

Material Safety Data Sheet

BW-6000

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name	BW-6000
Product use	Oxygen Scavenger Corrosion Inhibitor
Manufacturer	Athlon Solutions, LLC. PO Box 27727 Houston, TX 77227-7727 USA
Telephone	1-713-457-2400
In case of emergency	1-800-424-9300 (CHEMTREC) 1-703-527-3887 (Outside U.S Call Collect)

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

Emergency Overview	
Signal Word	Warning
Hazard Summary	Irritant. May cause sensitization by skin contact. Contains material which may cause cancer. Combustible liquid.
Physical state	liquid
Color	Clear. yellow.
Odor	Mild amine.
Primary Routes of Entry	Inhalation. Skin.
Potential Health Effects	
Inhalation	No known significant effects or critical hazards.
Skin	May cause allergic skin reaction.
Eyes	Causes eye irritation.
Ingestion	No known significant effects or critical hazards.
Chronic Exposure	Suspected of causing genetic defects. May cause cancer.
Medical conditions aggravated by over- exposure	Skin disorders
Environmental hazards	
Environmental effects	No known significant effects or critical hazards.
See toxicological information (se	ction 11)
SECTION 3. COMPOSIT	ION/INFORMATION ON INGREDIENTS
Hazardous ingredients	

Hazardous ingredients

Name	<u>CAS no.</u>	<u>Weight %</u>	
Ethanamine, N-Ethyl-N-Hydroxy-	3710-84-7	10 - 30	
Hydroquinone	123-31-9	1 - 5	

SECTION 4. FIRST AID MEASURES

General advice	If you feel unwell, seek medical advice (show the label when possible). No action shall be taken involving any personal risk or without suitable training.
Inhalation	Move exposed person to fresh air.
Skin contact	Take off contaminated clothing and shoes immediately. Flush contaminated skin with plenty of water. If symptoms persist, call a physician.
Eye contact	Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. Protect unharmed eye. If eye irritation persists, consult a specialist.
Ingestion	Rinse mouth with water. Drink plenty of water. Never give anything by mouth to an unconscious person.
Notes to physician	No information available.

SECTION 5. FIRE-FIGHTING MEASURES

Fire Hazard	Flammable or combustible, may be ignited by heat, sparks or flames. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.		
Flash point	176 °F (80.0 °C) closed cup		
Autoignition temperature	Not available.		
Flammable limits	Lower: Not available. Upper: Not available.		
Extinguishing media			
Suitable	Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.		
Hazardous combustion products	Carbon oxides. nitrogen oxides		
Special protective equipment for fire-fighters	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.		
Further information	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.		
Explosion hazard	Risk of explosion of the product in the presence of mechanical impact: Not available.		
	Risk of explosion of the product in the presence of static discharge: Not available.		
SECTION 6. ACCIDENTAL RELEASE MEASURES			

Personal precautions	Shut off all ignition sources. Ensure adequate ventilation. Avoid breathing vapor or mist. Do not touch or walk through spilled material. Put on appropriate personal protective equipment (see section 8).
Environmental precautions	Avoid contact of spilled material with soil and prevent runoff entering surface waterways.
Methods for cleaning up	For large spills, dike spilled material or otherwise contain it to ensure runoff does not reach a waterway. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING	AND STORAGE				
Handling	Eliminate all ignition sources. Use only with adequate ventilation. Put on appropriate personal protective equipment (see section 8). Do not get in eyes or on skin or clothing. Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Open drum carefully as content may be under pressure. Do not enter storage areas and confined spaces unless adequately ventilated. Workers should wash hands and face before eating, drinking and smoking.				
Storage	Keep container closed w Separate from oxidizing		e. Keep contain	er in a well-ventil	ated area.
SECTION 8. EXPOSURE	CONTROLS/PERSONAL	PROTECTIO	N		
Personal Protection					
Hand protection	Impervious butyl rubber gloves. Nitrile rubber. Neoprene gloves. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.				
Eye protection	Safety goggles.				
Skin and body protection	Wear as appropriate: Chemical-resistant apron. Long sleeved clothing. Footwear protecting against chemicals.				
Respiratory protection	In the case of vapor formation use a respirator with an approved filter.				
Occupational Exposure Lim	its				
<u>Component</u>	Source	<u>Type</u>	PPM	MG/M3	<u>Note</u>
Hydroquinone	ACGIH	TWA		1 mg/m2	
	NIOSH REL	C		1 mg/m3 2 mg/m3	
	OSHA Z-1	TWA		2 mg/m3	
Immediately Dangerous to L				ge	
Substance name		CAS-No.	(Control paramet	ters
Hydroquinone		23-31-9	-	50 mg/m3	
Engineering measures	If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.				
Hygiene measures	Handle in accordance with good industrial hygiene and safety practice. Use only with adequate ventilation. Avoid contact with skin, eyes and clothing. Remove contaminated clothing and protective equipment before entering eating areas. Wash hands before breaks and immediately after handling the product.				
Protective measures	Emergency baths, showers, or other equipment appropriate for the potential level of exposure should be located close to the workstation location. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.				
SECTION 9. PHYSICAL	AND CHEMICAL PROPE	RTIES			
Physical state	liquid				
Color	Clear. yellow.				

Mild amine.

Odor

Odor Threshold	Not available.
Melting/freezing point	Not available.
Pour point	-20 °F (-28.9 °C)
Boiling/condensation point	Not available.
Flash point	176 °F (80.0 °C) closed cup
рН	8 - 10
Solubility	Water
Relative density	0.9216 - 1.0519 at 68 °F (20.0 °C)
Vapor pressure	Not available.
Evaporation rate	Not available.
Viscosity	4.5 cPs
Partition coefficient: n- octanol/water	Not available.

Note: Typical values only - not to be interpreted as sales specifications

Chemical stability	Stable under normal conditions.
Conditions to avoid	Heat, flames and sparks. Oxidizing agents
Materials to avoid	Strong oxidizing agents. Strong acids. Strong bases.
Hazardous decomposition products	Carbon oxides. nitrogen oxides (NOx). Ammonia. Amines.
Hazardous reactions	No dangerous reaction known under conditions of normal use.

SECTION 11. TOXICOLOGICAL INFORMATION

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Substance	Test	Species	Dose	Classification
Hydroquinone				
	LD50 Oral	rabbit	200 mg/kg	not applicable
	LD50 Oral	mouse	245 mg/kg	not applicable
	LD50 Oral	rat	302 mg/kg	not applicable
	LD50 Oral	guinea pig	550 mg/kg	not applicable

Irritation/Corrosion

No data is available on the product itself.

Sensitization

No data is available on the product itself.

Chronic toxicity

No data is available on the product itself.

Target organ effects

No data is available on the product itself.

Carcinogenicity

No data is available on the product itself.

Regulation	<u>Rating</u>
NTP	-

Component

IARC	-	-
OSHA	-	-
ACGIH	A3	Hydroquinone

<u>Mutagenicity</u>

No data is available on the product itself.

Teratogenicity

No data is available on the product itself.

Reproductive toxicity

No data is available on the product itself.

SECTION 12. ECOLOGICAL INFORMATION

Environmental effects No known significant effects or critical hazards.

Aquatic ecotoxicity

No data is available on the product itself.

Biodegradation

No data is available on the product itself.

Bioaccumulation

No data is available on the product itself.

Octanol/water partition Not available. coefficient (LogPow)

SECTION 13. DISPOSAL CONSIDERATIONS

Waste disposal

Dispose of wastes in an approved waste disposal facility. Empty containers or liners may retain some product residues. If recycling is not practicable, dispose of in compliance with local regulations.

Contaminated packaging Dispose of as unused product.

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

SECTION 14. TRANSPORT INFORMATION

DOT NA Number: Description of the goods	1993 Combustible liquid, n.o.s.(Diethylhydroxylamine)
Class Packing group Emergency Response Guidebook Number	CBL III 128
Environmentally hazardous	yes (Diethylhydroxylamine)

Note: Product is not classified as a dangerous good in non-bulk packaging (<= 450 liters/119 US gallons).

TDG Not dangerous goods

ΙΑΤΑ

Not dangerous goods

IMDG

Not dangerous goods

SECTION 15. REGULATORY INFORMATION

U.S. Federal regulations

CERCLA: Hazardous substances - Reportable quantity:

<u>Substance</u>	Reportable quantity
Hydroquinone	100 lbs

Product Reportable quantity 5000 lbs

Substance Hydroquinone

Product spills equal to or exceeding the threshold above trigger the reporting requirements under CERCLA for the listed hazardous substance. Report the spill or release to the National Response Center (NRC) at (800) 424-8802.

SARA 311/312 MSDS distribution - chemical inventory - hazard identification:

Fire Hazard Acute Health Hazard Chronic Health Hazard

SARA 313 - Supplier notification

<u>Component</u>	<u>CAS no.</u>	Weight %
Hydroquinone	123-31-9	1 - 5

Clean Water Act (CWA) 307: None of the components are listed.

Clean Water Act (CWA) 311: None of the components are listed.

Clean Air Act (CAA) 112 accidental release prevention: None of the components are listed.

State regulations

Massachusetts Substances: The following components are listed: Hydroquinone

Pennsylvania RTK Hazardous Substances: The following components are listed: Hydroquinone

New Jersey Hazardous Substances: The following components are listed: Hydroquinone

California Prop. 65:

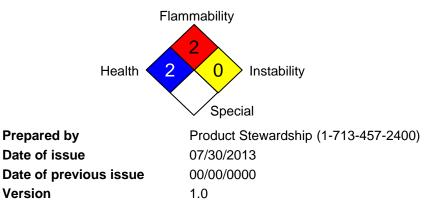
This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

International regulations

United States inventory (TSCA 8b):	On TSCA Inventory
Canada inventory (DSL):	All components of this product are on the Canadian DSL list.
Australia inventory (AICS)	On the inventory, or in compliance with the inventory

SECTION 16. OTHER INFORMATION

National Fire Protection Association (U.S.A.):



Disclaimer

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the

information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.