Version: 3.0

Effective Date: Nov-23-2016 Previous Date: Feb-12-2016



# SAFETY DATA SHEET

## POLYFLOC\* CE1623

## 1. Identification

**Product identifier** POLYFLOC CE1623

Other means of identification None. Recommended use Flocculant **Recommended restrictions** None known.

## Company/undertaking identification

GE Betz, Inc. 4636 Somerton Road Trevose, PA 19053

T 215 355 3300, F 215 953 5524

## **Emergency telephone**

(800) 877 1940

#### 2. Hazard(s) identification

Physical hazards Not classified.

Serious eye damage/eye irritation Category 2 Health hazards

**OSHA** defined hazards Not classified.

Label elements



Signal word Warning

Hazard statement Causes serious eye irritation.

Precautionary statement

Prevention Wash thoroughly after handling. Wear eye protection/face protection.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to Response

do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Store away from incompatible materials. Storage

None known.

Dispose of waste and residues in accordance with local authority requirements. Disposal

Hazard(s) not otherwise classified

(HNOC)

Supplemental information None.

## 3. Composition/information on ingredients

### **Mixtures**

Components	CAS #	Percent	
Distillates (petroleum), hydrotreated light	64742-47-8	20 - 40	
Alcohols, C10-16, ethoxylated	68002-97-1	1 - 2.5	

Components	CAS#	Percent
Alcohols, C12-16 ethoxylated	68551-12-2	1 - 2.5
Alcohols,C12-14, ethoxylated	68439-50-9	1 - 2.5
Ammonium sulfate	7783-20-2	1 - 2.5

<sup>\*</sup>Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

**Composition comments** 

Information for specific product ingredients as required by the U.S. OSHA HAZARD COMMUNICATION STANDARD is listed. Refer to additional sections of this SDS for our assessment of the potential hazards of this formulation.

#### 4. First-aid measures

Inhalation If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a

physician if symptoms develop or persist.

Skin contact Rinse skin with water/shower. Get medical attention if irritation develops and persists.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present Eye contact

and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Rinse mouth. If ingestion of a large amount does occur, call a poison control center immediately. Do not Ingestion

induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that

Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Causes serious eye

stomach content doesn't get into the lungs.

Most important

symptoms/effects, acute and

delayed

Indication of immediate medical Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

Alcohol resistant foam. Powder. Dry chemicals. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

attention and special treatment needed

General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect

themselves.

irritation.

### 5. Fire-fighting measures

Suitable extinguishing media Unsuitable extinguishing media

Specific hazards arising from the

chemical

Special protective equipment and precautions for firefighters

Fire fighting

equipment/instructions

Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask.

In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.

Cool containers / tanks with water spray.

Use standard firefighting procedures and consider the hazards of other involved materials. Specific methods

During fire, gases hazardous to health may be formed.

General fire hazards No unusual fire or explosion hazards noted.

## 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Use water spray to reduce vapors or divert vapor cloud drift. Prevent entry into waterways, sewer, basements or confined areas.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions** 

Avoid discharge into drains, water courses or onto the ground. Water contaminated with this product may be sent to a sanitary sewer treatment facility, or a permitted waste treatment facility, in accordance with any local agreements.

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## 7. Handling and storage

**Precautions for safe handling** Avoid contact with eyes. Avoid prolonged exposure. Use only in well-ventilated areas. Wear appropriate

personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

 $\label{thm:continuous} \textbf{Keep away from heat and sources of ignition. Store in original tightly closed container. Store away from the store are also also as the store and sources of ignition and sources of ignition. The store is a store and sources of ignition and its store are also as the store are also$ 

incompatible materials (see Section 10 of the SDS). Store in accordance with

local/regional/national/international regulation.

## 8. Exposure controls/personal protection

#### Occupational exposure limits

US. NIOSH: Pocket Guide to Chemical Hazards

ComponentsTypeValueDistillates (petroleum),TWA100 mg/m3

hydrotreated light (CAS

64742-47-8)

**Biological limit values**No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls Provide eyewash station. Good general ventilation should be used. Ventilation rates should be matched

to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not

been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles).

Skin protection

**Hand protection** Wear appropriate chemical resistant gloves. The choice of an appropriate glove does not only depend

on its material but also on other quality features and is different from one producer to the other. Suitable gloves can be recommended by the glove supplier. Glove selection must take into account any solvents

and other hazards present.

**Other** Wear appropriate chemical resistant clothing.

**Respiratory protection** If engineering controls do not maintain airborne concentrations below recommended exposure limits

(where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. A RESPIRATORY PROTECTION PROGRAM THAT MEETS OSHA'S 29 CFR 1910.134 AND ANSI Z88.2 REQUIREMENTS MUST BE FOLLOWED WHENEVER WORKPLACE

CONDITIONS WARRANT A RESPIRATOR'S USE.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Always observe good personal hygiene measures, such as washing after handling the material and

before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to

remove contaminants.

## 9. Physical and chemical properties

**Appearance** 

**Color** White to off-white

Physical state Emulsion

Odor Slight hydrocarbon
Odor threshold Not available.

pH in aqueous solution 7 (0.5% SOL.)

Melting point/freezing point < 23 °F (< -5 °C)

Initial boiling point and boiling Not available.

range

Flash point  $> 200 \, ^{\circ}\text{F} (> 93 \, ^{\circ}\text{C}) \, \text{P-M(CC)}$ 

Evaporation rate < 1 (Ether = 1)
Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.
Flammability limit - upper Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

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(%)

Vapor pressure18 mm HgVapor pressure temp.70 °F (21 °C)Vapor density> 1 (Air = 1)Relative density1.05

Relative density temperature 70 °F (21 °C)

Solubility(ies)

Solubility (water) Not available.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperatureNot available.Decomposition temperatureNot available.Viscosity1265 cpsViscosity temperature70 °F (21 °C)

Other information

Explosive propertiesNot explosive.Oxidizing propertiesNot oxidizing.Percent volatile24 (Estimated)Pour point< 28 °F (< -2 °C)</th>

Specific gravity 1.047

## 10. Stability and reactivity

**Reactivity**The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions Hazardous polymerization does not occur.

**Conditions to avoid** Avoid temperatures exceeding the flash point. Contact with incompatible materials.

**Incompatible materials** Strong oxidizing agents.

Hazardous decomposition

products

Oxides of carbon and nitrogen, hydrogen chloride, ammonia and volatile amines.

#### 11. Toxicological information

## Information on likely routes of exposure

**Inhalation** Prolonged inhalation may be harmful.

**Skin contact** No adverse effects due to skin contact are expected.

**Eye contact** Causes serious eye irritation.

**Ingestion** Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Causes serious eye

irritation.

### Information on toxicological effects

Acute toxicity

Product	Species	Test Results	
POLYFLOC CE1623 (CAS Mixtu	ure)		
Acute			
Dermal			
LD50	Rabbit	> 5000 mg/kg, (Calculated according to GHS additivity formula)	
Inhalation			
LC50	Rat	> 20 mg/l, 4 Hours, (Calculated according to GHS additivity formula)	
Oral			
LD50	Rat	> 5000 mg/kg, (Calculated according to GHS additivity formula)	

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Components Species Test Results

Alcohols, C10-16, ethoxylated (CAS 68002-97-1)

Acute

Oral

LD50 Rat 384 ma/kg

Alcohols, C12-16 ethoxylated (CAS 68551-12-2)

**Acute** Oral

LD50 Rat 1600 mg/kg

Alcohols,C12-14, ethoxylated (CAS 68439-50-9)

Acute

Dermal

LD50 Rabbit > 2000 mg/kg

Inhalation

LC50 Rat > 1.6 mg/l, 4 Hour

Ammonium sulfate (CAS 7783-20-2)

Acute

Dermal

LD50 Rabbit > 5000 mg/kg

Oral

LD50 Rat 4250 mg/kg

Distillates (petroleum), hydrotreated light (CAS 64742-47-8)

Acute

Dermal

LD50 Rabbit > 2000 mg/kg

Inhalation

LC50 Rat > 5.2 mg/l, 4 Hour

Oral

LD50 Rat > 5000 mg/kg

**Skin corrosion/irritation** Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

**Respiratory sensitization** This product is not expected to cause respiratory sensitization.

**Skin sensitization** This product is not expected to cause skin sensitization.

**Germ cell mutagenicity**No data available to indicate product or any components present at greater than 0.1% are mutagenic or

genotoxic.

**Carcinogenicity**No data available to indicate product or any components present at greater than 0.1% are

carcinogenic.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

**Reproductive toxicity**This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity

- single exposure

Not classified.

Specific target organ toxicity

- repeated exposure

Not classified.

**Aspiration hazard** Based on available data, the classification criteria are not met.

**Chronic effects** Prolonged inhalation may be harmful.

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<sup>\*</sup> Estimates for product may be based on additional component data not shown.

## 12. Ecological information

#### **Ecotoxicity**

Product		Species	Test Results
POLYFLOC CE1623 (CA	S Mixture)		
	LC50	Bluegill Sunfish	14 mg/L, Static Acute Bioassay, 96 hour
		Ceriodaphnia	0.28 mg/L, Static Renewal Bioassay, 48 hour
		Fathead Minnow	3.9 mg/L, Static Renewal Bioassay, 96 hour
	NOEL	Ceriodaphnia	0.06 mg/L, Static Renewal Bioassay, 48 hour
		Fathead Minnow	0.6 mg/L, Static Renewal Bioassay, 96 hour
Aquatic			
Crustacea	30% Mortality	Daphnia magna	0.31 mg/L, Static Renewal Bioassay, 48 hour
LC5	LC50	Daphnia magna	0.4 mg/L, Static Renewal Bioassay, 48 hour
Fish	LC50	Rainbow Trout	35 mg/L, Static Acute Bioassay, 96 hour

## **Bioaccumulative potential**

Partition coefficient n-octanol / water (log Kow)

Distillates (petroleum), hydrotreated light 3 - 6

**Bioconcentration factor (BCF)** 

Distillates (petroleum), hydrotreated light 207.7

Mobility in soilNo data available.Other adverse effectsNot available.

Persistence and degradability

- COD (mgO2/g) 1370 - TOC (mg C/g) 440

#### 13. Disposal considerations

**Disposal instructions**Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code**The waste code should be assigned in discussion between the user, the producer and the waste disposal

company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product

residues. This material and its container must be disposed of in a safe manner (see: Disposal

instructions).

**Contaminated packaging**Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

DOT

Not regulated as dangerous goods.

IATA

UN number UN3082

UN proper shipping name

Transport hazard class(es)

Environmentally hazardous substance, liquid, n.o.s. (Cationic Polyacrylamide)

Class 9
Subsidiary risk Packing group III
Environmental hazards Yes
ERG Code 171

Special precautions for user

Special precautions for user

Read safety instructions, SDS and emergency procedures before handling.

IMDG

**UN number** UN3082

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**UN proper shipping name** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Cationic Polyacrylamide), MARINE

**POLLUTANT** 

Transport hazard class(es)

Class 9
Subsidiary risk Packing group III

**Environmental hazards** 

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

#### IATA; IMDG



#### Marine pollutant



## 15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29

CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories** Immediate Hazard - Yes

Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

Yes

chemical

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.	
Ammonium sulfate	7783-20-2	1 - 2.5	

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#### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

## Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

#### Inventory status

Country(s) or regionInventory nameOn inventory (yes/no)\*CanadaDomestic Substances List (DSL)YesCanadaNon-Domestic Substances List (NDSL)NoUnited States & Puerto RicoToxic Substances Control Act (TSCA) InventoryYes

#### US state regulations

#### US - Massachusetts RTK - Substance List

Ammonium sulfate (CAS 7783-20-2)

Distillates (petroleum), hydrotreated light (CAS 64742-47-8)

#### US - Pennsylvania RTK - Hazardous Substances

Ammonium sulfate (CAS 7783-20-2)

Distillates (petroleum), hydrotreated light (CAS 64742-47-8)

#### US - Rhode Island RTK

Not regulated.

## US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed

#### US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Distillates (petroleum), hydrotreated light (CAS 64742-47-8)

#### US. New Jersey Worker and Community Right-to-Know Act

Distillates (petroleum), hydrotreated light (CAS 64742-47-8)

#### US. Pennsylvania Worker and Community Right-to-Know Law

Ammonium sulfate (CAS 7783-20-2)

Distillates (petroleum), hydrotreated light (CAS 64742-47-8)

### **US. California Proposition 65**

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

## US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Acrylamide (CAS 79-06-1) Listed: January 1, 1990

#### US - California Proposition 65 - CRT: Listed date/Developmental toxin

Acrylamide (CAS 79-06-1) Listed: February 25, 2011

## US - California Proposition 65 - CRT: Listed date/Female reproductive toxin

No ingredient listed.

#### US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

Acrylamide (CAS 79-06-1) Listed: February 25, 2011

## 16. Other information, including date of preparation or last revision

Issue date Nov-12-2015
Revision date Nov-23-2016

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<sup>\*</sup>A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**List of abbreviations** CAS: Chemical Abstract Service Registration Number

TSRN indicates a Trade Secret Registry Number is used in place of the CAS number.

ACGIH: American Conference of Governmental Industrial Hygienists

NOEL: No Observed Effect Level STEL: Short Term Exposure Limit LC50: Lethal Concentration, 50%

LD50: Lethal Dose, 50%
TWA: Time Weighted Average
BOD: Biochemical Oxygen Demand
COD: Chemical Oxygen Demand
TOC: Total Organic Carbon

IATA: International Air Transport Association

IMDG: International Maritime Dangerous Goods Code

**References:** No data available

**Disclaimer** The information provided in this Safety Data Sheet is correct to the best of our knowledge, information

and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process,

unless specified in the text.

**Revision information** This document has undergone significant changes and should be reviewed in its entirety.

**Prepared by**This SDS has been prepared by GE Water & Process Technologies Regulatory Department

(1-215-355-3300).

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<sup>\*</sup> Trademark of General Electric Company. May be registered in one or more countries.