.
- 2. The permittee shall adopt and enforce an ordinance requiring the abandonment of privies, cesspools or similar receptacles for human waste and onlot sewage disposal systems on the premises of occupied structures accessible to public sewers. All such structures must be connected to the public sewers.
- 3. The outfall sewer or drain shall be extended to the low water mark of the receiving body of water. Where necessary to ensure proper mixing and waste assimilation, an outfall sewer or drain may be extended with appurtenances below the low water mark and into the bed of a navigable stream provided that the permittee has secured an easement, right-of-way, license or lease from DEP in accordance with Section 15 of the Dam Safety and Encroachments Act, the Act of November 26, 1978, P.L. 1375, as amended.
- 4. The approval is specifically made contingent on the permittee acquiring all necessary property rights, by easement or otherwise, providing for the satisfactory construction, operation, maintenance and replacement of all sewers or sewerage structures in, along or across private property with full rights of ingress, egress and regress.
- 5. When construction of the approved sewerage facilities is completed and before they are placed in operation, the permittee shall notify DEP in writing so that a DEP representative may inspect the facilities.
- 6. The approval of the plans, and the authority granted in this permit, if not specifically extended, shall cease and be null and void 5 years from the issuance date of this permit unless construction or modification of the facilities covered by this permit has begun on or before the fifth anniversary of the permit date.
- 7. If, at any time, the sewerage facilities covered by this permit create a public nuisance, including but not limited to, causing malodors or causing environmental harm to waters of the Commonwealth, DEP may require the permittee to adopt appropriate remedial measures to abate the nuisance or harm.
- 8. If, after the issuance of this permit, DEP approves a municipal sewage facilities official plan or an amendment to an official plan under Act 537 (Pennsylvania Sewage Facilities Act, the Act of January 24, 1966, P.L. 1535 as amended) in which sewage from the herein approved facilities will be treated and disposed of at other planned facilities, the permittee shall, upon notification from the municipality or DEP, provide for the conveyance of its sewage to the planned facilities, abandon use and decommission the herein approved facilities including the proper disposal of solids, and notify DEP accordingly. The permittee shall adhere to schedules in the approved official plan, amendments to the plan, or other agreements between the permittee and municipality. This permit shall then, upon notice from DEP, terminate and become null and void and shall be relinquished to DEP.
- 9. This permit does not relieve the permittee of its obligations to comply with all federal, interstate, state or local laws, ordinances and regulations applicable to the sewerage facilities.
- 10. This permit does not give any real or personal property rights or grant any exclusive privileges, nor shall it be construed to grant or confirm any right, easement or interest in, on, to or over any lands which belong to the Commonwealth.
- 11. The authority granted by this permit is subject to all effluent requirements, monitoring requirements and other conditions as set forth in the NPDES Permit and all subsequent amendments and renewals. No discharge is authorized from these facilities unless approved by an NPDES Permit.

Construction

- 12. This permit is issued under the authorization of The Clean Streams Law and 25 Pa. Code Chapter 91. The permittee shall obtain all necessary permits, approvals and/or registrations under 25 Pa. Code Chapters 102, 105 and 106 prior to commencing construction of the facilities authorized by this permit, as applicable. The permittee should contact the DEP office that issued this permit if there are any questions concerning the applicability of additional permits.

- 13. The facilities shall be constructed under the supervision of a Pennsylvania licensed Professional Engineer in accordance with the approved reports, plans and specifications.
- 14. A Pennsylvania licensed Professional Engineer shall certify that construction of the permitted facilities was completed in accordance with the application and design plans submitted to DEP, using the "Post Construction Certification" form (3800-PM-WSFR0179a). It is the permittee's responsibility to ensure that a Professional Engineer is on-site to provide the necessary oversight and/or inspections to certify the facilities. The certification must be submitted to DEP before the facility is placed in operation. As-built drawings, photographs (if available) and a description of all deviations from the application and design plans must be submitted to DEP within 30 days of certification.
- 15. Manhole inverts shall be formed to facilitate the flow of the sewage and to prevent the stranding of sewage solids. The manhole structure shall be built to prevent undue infiltration, entrance of street wash or grit and provide safe access to facilitate manhole maintenance activities.
- 16. The local Waterways Conservation Officer of the Pennsylvania Fish and Boat Commission (PFBC) shall be notified when the construction of any stream crossing and/or outfall is started and completed. A written permit must be secured from the PFBC if the use of explosives in any waterways is required and the permittee shall notify the local Waterways Conservation Officer when explosives are to be used.

Operation and Maintenance

- 17. The permittee shall maintain records of "as-built" plans showing all the treatment facilities as actually constructed together with facility operation and maintenance (O&M) manuals and any other relevant information that may be required. Upon request, the "as-built" plans and O&M manuals shall be filed with DEP.
- 18. The sewers shall have adequate foundation support as soil conditions require. Trenches shall be back-filled to ensure that sewers will have proper structural stability, with minimum settling and adequate protection against breakage. Concrete used in connection with these sewers shall be protected from damage by water, freezing, drying or other harmful conditions until cured.
- 19. Stormwater from roofs, foundation drains, basement drains or other sources shall not be admitted directly to the sanitary sewers.
- 20. The approved sewers shall be maintained in good condition, kept free of deposits by flushing or other cleaning methods and repaired when necessary.
- 21. The sewerage facilities shall be properly operated and maintained to perform as designed.
- 22. The attention of the permittee is called to the highly explosive nature of certain gases generated by the digestion of sewage solids when these gases are mixed in proper proportions with air and to the highly toxic character of certain gases arising from such digestion or from sewage in poorly ventilated compartments or sewers. Therefore, at all places throughout the sewerage facilities where hazard of fire, explosion or danger from toxic gases may occur, the permittee shall post conspicuous permanent and legible warnings. The permittee shall instruct all employees concerning the aforesaid hazards, first aid and emergency methods of meeting such hazards and shall make all necessary equipment and material accessible.
- 23. An operator certified in accordance with the Water and Wastewater Systems Operator Certification Act of February 21, 2002, 63 P.S. §§1001, *et seq.* shall operate the sewage treatment plant.
- 24. The permittee shall properly control any industrial waste discharged into its sewerage system by regulating the rate and quality of such discharge, requiring necessary pretreatment and excluding industrial waste, if necessary, to protect the integrity or operation of the permittee's sewerage system.
- 25. There shall be no physical connection between a public water supply system and a sewer or appurtenance to it which would permit the passage of any sewage or polluted water into the potable water supply. No water pipe shall pass through or come in contact with any part of a sewer manhole.
- 26. All connections to the approved sanitary sewers must be in accordance with the official Act 537 Plan and, if applicable, a corrective action plan as contained in the approved Title 25 Pa. Code Chapter 94 Municipal Wasteload Management Annual Report.
- 27. Collected screenings, slurries, sludge and other solids shall be handled and disposed of in compliance with Title 25 Pa. Code Chapters 271, 273, 275, 283 and 285 (related to permits and requirements for land filling, land application, incineration and storage of sewage sludge), Federal Regulations 40 CFR 257 and the Federal Clean Water Act and its amendments.



**WATER QUALITY MANAGEMENT
 POST CONSTRUCTION CERTIFICATION**

PERMITTEE IDENTIFIER	
Permittee	Altoona Water Authority
Municipality	Altoona City
County	Blair
WQM Permit No.	<u>0708404 A2</u>
Facility Type	Sewage
All of the above information should be taken directly from the Water Quality Management Permit.	
CERTIFICATION	
<p>This certification must be completed and returned to the permits section of the DEP's regional office issuing the WQM permit within 30 days of completion of the project and received by DEP prior to operation, and if requested, as-built drawings, photographs (if available) and a discussion of any DEP-approved deviations from the design plans during construction.</p>	
<p>I, being a Registered Professional Engineer in Pennsylvania, do hereby certify to the best of my knowledge and belief, based upon personal observation and interviews, that the above facility approved under the Water Quality Management Permit has been constructed in accordance with the plans, specifications and modifications approved by DEP.</p>	
<p>Construction Completion Date (MM/DD/YYYY): _____</p>	
<p style="font-size: 2em; opacity: 0.5;">Engineer's Seal</p>	Professional Engineer
	Name _____ (Please Print or Type)
	Signature
	Date
	License Expiration Date
	Firm or Agency
	Telephone
	Permittee or Authorized Representative
	Name _____ (Please Print or Type)
	Signature
	Title
	Telephone