

SAFETY DATA SHEET

PermaClean® PC-33

Section: 1. PRODUCT AND COMPANY IDENTIFICATION

| Product name | : | PermaClean® PC-33 |
|-------------------------------|---|---|
| Other means of identification | : | Not applicable. |
| Recommended use | : | REVERSE OSMOSIS CLEANER |
| Restrictions on use | : | Refer to available product literature or ask your local Sales Representative for restrictions on use and dose limits. |
| Company | : | Nalco Company 1601 W. Diehl Road Naperville, Illinois 60563-1198 USA TEL: (630)305-1000 |
| Emergency telephone number | : | (800) 424-9300 (24 Hours) CHEMTREC |
| Issuing date | : | 02/24/2015 |

Section: 2. HAZARDS IDENTIFICATION

GHS Classification

| GIIS Classification | |
|--------------------------------------|---|
| Skin corrosion Serious eye damage | : Category 1A : Category 1 |
| GHS Label element | |
| Hazard pictograms | |
| Signal Word | : Danger |
| Hazard Statements | : Causes severe skin burns and eye damage. |
| Precautionary Statements | Prevention: Wash skin thoroughly after handling. Wear protective gloves/protective clothing/ eye protection/ face protection. Response: IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician. Wash contaminated clothing before reuse. Storage: Store locked up. Disposal: Dispose of contents/ container to an approved waste disposal |

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| PermaClean® PC-33 | | | | |
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| | plant. | | | |
| Other hazards | : None known. | | | |
| Section: 3. COMPOSITION/ | FORMATION ON ING | REDIENTS | | |
| Pure substance/mixture | : Mixture | | | |
| Chemical Name Tetrasodium EDTA Sodium Hydroxide | CAS- 64-02 1310- | 2-8 | Concentration (%) 30 - 60 1 - 5 | |
| Section: 4. FIRST AID MEAS | IRES | | | |
| In case of eye contact | | emove contact lense | also under the eyelids, for at es, if present and easy to do. immediately. | |
| In case of skin contact | Use a mild soap if a | vailable. Wash cloth | ter for at least 15 minutes. hing before reuse. Get medical attention | |
| If swallowed | : Rinse mouth with w anything by mouth t immediately. | | e vomiting. Never give erson. Get medical attention | |
| If inhaled | : Remove to fresh air symptoms occur. | . Treat symptomatic | ally. Get medical attention if | |
| Protection of first-aiders | not put yourself at ri | isk of injury. If in dou | er before taking action. Do ubt, contact emergency uipment as required. | |
| Notes to physician | : Treat symptomatica | illy. | | |
| Most important symptoms and effects, both acute and delayed | : See Section 11 for r symptoms. | more detailed inform | nation on health effects and | |

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| Section: 5. FIREFIGHTING MEASURES | | | | |
|---|---|--|--|--|
| Suitable extinguishing media | : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. | | | |
| Unsuitable extinguishing media | : None known. | | | |
| Specific hazards during firefighting | : Not flammable or combustible. | | | |
| Hazardous combustion products | : Decomposition products may include the following materials: Carbon oxides nitrogen oxides (NOx) Sulphur oxides Oxides of phosphorus | | | |
| Special protective equipment for firefighters | : Use personal protective equipment. | | | |

| PermaClean® PC-33 | | | | |
|---|-----|---|--|--|
| Specific extinguishing methods | I | Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire and/or explosion do not breathe fumes. | | |
| Section: 6. ACCIDENTAL RE | LEA | SE MEASURES | | |
| Personal precautions, protective equipment and emergency procedures | 1 | Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Avoid inhalation, ingestion and contact with skin and eyes. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8. | | |
| Environmental precautions | : | Do not allow contact with soil, surface or ground water. | | |
| Methods and materials for containment and cleaning up | | Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway. Flush away traces with water. | | |
| Section: 7. HANDLING AND STORAGE | | | | |
| Advice on safe handling | I | Do not ingest. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Wash hands thoroughly after handling. Use only with adequate ventilation. | | |
| Conditions for safe storage | | Do not store near acids. Keep out of reach of children. Keep container tightly closed. Store in suitable labeled containers. | | |
| Suitable material | | The following compatibility data is suggested based on similar product data and/or industry experience: HDPE (high density polyethylene), Stainless Steel 304, Compatibility with Plastic Materials can vary; we therefore recommend that compatibility is tested prior to use., Mild steel, Stainless Steel 316L, Polyurethane, Buna-N, EPDM, Polyethylene, Polypropylene, PVC, Epoxy phenolic resin, Neoprene, Chlorosulfonated polyethylene rubber, Fluoroelastomer | | |
| Unsuitable material | I | The following compatibility data is suggested based on similar product data and/or industry experience: Brass, 100% phenolic resin liner | | |

Section: 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

| Components | CAS-No. | Form of exposure | Permissible concentration | Basis |
|------------------|-----------|------------------|---------------------------|-----------|
| Sodium Hydroxide | 1310-73-2 | С | 2 mg/m3 | ACGIH |
| | | Ceiling | 2 mg/m3 | NIOSH REL |
| | | TWA | 2 mg/m3 | OSHA Z1 |

Engineering measures

: Effective exhaust ventilation system Maintain air concentrations

below occupational exposure standards.

Personal protective equipment

| Eye protection | Safety goggles Face-shield | |
|------------------------|--|----|
| Hand protection | Wear the following personal protective equipment: Standard glove type. Gloves should be discarded and replaced if there is any indication degradation or chemical breakthrough. | of |
| Skin protection | Personal protective equipment comprising: suitable protective gloves, safety goggles and protective clothing | |
| Respiratory protection | When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. | |
| Hygiene measures | Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Wash face, hands and any exposed skin thoroughly after handling. Provide suitable facilities for quick drenching or flushing of the eyes and body in case of contact or splash hazard. | |

Section: 9. PHYSICAL AND CHEMICAL PROPERTIES

| Appearance Colour Odour Flash point | :: | Liquid light yellow Slight > 93.3 °C |
|--|----|---|
| рН | : | 12.0 - 13.0, 100 % |
| Odour Threshold | : | no data available |
| Melting point/freezing point | : | FREEZING POINT: -13 °C |
| Initial boiling point and boiling range | : | 107 °C |
| Evaporation rate | : | no data available |
| Flammability (solid, gas) | : | no data available |
| Upper explosion limit | : | no data available |
| Lower explosion limit | : | no data available |
| Vapour pressure | : | similar to water |
| Relative vapour density | : | no data available |
| Relative density | : | 1.28 |
| Density | : | 1.26 g/cm3 10.51 lb/gal |
| Water solubility | : | completely soluble |
| Solubility in other solvents | : | no data available |
| Partition coefficient: n- octanol/water | : | no data available |

| Auto-ignition temperature | : no data available |
|-----------------------------------|--------------------------|
| Thermal decomposition temperature | : no data available |
| Viscosity, dynamic | : no data available |
| Viscosity, kinematic | : no data available |
| VOC | : 0 % Calculation method |

Section: 10. STABILITY AND REACTIVITY

| Chemical stability | : | Stable under normal conditions. |
|------------------------------------|---|--|
| Possibility of hazardous reactions | : | No dangerous reaction known under conditions of normal use. |
| Conditions to avoid | : | Freezing temperatures. |
| Incompatible materials | : | Contact with reactive metals (e.g. aluminum) may result in the generation of flammable hydrogen gas. Contact with strong oxidizers (e.g. chlorine, peroxides, chromates, nitric acid, perchlorate, concentrated oxygen, permanganate) may generate heat, fires, explosions and/or toxic vapors. |
| Hazardous decomposition products | : | Decomposition products may include the following materials: Carbon oxides nitrogen oxides (NOx) Sulphur oxides Oxides of phosphorus |

Section: 11. TOXICOLOGICAL INFORMATION

| Information on likely routes of | : | Inhalation, Eye contact, Skin contact |
|---------------------------------|---|---------------------------------------|
| exposure | | |

Potential Health Effects

| Eyes | : | Causes serious eye damage. |
|--------------------------------|---|---|
| Skin | : | Causes severe skin burns. |
| Ingestion | : | Causes digestive tract burns. |
| Inhalation | : | May cause nose, throat, and lung irritation. |
| Chronic Exposure | : | Health injuries are not known or expected under normal use. |
| Experience with human exposure | | |
| Eye contact | : | Redness, Pain, Corrosion |
| Skin contact | : | Redness, Pain, Corrosion |
| Ingestion | : | Corrosion, Abdominal pain |
| Inhalation | : | Respiratory irritation, Cough |
| Toxicity | | |
| <u>Product</u> | | |

| Acute oral toxicity | : LD50 rat: > 2,000 mg/kg Test substance: Product |
|--------------------------------------|--|
| Acute inhalation toxicity | : no data available |
| Acute dermal toxicity | : no data available |
| Skin corrosion/irritation | : no data available |
| Serious eye damage/eye irritation | : no data available |
| Respiratory or skin sensitisation | : no data available |
| Carcinogenicity | : no data available |
| Reproductive effects | : no data available |
| Germ cell mutagenicity | : no data available |
| Teratogenicity | : no data available |
| STOT - single exposure | : no data available |
| STOT - repeated exposure | : no data available |
| Aspiration toxicity | : no data available |
| Components | |
| Acute inhalation toxicity | : Tetrasodium EDTA LC50 rat: 1.5 mg/l Exposure time: 4 h |

Section: 12. ECOLOGICAL INFORMATION

| Ecotoxicity | | |
|---|---|---|
| Environmental Effects | : | This product has no known ecotoxicological effects. |
| Product | | |
| Toxicity to fish | : | LC50 Lepomis macrochirus (Bluegill sunfish): 1,030 mg/l Exposure time: 96 hrs Test substance: Product |
| | | LC50 Fish: 41 - 2,070 mg/l Exposure time: 96 hrs Test substance: Similar Product |
| | | NOEC Lepomis macrochirus (Bluegill sunfish): 456 mg/l Exposure time: 96 hrs Test substance: Product |
| Toxicity to daphnia and other aquatic invertebrates | : | LC50 Daphnia magna (Water flea): > 500 mg/l Exposure time: 24 hrs |

Test substance: Similar Product

| Toxicity to algae | LC50 Algae: 10 - 100 mg/l Exposure time: 72 hrs | |
|-------------------|--|--|
| | Test substance: Similar Product | |

Persistence and degradability

The organic portion of this preparation is expected to be inherently biodegradable.

Total Organic Carbon (TOC): 94,000 mg/l

Mobility

The environmental fate was estimated using a level III fugacity model embedded in the EPI (estimation program interface) Suite TM, provided by the US EPA. The model assumes a steady state condition between the total input and output. The level III model does not require equilibrium between the defined media. The information provided is intended to give the user a general estimate of the environmental fate of this product under the defined conditions of the models. If released into the environment this material is expected to distribute to the air, water and soil/sediment in the approximate respective percentages;

| Air | : | <5% |
|-------|---|----------|
| Water | : | 30 - 50% |
| Soil | : | 50 - 70% |

The portion in water is expected to be soluble or dispersible.

Bioaccumulative potential

This preparation or material is not expected to bioaccumulate.

Other information

no data available

Section: 13. DISPOSAL CONSIDERATIONS

If this product becomes a waste, it could meet the criteria of a hazardous waste as defined by the Resource Conservation and Recovery Act (RCRA) 40 CFR 261. Before disposal, it should be determined if the waste meets the criteria of a hazardous waste.

| Hazardous Waste: | : | D002 |
|-------------------------|---|---|
| Disposal methods | : | Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility. |
| Disposal considerations | : | Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers. |

Section: 14. TRANSPORT INFORMATION

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

Land transport (DOT)

| Proper shipping name Technical name(s) UN/ID No. Transport hazard class(es) Packing group | CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S TETRASODIUM SALT OF EDTA, SODIUM HYDROXIDE UN 3267 8 III |
|---|--|
| Air transport (IATA) | |
| Proper shipping name Technical name(s) UN/ID No. Transport hazard class(es) Packing group | CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S Tetrasodium EDTA, Sodium Hydroxide UN 3267 8 III |
| Sea transport (IMDG/IMO) | |
| Proper shipping name Technical name(s) UN/ID No. Transport hazard class(es) Packing group | CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S Tetrasodium EDTA, Sodium Hydroxide UN 3267 8 III |

Section: 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

| Components | CAS-No. | Component RQ (lbs) | Calculated product RQ (lbs) |
|------------------|-----------|--------------------|--------------------------------|
| Sodium Hydroxide | 1310-73-2 | 1000 | 54945 |

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

| SARA 311/312 Hazards | : Acute Health Hazard |
|----------------------|---|
| SARA 302 | : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302. |
| SARA 313 | : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313. |

California Prop 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

INTERNATIONAL CHEMICAL CONTROL LAWS :

TOXIC SUBSTANCES CONTROL ACT (TSCA)

The substances in this preparation are included on or exempted from the TSCA 8(b) Inventory (40 CFR 710)

CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA)

The substance(s) in this preparation are included in or exempted from the Domestic Substance List (DSL).

AUSTRALIA

All substances in this product comply with the National Industrial Chemicals Notification & Assessment Scheme (NICNAS).

CHINA

All substances in this product comply with the Provisions on the Environmental Administration of New Chemical Substances and are listed on or exempt from the Inventory of Existing Chemical Substances China (IECSC).

EUROPE

The substance(s) in this preparation are included in or exempted from the EINECS or ELINCS inventories

JAPAN

All substances in this product comply with the Law Regulating the Manufacture and Importation Of Chemical Substances and are listed on the Existing and New Chemical Substances list (ENCS).

KOREA

All substances in this product comply with the Toxic Chemical Control Law (TCCL) and are listed on the Existing Chemicals List (ECL)

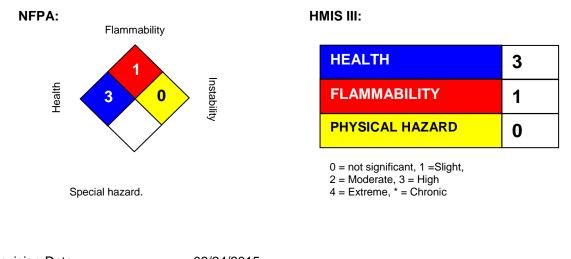
NEW ZEALAND

All substances in this product comply with the Hazardous Substances and New Organisms (HSNO) Act 1996, and are listed on or are exempt from the New Zealand Inventory of Chemicals.

PHILIPPINES

All substances in this product comply with the Republic Act 6969 (RA 6969) and are listed on the Philippines Inventory of Chemicals & Chemical Substances (PICCS).

Section: 16. OTHER INFORMATION



| Revision Date | : | 02/24/2015 |
|----------------|---|--------------------|
| Version Number | : | 1.1 |
| Prepared By | : | Regulatory Affairs |

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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