Version: 2.0 Effective Date: Oct-29-2015 Previous Date: Dec-17-2014



SAFETY DATA SHEET STEAMATE* NA2260

1. Identification

Product identifier STEAMATE NA2260

Other means of identification None.

Recommended useNeutralizing amine
Recommended restrictions
None known.

Company/undertaking identification

GE Betz, Inc. 4636 Somerton Road Trevose, PA 19053 T 215 355 3300, F 215 953 5524

Emergency telephone

(800) 877 1940

2. Hazard(s) identification

Physical hazards Flammable liquids Category 3 Acute toxicity, oral Health hazards Category 4 Acute toxicity, dermal Category 3 Acute toxicity, inhalation Category 4 Skin corrosion/irritation Category 1B Serious eye damage/eye irritation Category 1 Reproductive toxicity Category 2

> Specific target organ toxicity, single exposure Specific target organ toxicity, single exposure

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statementFlammable liquid and vapor. Toxic in contact with skin. Harmful if swallowed. Harmful if inhaled. Causes severe skin burns and eye damage. Causes serious eye damage. May cause respiratory irritation.

Suspected of damaging fertility or the unborn child. May cause damage to organs.

Precautionary statement
Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.

Category 2

Category 3 respiratory tract irritation

If swallowed: Rinse mouth, Do NOT induce vomiting, If on skin (or hair): Take off immediately all Response

> contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or

doctor/physician. Take off immediately all contaminated clothing and wash it before reuse. In case of

fire: Use appropriate media for extinction.

Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep Storage

cool. Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations. Disposal

Hazard(s) not otherwise classified

(HNOC)

None known.

Supplemental information

43% of the mixture consists of component(s) of unknown acute inhalation toxicity.

3. Composition/information on ingredients

Mixtures

Components	CAS#	Percent
2-Diethylaminoethanol	100-37-8	20 - 40
Cyclohexylamine	108-91-8	20 - 40

Composition comments

Information for specific product ingredients as required by the U.S. OSHA HAZARD COMMUNICATION STANDARD is listed. Refer to additional sections of this SDS for our assessment of the potential hazards of this formulation.

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial

respiration if needed. Call a POISON CENTER or doctor/physician if you feel unwell.

Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison Skin contact

control center immediately. Chemical burns must be treated by a physician. Wash contaminated

clothing before reuse.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present Eye contact

and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting Ingestion

occurs, keep head low so that stomach content doesn't get into the lungs.

Most important

symptoms/effects, acute and

delayed

Indication of immediate medical attention and special treatment

needed

including blindness could result. May cause respiratory irritation. Provide general supportive measures and treat symptomatically. In case of shortness of breath, give

Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage

Burning pain and severe corrosive skin damage. Nausea, vomiting. Causes serious eye damage.

oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to

affected area. Call an ambulance. Continue flushing during transport to hospital. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to

affected area. Call an ambulance. Continue flushing during transport to hospital.

Take off immediately all contaminated clothing. IF exposed or concerned: Get medical advice/attention. **General information**

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing

before reuse.

5. Fire-fighting measures

Alcohol resistant foam. Water fog. Dry chemical powder. Carbon dioxide (CO2). Suitable extinguishing media

Unsuitable extinguishing media

Specific hazards arising from the

chemical

Special protective equipment and precautions for firefighters

Do not use water jet as an extinguisher, as this will spread the fire.

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

Not available.

Fire fighting

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

equipment/instructions Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards Flammable liquid and vapor.

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6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Use water spray to reduce vapors or divert vapor cloud drift. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

Environmental precautions

7. Handling and storage Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Vapors may form explosive mixtures with air. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe mist or vapor. Do not get this material in contact with eyes. Do not get this material in contact with skin. Avoid contact during pregnancy/while nursing. Avoid prolonged exposure. Do not get this material on clothing. Do not taste or swallow. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Refrigeration recommended. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS). Store in accordance with local/regional/national/international regulation.

Value

8. Exposure controls/personal protection

Occupational exposure limits

Components

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Type

components	1,900	Value	
2-Diethylaminoethanol (CAS 100-37-8)	PEL	50 mg/m3	
		10 ppm	
US. ACGIH Threshold Limit Values			
Components	Туре	Value	
2-Diethylaminoethanol (CAS 100-37-8)	TWA	2 ppm	
Cyclohexylamine (CAS 108-91-8)	TWA	10 ppm	
US. NIOSH: Pocket Guide to Chemica	l Hazards		
Components	Туре	Value	
2-Diethylaminoethanol (CAS 100-37-8)	TWA	50 mg/m3	
		10 ppm	
Cyclohexylamine (CAS 108-91-8)	TWA	40 mg/m3	
		10 ppm	

Biological limit values

No biological exposure limits noted for the ingredient(s).

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Exposure guidelines

US. ACGIH Threshold Limit Values

2-Diethylaminoethanol (CAS 100-37-8) Can be absorbed through the skin.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

2-Diethylaminoethanol (CAS 100-37-8)

Can be absorbed through the skin.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Splash proof chemical goggles.

Skin protection

Chemical resistant gloves. The choice of an appropriate glove does not only depend on its material but Hand protection

also on other quality features and is different from one producer to the other. Glove selection must take

into account any solvents and other hazards present.

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended. Other

If engineering controls do not maintain airborne concentrations below recommended exposure limits Respiratory protection

(where applicable) or to an acceptable level (in countries where exposure limits have not been

established), an approved respirator must be worn. A RESPIRATORY PROTECTION PROGRAM THAT MEETS OSHA'S 29 CFR 1910.134 AND ANSI Z88.2 REQUIREMENTS MUST BE FOLLOWED WHENEVER WORKPLACE

CONDITIONS WARRANT A RESPIRATOR'S USE.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as General hygiene considerations

washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work

clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Colorless to yellow Color

Physical state Liquid Odor **Amine**

Not available. Odor threshold

pH (concentrated product) 12.6

11.9 (5% SOL.) pH in aqueous solution 3 °F (-16 °C) Melting point/freezing point Initial boiling point and boiling Not available.

range

138 °F (59 °C) P-M(CC) Flash point

< 1 (Ether = 1)**Evaporation rate** Not available. Flammability (solid, gas)

Upper/lower flammability or explosive limits

Not available. Flammability limit - lower (%) Not available. Flammability limit - upper

Explosive limit - lower (%) Not available. Not available. Explosive limit - upper (%) 18 mm Hg Vapor pressure 70 °F (21 °C) Vapor pressure temp. > 1 (Air = 1)Vapor density 0.96 Relative density

70 °F (21 °C) Relative density temperature

Solubility(ies)

Solubility (water) 100 %

Material name: STEAMATE* NA2260 Page: 4 / 10 **Partition coefficient** (n-octanol/water)

Not available.

Not available. Auto-ignition temperature **Decomposition temperature** Not available. 24 cps Viscosity 70 °F (21 °C) Viscosity temperature

Other information

57 (Calculated) Percent volatile Pour point 8 °F (-13 °C) Specific gravity 0.96

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Material is stable under normal conditions. Chemical stability Hazardous polymerization does not occur. Possibility of hazardous reactions

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash

point. Contact with incompatible materials.

Strong acids. Strong oxidizing agents. Incompatible materials

Hazardous decomposition

products

Oxides of carbon and nitrogen evolved in fire.

11. Toxicological information

Information on likely routes of exposure

Inhalation Harmful if inhaled. May cause damage to organs by inhalation.

Skin contact Toxic in contact with skin. Causes severe skin burns.

Eye contact Causes serious eye damage.

Ingestion Causes digestive tract burns. Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Burning pain and severe corrosive skin damage. Nausea, vomiting. Causes serious eye damage. May cause respiratory irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects

Harmful if swallowed. Toxic in contact with skin. Harmful if inhaled. May cause respiratory irritation. Acute toxicity

Product	Species	Test Results
STEAMATE NA2260 (CAS Mix	xture)	
Acute		
Dermal		
LD50	Rabbit	833 mg/kg, (Calculated according to GHS additivity formula)
Inhalation		
LC50	Rat	13.04 mg/l, 4 Hours, (Calculated according to GHS additivity formula)
Oral		
LD50	Rat	587 mg/kg, (Calculated according to GHS additivity formula)
Components	Species	Test Results

2-Diethy

	openio.	
ylaminoethanol (CAS 100-37-8)		
Acute		
Dermal		
LD50	Guinea Pig	885 mg/kg
Inhalation		
LC50	Rat	> 4.5 mg/l, 4 Hour
Oral		
LD50	Rat	1300 mg/kg

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Components Species Test Results

Cyclohexylamine (CAS 108-91-8)

Acute

Dermal

LD50 Rabbit 277 mg/kg

Oral

LD50 Rat 156 mg/kg

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitizationThis product is not expected to cause respiratory sensitization. **Skin sensitization**This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or

genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not available.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not available.

Reproductive toxicity Suspected of damaging fertility or the unborn child.

Specific target organ toxicity -

single exposure

May cause respiratory irritation.

Specific target organ toxicity -

repeated exposure
Aspiration hazard

Not classified.

repeated exposure

Based on available data, the classification criteria are not met. Aspiration of this product may cause the

same corrosiveness/irritation impacts as if it were ingested.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity

Product		Species	Test Results
STEAMATE NA2260 (CAS	Mixture)		
	LC50	Fathead Minnow	250 mg/L, Acute Toxicity, 96 hour, (Estimated)
	NOEL	Fathead Minnow	91 mg/L, Acute Toxicity, 96 hour, (Estimated)
Aquatic			
Crustacea	LC50	Daphnia magna	635 mg/L, Static Renewal Bioassay, 48 hour, (pH adjusted)
	NOEL	Daphnia magna	63.5 mg/L, Static Renewal Bioassay, 48 hour, (pH adjusted)
scrimulative petential	No data c	wailable	

Bioaccumulative potentialNo data available.

Partition coefficient n-octanol / water (log Kow)

Cyclohexylamine 1.49

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential,

endocrine disruption, global warming potential) are expected from this component.

Persistence and degradability

No data is available on the degradability of this product.

- COD (mgO2/g) 1430 (calculated data)

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^{*} Estimates for product may be based on additional component data not shown.

BOD 5 (mgO2/g) 1 (calculated data)
BOD 28 (mgO2/g) 199 (calculated data)
TOC (mg C/g) 356 (calculated data)

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the

material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in

accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code D001 = Ignitable; D002= Corrosive

The waste code should be assigned in discussion between the user, the producer and the waste disposal

company

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product

residues. This material and its container must be disposed of in a safe manner (see: Disposal

instructions)

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since

emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

UN number UN2734

UN proper shipping name AMINES, LIQUID, CORROSIVE, FLAMMABLE, N.O.S. (CYCLOHEXYLAMINE, DIETHYLAMINOETHANOL)

Transport hazard class(es)

Class 8 Subsidiary risk 3 Packing group II

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

ERG number 132

Some containers may be exempt from Dangerous Goods/Hazmat Transport Regulations, please check BOL for exact container

classification.

IATA

UN number UN2734

UN proper shipping name AMINES, LIQUID, CORROSIVE, FLAMMABLE, N.O.S. (CYCLOHEXYLAMINE, DIETHYLAMINOETHANOL)

Transport hazard class(es)

Class 8
Subsidiary risk 3
Packing group II
Environmental hazards No.

Special precautions for user

Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN2734

UN proper shipping name

Transport hazard class(es)

AMINES, LIQUID, CORROSIVE, FLAMMABLE, N.O.S. (CYCLOHEXYLAMINE, DIETHYLAMINOETHANOL)

Class 8
Subsidiary risk 3
Packing group ||
Environmental hazards

Marine pollutant No. F-E. S-C

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

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IATA; IMDG



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Cyclohexylamine (CAS 108-91-8) Listed.

SARA 304 Emergency release notification

Cyclohexylamine (CAS 108-91-8) 10000 LBS

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

Delayed Hazard - Yes Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity	Threshold planning quantity	Threshold planning quantity, lower value	Threshold planning quantity, upper value	
Cyclohexylamine	108-91-8	10000	10000 lbs			

SARA 311/312 Hazardous

Yes

chemical

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Cyclohexylamine (CAS 108-91-8)

Safe Drinking Water Act

Not regulated.

(SDWA)

Inventory status

Country(s) or region Inventory name On inventory (yes/no)* Canada Domestic Substances List (DSL) Yes

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Canada Non-Domestic Substances List (NDSL) No

Yes

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing

untry(s)

Food and drug administration ALL ingredients in this product are authorized in 21CFR173.310 for use as boiler water additives where

the steam may contact food.

NSF Registered and/or meets

Registration No. - 139779

USDA (according to 1998

Category Code(s):

guidelines):

G6 Boiler treatment products, steam line products – food contact

US state regulations

US - Massachusetts RTK - Substance List

2-Diethylaminoethanol (CAS 100-37-8) Cyclohexylamine (CAS 108-91-8)

US - Pennsylvania RTK - Hazardous Substances

2-Diethylaminoethanol (CAS 100-37-8) Cyclohexylamine (CAS 108-91-8)

US - Rhode Island RTK

Cyclohexylamine (CAS 108-91-8)

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed

US. New Jersey Worker and Community Right-to-Know Act

2-Diethylaminoethanol (CAS 100-37-8) Cyclohexylamine (CAS 108-91-8)

US. Pennsylvania Worker and Community Right-to-Know Law

2-Diethylaminoethanol (CAS 100-37-8) Cyclohexylamine (CAS 108-91-8)

US. California Proposition 65

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

ACETALDEHYDE (CAS 75-07-0) Listed: April 1, 1988 Aniline (CAS 62-53-3) Listed: January 1, 1990

US - California Proposition 65 - CRT: Listed date/Developmental toxin

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Female reproductive toxin

No ingredient listed.

US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

No ingredient listed.

16. Other information, including date of preparation or last revision

Issue dateDec-17-2014Revision dateOct-29-2015

Version # 2.0

List of abbreviations

CAS: Chemical Abstract Service Registration Number

ACGIH: American Conference of Governmental Industrial Hygienists

TWA: Time Weighted Average STEL: Short Term Exposure Limit LD50: Lethal Dose, 50%

LC50: Lethal Concentration, 50% NOEL: No Observed Effect Level COD: Chemical Oxygen Demand BOD: Biochemical Oxygen Demand

TOC: Total Organic Carbon

TSRN indicates a Trade Secret Registry Number is used in place of the CAS number.

IATA: International Air Transport Association

IMDG: International Maritime Dangerous Goods Code

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References: No data available

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information

and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process,

unless specified in the text.

Revision Information Exposure controls/personal protection: Respiratory protection

Toxicological information: Aspiration hazard Toxicological information: Respiratory sensitization Disposal considerations: Hazardous waste code

Transport Information: Material Transportation Information

Other information, including date of preparation or last revision: Prepared by

HazReg Data: North America

Prepared by This SDS has been prepared by GE Water & Process Technologies Regulatory Department

(1-215-355-3300).

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